

CIRCUIT DIAGRAMM

diagr. no.71.200146

machine MH 600 E

electrical dates

| MACHINE CONNECT. RATINGS | EQUIPMENT | | | |
|--------------------------|----------------|---|---|---|
| | 1 | 2 | 3 | 4 |
| MAIN SUPPLY | 3/380V 50/60Hz | | | |
| POWER CONSUMPTION | 12 KVA | | | |
| IN MAX. | 18 A | | | |
| MAX. BACK-UP FUSE | 35 A | | | |
| CONTROL CIRCUIT | | | | |
| DC-CONTROL VOLTAGE | 24V | | | |
| AC-CONTROL VOLTAGE | 110V 50/60Hz | | | |
| AC-POWER SUPPLY | 220V 50/60Hz | | | |

| EQUIPMENT | MACHINE WITH |
|-----------|--------------|
| 1 | |
| 2 | |
| 3 | |
| 4 | |

diagramm statement

| STANDARD | | WHEN REQUIRED |
|-------------------------|---------------|--------------------------|
| CNC | 432/15 IPLC | remote control unit |
| UVV | version | dividing apparatus |
| built-in circular table | | measuring probe |
| NC-circular table | | angle milling head |
| vertical tool changer | | int. grinding attachment |
| main drive | bei 40% 7,5kW | |
| feed drives | X-Y-Z-axis | |
| | | |
| | | |
| | | |

| | |
|----------|-------------|
| date | 18 OKT 1990 |
| drawn | WID |
| check | WIR |
| cond. | |
| alterat. | |
| date | |
| name | |
| norm | |
| source | |
| rep. of | |



BASE SHEET

MH 600 E/1063

ENG

71.200146/DB.AA

