

CNC TURRET PUNCH PRESS

**EM NT SERIES<sup>®</sup>**

**EM2510NT  
(AMNC-F)**

# OPERATOR'S MANUAL

**AMADA<sup>®</sup>**

# CONTENTS

|                                                  |             |
|--------------------------------------------------|-------------|
| <b>Safety Rules &amp; Safety Functions .....</b> | <b>ix</b>   |
| Safety rules.....                                | ix          |
| Safety functions .....                           | xv          |
| <b>General Information.....</b>                  | <b>xvii</b> |
| Identification of machine parts .....            | xvii        |
| Specifications .....                             | xix         |
| <b>Part I</b>                                    |             |
| <b>Installation.....</b>                         | <b>I-1</b>  |
| Location and foundation .....                    | I-2         |
| Lifting and placing.....                         | I-2         |
| Cleaning .....                                   | I-3         |
| Leveling .....                                   | I-3         |
| Supplying compressed air .....                   | I-4         |
| Installing front and rear side tables .....      | I-5         |
| Connecting electric power .....                  | I-7         |
| Installing mirror.....                           | I-10        |
| Installing subcontrol stand (option) .....       | I-11        |
| Floor plan drawings .....                        | I-12        |
| Accessory parts .....                            | I-16        |
| <b>Part II</b>                                   |             |
| <b>Controls.....</b>                             | <b>II-1</b> |
| Electrical control cabinet.....                  | II-2        |
| Controls in electrical control cabinet.....      | II-2        |
| Main control panel .....                         | II-4        |
| Floppy disk drive .....                          | II-13       |
| CD-ROM drive.....                                | II-13       |
| RS232C interface.....                            | II-14       |
| Ethernet interface.....                          | II-14       |
| Bar code reader interface (option).....          | II-14       |
| Controls in main control panel drawer .....      | II-15       |
| Subcontrol panel "A" .....                       | II-16       |
| Subcontrol panel "B" .....                       | II-17       |
| Subcontrol stand (option).....                   | II-18       |
| Other controls .....                             | II-19       |
| Keyboard.....                                    | II-19       |
| Foot switch.....                                 | II-20       |
| Tool balancer controls .....                     | II-21       |

(Continued on next page.)

## Part III

|                                       |              |
|---------------------------------------|--------------|
| <b>Displays.....</b>                  | <b>III-1</b> |
| Description .....                     | III-3        |
| Basic operation .....                 | III-3        |
| Composition of displays .....         | III-4        |
| Basic display composition .....       | III-4        |
| Display selection buttons.....        | III-5        |
| Overall menu.....                     | III-11       |
| Description of displays .....         | III-13       |
| Processing status display area 1..... | III-13       |
| SW. PANEL button .....                | III-17       |
| Processing status display area 2..... | III-21       |
| Data edit area.....                   | III-23       |
| PRE-EDIT display .....                | III-42       |
| Processing status display area 1..... | III-42       |
| SW. PANEL button .....                | III-43       |
| Data edit area.....                   | III-43       |
| Menu button area .....                | III-43       |
| SCHEDULE display .....                | III-44       |
| Processing status display area 1..... | III-45       |
| Processing status display area 2..... | III-45       |
| SW. PANEL button .....                | III-45       |
| Data edit area.....                   | III-45       |
| Operating mode change buttons .....   | III-45       |
| PROGRAM display .....                 | III-46       |
| Processing status display area 1..... | III-47       |
| Processing status display area 2..... | III-47       |
| SW. PANEL button .....                | III-47       |
| Data edit area.....                   | III-47       |
| Operating mode change buttons .....   | III-47       |
| MAIN SWITCH button .....              | III-48       |
| RESUME button .....                   | III-49       |
| RESULT display.....                   | III-51       |
| UTILITY display .....                 | III-54       |
| MESSAGE display.....                  | III-62       |
| Processing condition displays.....    | III-63       |
| STD INPUT (M-code list) display.....  | III-63       |
| GUIDE INPUT display .....             | III-65       |
| TOOLING DATA display .....            | III-66       |
| AUTO TIMER display .....              | III-67       |
| Maintenance display .....             | III-68       |
| USER SETTINGS button .....            | III-68       |

|                                    |         |
|------------------------------------|---------|
| APPLICATION SETTINGS button .....  | III-76  |
| DATA INPUT AND OUTPUT button.....  | III-79  |
| HIT COUNT MANAGEMENT button.....   | III-83  |
| CNC MAINTENANCE button.....        | III-85  |
| E-MAIL NOTICE FUNCTION button..... | III-96  |
| INSPECTION button.....             | III-105 |
| Item Checklist .....               | III-106 |
| BACKUP SCHEDULER button .....      | III-109 |
| EXTERNAL IO SETUP button .....     | III-113 |
| VERSION INFORMATION BUTTON .....   | III-115 |

