

**NUMERICALLY CONTROLLED
PUNCHING LINE**

OPERATION AND MAINTENANCE MANUAL

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PREFACE

This numerically controlled punching line is designed to perform the complete process of punching automatically — from the loading of worksheets to the unloading of punched worksheets. The line can be controlled according to a program or a scheduled series of up to 20 programs in the NC memory.

This manual describes the equipment, controls, operation, and maintenance of the line. Be sure to read it carefully before operating the line or providing maintenance for its equipment in order to obtain a thorough knowledge of proper and safe procedures.

Refer to the separate manual for the operation and maintenance of the PEGA 305072 NC turret punch press (NCT), which is incorporated in the line.

NOTE: Refer to the separate volume of reference drawings, which are numbered D-1, D-2, etc., when reference is made to these drawings in this manual.

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Operation & Maintenance Manual:
Numerically Controlled Punching Line

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