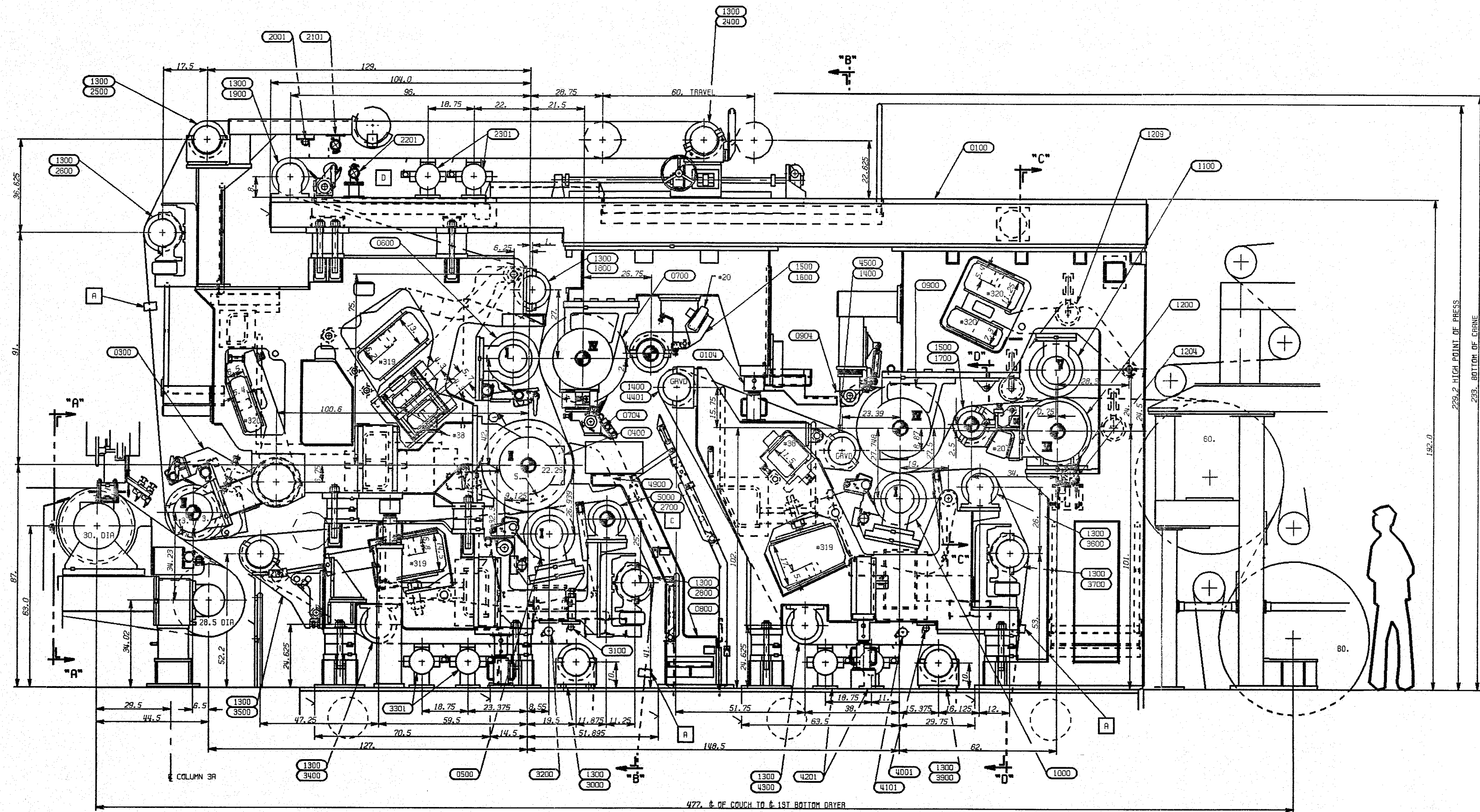




- NOTES:
- A (6) 5/8 TAPS AT ASSY LOCATE FROM PALM MTG.
(2) EACH MTG. PALM TO BE MOUNTED ON FRONT SIDE.
 - B PIPE GUIDE FRONT POSITIONER BACK.
 - C THIS FELT ROLL HAS A DRIVE STICKOUT. (THE MILL HAS THE OPTION OF DRIVING THIS FELT ROLL.)
 - D AREA FOR FUTURE SCANJET SHOWER.

REFERENCE DRAWINGS

LIST OF COMPONENTS	LC-1366-3-16-0
FELT ROLL BASEMENT	MA-1366-3-16-1
PRESS GAGE	MA-1366-3-16-2
PRESS GAGE	MA-1366-3-16-3
PRESS FOOTWALKS	3-2227-0006
ROLL REMOVAL INSTRUCTIONS	4-77-6795
FELT CHANGE INSTRUCTIONS	4-77-6794-0 THRU-2
FRAMEWORK, MACH. DIRECTION	3-0527-0005
ORIGINAL PRESS FEEL	6-1366-3-0
PRESS ELEVATION BACK	MA-1366-3-16-4

HAND _____ LEFT
 WIRE _____ 174.
 SPEED _____ 1200 FPM (1500 FPM DESIGN)
 GRADE _____ COATED PAK STOCK

PRESS FELT LENGTHS

	MIN	MAX
PICKUP FELT	71' 3"	81' 2"
1ST PRESS FELT	43' 11"	53' 10"
3RD PRESS FELT	45' 8"	54' 7"

MAX RECOMMENDED NIP LOADINGS

1ST PRESS	400 PLI
2ND PRESS	500 PLI
3RD PRESS	600 PLI
SMOOTHING PRESS	500 PLI

FELT ROLLS PLAIN 14.625 DIA AC
 FELT ROLLS, GRVD 14.625 DIA AC
 PAPER ROLLS 14.625 DIA TEFLON

- 1 20.5 DIA GROOVED POLY CC ROLL
- 2 38. DIA SUCTION ROLL
- 3 22. DIA SUCTION PICK-UP ROLL
- 4 35. DIA RAY ROLL
- 5 21. DIA AC CC ROLL
- 6 27. DIA RAY ROLL

INDICATES DRIVEN ROLL

ITEMS PER LC-

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PROCESS APPROVAL	DESIGN NO. 1366-3-16-0	CUSTOMER NAME S.D. WARREN COMPANY	MACH. NO. 4	BELOIT CORPORATION
3	FILE NO.	MUSKEGON, MICH.		
4	DATE NO. 8/8/87	DATE 8/8/87	SCALE 1:10	REFERENCE DRAWING LC-1366-3-16-0
5	DATE	BI-VENT ELEVATION FR.		IDENTIFICATION NUMBER MA-1366-3-16-0

03-9927 IE 11-20-87