## **Part IV**

|                                   |             |
|-----------------------------------|-------------|
| <b>Program Management.....</b>    | <b>IV-1</b> |
| Calling program or programs ..... | IV-2        |
| PRE-EDIT display .....            | IV-2        |
| SCHEDULE display .....            | IV-4        |
| PROGRAM display .....             | IV-5        |
| Editing program .....             | IV-6        |
| Saving program .....              | IV-11       |
| Creating program.....             | IV-13       |
| Using PRE-EDIT display .....      | IV-13       |
| Using SCHEDULE display .....      | IV-15       |
| Using PROGRAM display .....       | IV-16       |

## **Part V**

|                                                          |            |
|----------------------------------------------------------|------------|
| <b>Press Axis Control Parameters .....</b>               | <b>V-1</b> |
| Description.....                                         | V-2        |
| Press pattern parameters .....                           | V-3        |
| Punching and nibbling patterns .....                     | V-3        |
| Knockout patterns .....                                  | V-6        |
| Marking patterns .....                                   | V-8        |
| Slitting patterns .....                                  | V-10       |
| Forming patterns .....                                   | V-12       |
| Parameter value setting ranges .....                     | V-16       |
| Setting press pattern parameters .....                   | V-17       |
| Setting parameters on M-code list (STD INPUT display) .. | V-17       |
| Setting parameters on guide input display .....          | V-19       |
| Trial punching with press pattern.....                   | V-21       |
| Trial punching on trial punch display.....               | V-21       |
| Trial punching according to program.....                 | V-22       |
| Tooling parameters .....                                 | V-24       |
| Setting tooling parameters .....                         | V-25       |

*(Continued on next page.)*

|                          |      |
|--------------------------|------|
| Auto timer.....          | V-26 |
| Setting auto timer ..... | V-26 |

## Part VI

|                                                                |             |
|----------------------------------------------------------------|-------------|
| <b>Operation .....</b>                                         | <b>VI-1</b> |
| Preparing and checking before turning on power .....           | VI-3        |
| Turning on power .....                                         | VI-3        |
| Zero-returning .....                                           | VI-5        |
| Reading program or programs .....                              | VI-6        |
| Single-program operation .....                                 | VI-6        |
| Schedule operation.....                                        | VI-8        |
| Reading schedule file.....                                     | VI-10       |
| Schedule file operation .....                                  | VI-10       |
| Checking shape of part .....                                   | VI-11       |
| Checking on PROGRAM display .....                              | VI-11       |
| Checking on SCHEDULE display .....                             | VI-11       |
| Checking setup of tools and worksheets .....                   | VI-12       |
| Checking on PROGRAM display .....                              | VI-12       |
| Checking on SCHEDULE display .....                             | VI-13       |
| Changing tools .....                                           | VI-15       |
| Moving necessary turret station to tool change position.....   | VI-15       |
| Changing tools in 1/2" and 1-1/4" standard stations.....       | VI-17       |
| Changing tools in auto-index stations .....                    | VI-18       |
| Changing tools in 2", 3-1/2", and 4-1/2" standard stations ... | VI-20       |
| Changing punch with tool balancer.....                         | VI-22       |
| Ending tool change .....                                       | VI-23       |
| Positioning workclamps.....                                    | VI-24       |
| Loading worksheet.....                                         | VI-25       |
| Automatic operation .....                                      | VI-27       |
| Starting single-program operation.....                         | VI-27       |
| Starting schedule operation .....                              | VI-30       |
| Starting CNC operation .....                                   | VI-33       |
| Starting DNC operation .....                                   | VI-36       |
| Manual operation .....                                         | VI-39       |
| Checking program.....                                          | VI-40       |
| Operation interruption .....                                   | VI-42       |
| Stop condition.....                                            | VI-42       |
| Emergency stop condition .....                                 | VI-48       |
| Interrupting processing .....                                  | VI-49       |
| Clearing other stop conditions .....                           | VI-49       |
| Setting press operating method .....                           | VI-50       |
| Manually selecting press speed.....                            | VI-50       |

|                                                |       |
|------------------------------------------------|-------|
| Automatically setting press speed .....        | VI-51 |
| Turning off power (shutting down system) ..... | VI-52 |

