

OPERATION MANUAL

Swing over Bed:	HG28	280 mm
	HG28-G	280 mm
	HG32	320 mm
	HG32-G	320 mm
Swing over gap:		400 mm
Length of gap:		145 mm
Max. Length of Work:		750 mm

SHANGHAI JIANG NING MACHINE TOOL WORKS
THE PEOPLE'S REPUBLIC OF CHINA

CONTENTS

1. Introduction	2
2. Specification	4
3. Driving System	8
4. Controls	10
5. Lubrication	15
6. Construction and Adjustment	19
7. Installation and Maintenance	28
8. Accessories and Rolling Bearings	32
9. List of Wearing Parts	35
10. Electrical Equipment (refer to the addition document)	

Note: Chinese version of all technical documents in Chinese
and English languages is regarded as final.

Remarks: This machine is 38RV lathe.

Please look up relative information of lathe
in this operation manual.

Metric
38RV