

PRELIMINARY

DO NOT INSTALL OR FABRICATE
EQUIPMENT PER THIS DRAWING.

DATE SEP 14 1981

BY

JOINTS MARKED ⊗ TO BE FULL PENETRATION WELDS
WITH NO UNDERCUT. GRIND WELD SURFACE
SMOOTH ON BOTH SIDES.

35-43

LIST OF MATERIAL

ITEM	QTY	PART NO.	NAME OR DESCRIPTION
1	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
2	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
3	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
4	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
5	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
6	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
7	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
8	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
9	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
10	1	PLATE-1/2" X 1/2" X 35" L3	PLATE
11	1	PLATE-1/2" X 1/2" X 35" L3	PLATE

1/4 X 45° CHAMFER X 4" LG
BOTH SIDES
(FOR FIELD WELD)

SECTION C-C

SURFACE "X"

DETAIL ITEM 5

DETAIL ITEM 6

SCALE - FULL SIZE

DETAIL ITEM 10

SCALE - FULL SIZE

DETAIL ITEM 10

SCALE - FULL SIZE

DETAIL ITEM 10

SCALE - FULL SIZE

DETAIL ITEM 10

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DETAIL ITEM 10

SCALE - FULL SIZE

DETAIL ITEM 10

SCALE - FULL SIZE

DETAIL ITEM 10

SCALE - FULL SIZE

NOTES:

- * DIAS TO BE CONCENTRIC WITHIN 1/16
- SURFACE "X" TO BE PERPENDICULAR TO
* DIAS WITHIN 1/16
- STATIC BALANCE WITHIN 2 OUNCE
WELD BALANCE WEIGHTS ON SIDE SHOWN
USE 1/2" THICK STOCK
- TWO OF ITEM 8 TO BE BAGGED AND RUSTED
TO SCREEN FOR SHIPMENT

SY.	DATE	NO.	DESCRIPTION
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			

TOLERANCES, UNLESS OTHERWISE SPECIFIED,
ARE TO BE NON-CUMULATIVE
FOR ANGULAR DIMENSIONS ± 0°-50'
FOR DECIMAL DIMENSIONS ± .010
FOR HOLE LOCATIONS ± .125
FOR OTHER DIMENSIONS ± .125