## Part VII

|                                             |              |
|---------------------------------------------|--------------|
| <b>Alarms .....</b>                         | <b>VII-1</b> |
| Description.....                            | VII-2        |
| (1) Program alarms.....                     | VII-3        |
| (2) Background edit alarms.....             | VII-29       |
| (3) Absolute pulse coder (APC) alarms ..... | VII-29       |
| (4) Inductsyn alarms .....                  | VII-29       |
| (5) Serial pulse coder (SPC) alarms .....   | VII-30       |
| (6) Servo alarms (1/2).....                 | VII-31       |
| (7) Overtravel alarms.....                  | VII-35       |
| (8) Servo alarms (2/2).....                 | VII-36       |
| (9) Overheat alarms.....                    | VII-36       |
| (10) Rigid tapping alarms.....              | VII-36       |
| (11) System alarms.....                     | VII-37       |
| (12) PMC alarms .....                       | VII-39       |
| (13) Custom macro alarms .....              | VII-67       |
| (14) HMI alarms.....                        | VII-71       |
| (15) BIOS messages .....                    | VII-74       |
| (16) Other message.....                     | VII-76       |

## Part VIII

|                                             |               |
|---------------------------------------------|---------------|
| <b>Maintenance.....</b>                     | <b>VIII-1</b> |
| Daily maintenance .....                     | VIII-3        |
| Periodical maintenance .....                | VIII-6        |
| Every week .....                            | VIII-6        |
| Every month.....                            | VIII-7        |
| Every 3 months .....                        | VIII-7        |
| Every 6 months .....                        | VIII-8        |
| Every 12 months .....                       | VIII-9        |
| Cleaning floppy disk drive head .....       | VIII-12       |
| Scanning hard disks .....                   | VIII-13       |
| Changing battery of PANEL i .....           | VIII-17       |
| Changing shear plate.....                   | VIII-18       |
| Lubrication.....                            | VIII-20       |
| Automatic grease lubricator .....           | VIII-24       |
| Refilling automatic grease lubricator ..... | VIII-26       |
| Major operation faults .....                | VIII-32       |
| Circuit protectors and fuses .....          | VIII-33       |

(Continued on next page.)

|                 |                                                              |
|-----------------|--------------------------------------------------------------|
| <b>Part IX</b>  | <b>Tooling.....IX-1</b>                                      |
|                 | Turret station arrangement.....IX-2                          |
|                 | 58-station turret.....IX-2                                   |
|                 | 45-station turret.....IX-3                                   |
|                 | Keys and keyways in tools and turret stations.....IX-4       |
|                 | Keys and keyways in tools (standard tools).....IX-4          |
|                 | Keys and keyways in tools (NEX punches) .....IX-5            |
|                 | Keys and keyways in tools (Z style guides).....IX-5          |
|                 | Keys and keyways in turret stations .....IX-6                |
|                 | Maintaining tools .....IX-7                                  |
|                 | Checking tools .....IX-7                                     |
|                 | Disassembling and assembling punches                         |
|                 | (Types A and B) .....IX-8                                    |
|                 | Removing and installing punch tips                           |
|                 | (Types C, D, and E).....IX-11                                |
|                 | Regrinding tools .....IX-12                                  |
|                 | Adjusting punch and die height .....IX-12                    |
|                 | Adjusting height of NEX punches .....IX-14                   |
|                 | Adjusting height of Z style guides.....IX-16                 |
|                 | Lubrication .....IX-18                                       |
|                 | Inspecting worksheets.....IX-18                              |
|                 | Punch-to-die clearance .....IX-19                            |
|                 | Punching capacity .....IX-20                                 |
|                 | Maximum punchable hole diameter .....IX-20                   |
|                 | Minimum punchable hole diameter .....IX-22                   |
|                 | Punching heavy worksheets .....IX-22                         |
|                 | Allowable pressure of tools .....IX-22                       |
|                 | Diameter of holes punchable at allowable pressure .....IX-23 |
| <b>Appendix</b> | <b>Safety Data Sheets .....A-1</b>                           |
|                 | Shell Tellus Oil C32.....A-2                                 |
|                 | Shell Alvania Grease 2.....A-6                               |
|                 | Shell Alvania EP Grease R0 .....A-10                         |
|                 | Shell Alvania Grease RA.....A-13                             |
|                 | TANOI SHINCOOL 99X-SUPER .....A-17                           |