

Vorabexemplar

SINUMERIK

SINUMERIK 810
Interface description

Configuring Instructions
Part 1: Signals

Edition 02/87

| | |
|-----------------------------------------------------|----------|
| Assigned input/output areas | 1 |
| Description of basic signals | 2 |
| Description of machine control panel signals | 3 |
| Description of the NC/PLC interface | 4 |
| Fault and operator messages | 5 |
| Handling the PLC user machine data | 6 |
| Description of the interface controller | 7 |
| Appendix: Alphabetic list of signal names | 8 |
| PLC standard program | 9 |