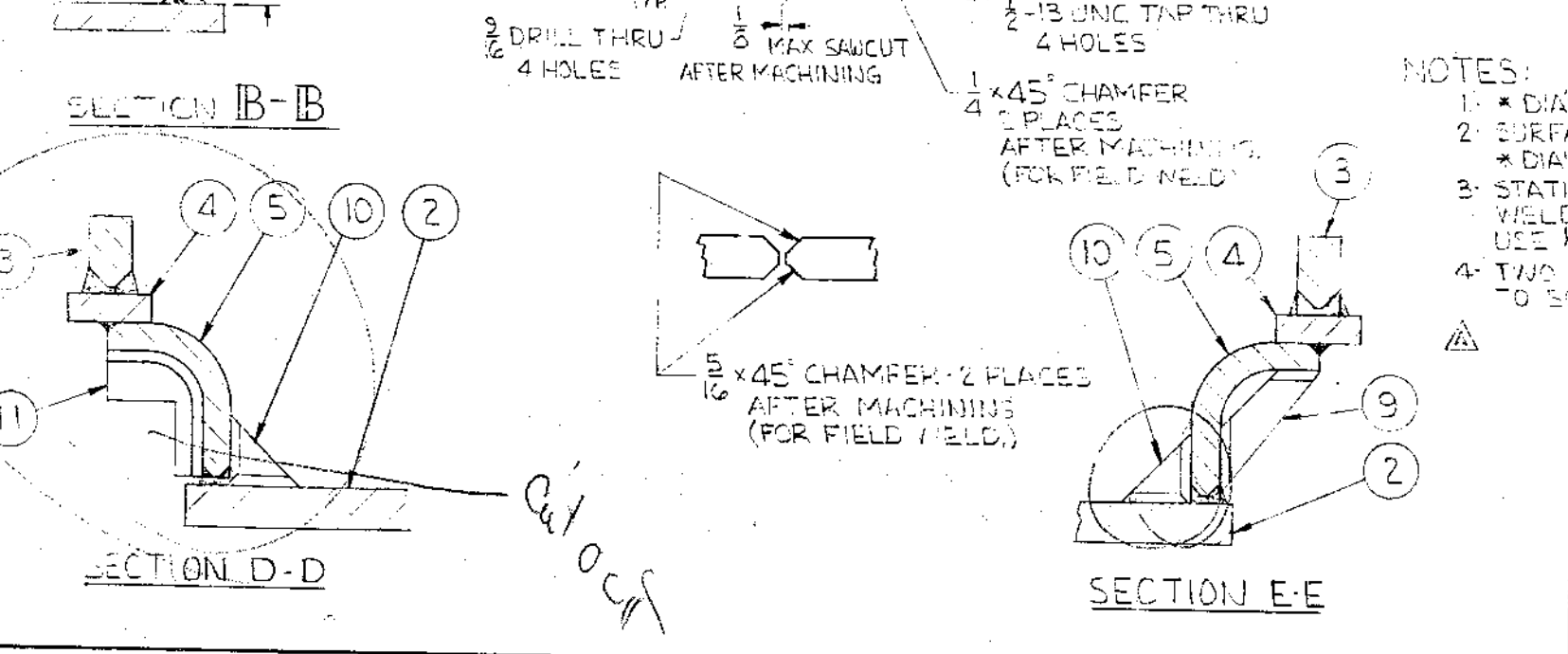
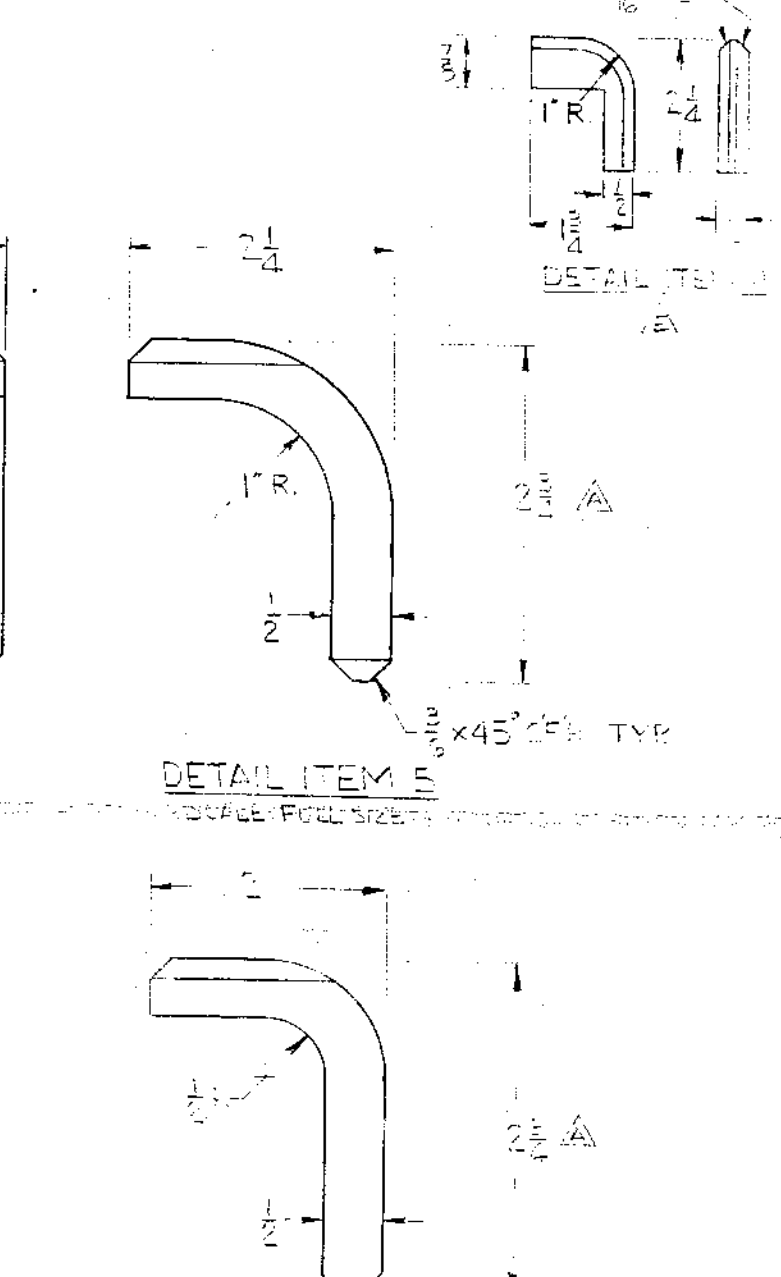
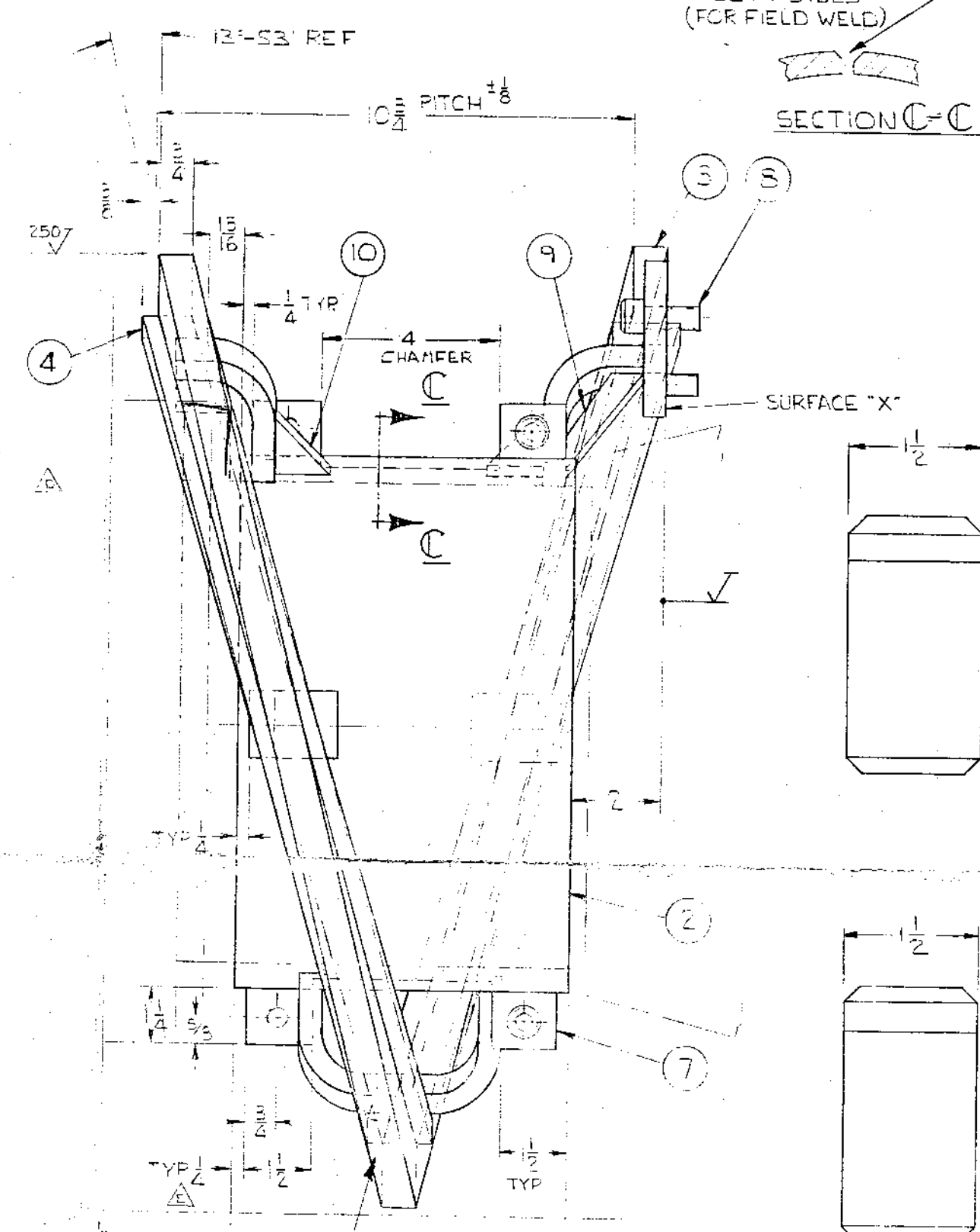
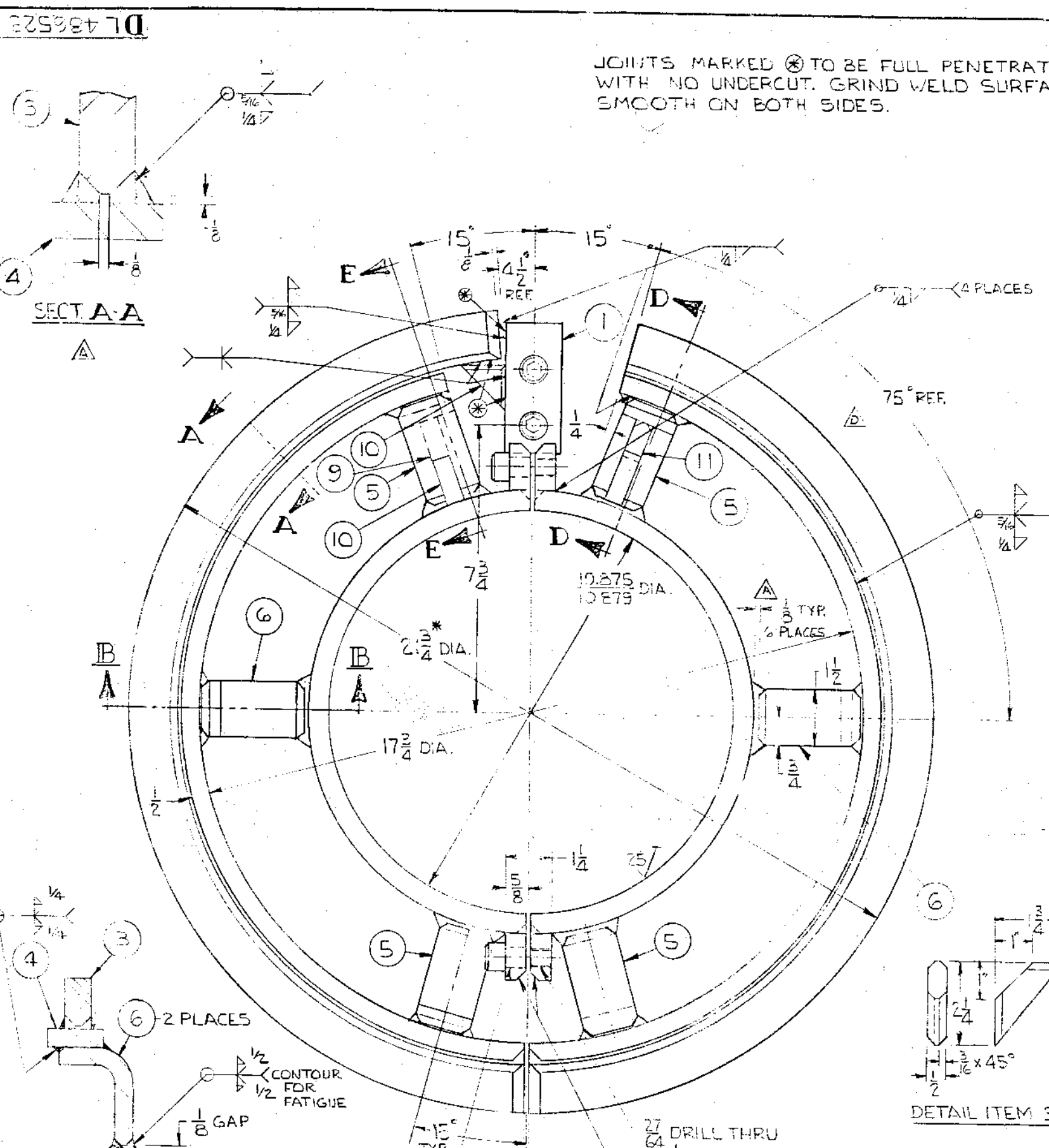
THIS DRAWING RELATES TO PROPRIETARY SUBJECT MATTER. ANY
PARTY ASSUMING CUSTODY DOES SO WITH THE EXPRESS UNDER-
STANDING AND AGREEMENT THAT NEITHER RECEIPT NOR POS-
SESSION THEREOF CONVEYS OR TRANSFERS ANY RIGHT TO USE,
REPRODUCE OR DISCLOSE ITS CONTENTS, OR ANY PART THEREOF,
IN ANY MANNER AND FOR ANY PURPOSE WHATSOEVER.

DWN. CLAVIS
CKD. CLINGMAN
DATE: 12 MAY 81
APP. [Signature]
APP. SKEEN
SCALE: FULL SIZE

COAXIAL SCREW
COUNTER CLOCKWISE

THE BAUER BROS. CO.
A SUBSIDIARY OF
CONSTRUCTION ENGINEERING, INC.
SPRINGFIELD, OHIO/BRANTFORD, ONT.

DRAWING NO. DL 485523
SHEET 1 OF 1



REVISIONS