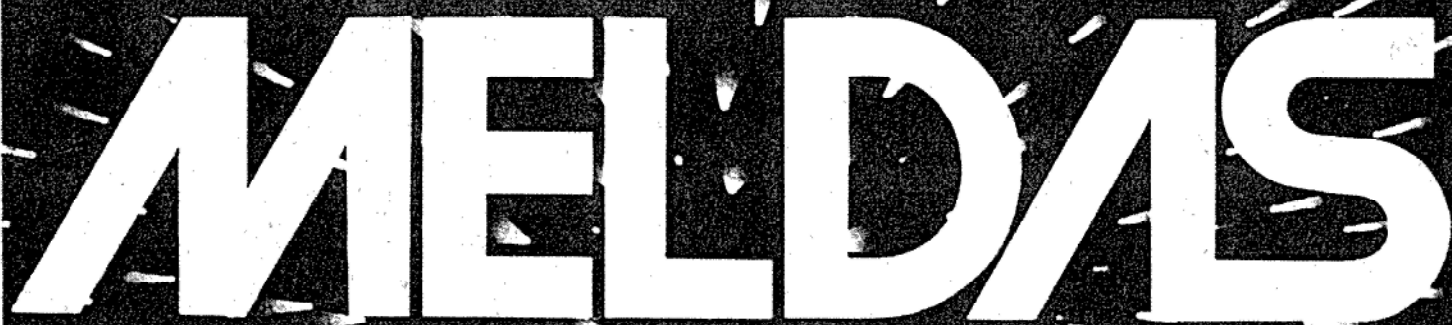


MITSUBISHI

MELDAS-310M

INSTRUCTION MANUAL



MELDAS

CONTENTS

	Page
I. OPERATION MANUAL	
1. SETTING AND DISPLAY UNIT OPERATION	I - 1
1-1 Appearance of 9-inch CRT Setting and Display Unit	I - 1
1-2 Functions of Display Areas	I - 2
1-3 Screen Transition Diagram	I - 4
1-3-1 Screen Transition When Power Is Turned On	I - 4
1-3-2 Screen Transition Diagram	I - 5
1-4 Screen Selection Procedure	I - 6
1-5 Data Setting Method	I - 9
2. MONITOR	I - 14
2-1 POSI	I - 15
2-1-1 Total Clear of CRT Screen	I - 16
2-1-2 Position Display Counter Zero and Origin Zero	I - 16
2-2 COORDI	I - 18
2-3 COMMAND	I - 19
2-3-1 Execution Program Monitor	I - 19
2-3-2 Execution Modal Monitor	I - 20
2-4 SEARCH	I - 22
2-4-1 Program Search	I - 23
2-5 COM-VAR	I - 24
2-5-1 Common Variable Display	I - 25
2-5-2 Common Variable Setting	I - 25
2-6 LOC-VAR	I - 26
2-6-1 Local Variable Data Display	I - 28
3. DIAGNOSIS	I - 29
3-1 ALARM	I - 30
3-1-1 Alarm Message	I - 30
3-1-2 S/W MODULE TREE	I - 32
3-2 SERVO	I - 33
3-2-1 SERVO MONITOR	I - 33
3-2-2 SPINDLE MONITOR	I - 34
3-3 PLC Interface Diagnosis	I - 36
3-3-1 PLC-I/F Setting and Display	I - 36
3-3-2 PLC Device Data Display	I - 39
3-3-3 PLC Interface Signal Forcible Definition (Single-shot Type)	I - 41
3-3-4 PLC Interface Signal Forcible Definition (Modal Type)	I - 42
4. PARAMETERS (USER)	I - 45
4-1 TOOL OFFSET	I - 46
4-1-1 Tool Offset Data Setting (Type I)	I - 46
4-1-2 Tool Offset Data Clear	I - 47
4-2 TOOL REGISTRATION	I - 47
4-2-1 Function Outline	I - 47
4-2-2 Tool Registration in Magazine Pot	I - 48
4-2-3 Tool Registration in HEAD, NEXT, and INDEX	I - 49
4-2-4 Tool Registration Data Clear	I - 49
4-3 WORK	I - 50
4-3-1 Work Coordinate System Offset Data Setting	I - 51

	Page
4-4 PLC-SW	I - 52
4-4-1 PLC Switch On and Off Operation	I - 52
4-5 CONTROL PARAMETER	I - 53
4-6 AXIS PARAMETER	I - 59
4-7 SETUP PARAMETER	I - 61
5. PROGRAM	I - 62
5-1 Function Outline	I - 63
5-2 Menu Function	I - 64
5-2-1 MDI Screen Menu Function	I - 64
5-2-2 EDIT Screen Menu Function	I - 67
5-3 Program Edit Operation	I - 69
5-3-1 Data Display Update (One Screen Scroll)	I - 69
5-3-2 Data Display Update (One Line Scroll)	I - 70
5-3-3 Data Change	I - 71
5-3-4 Data Insertion ( )	I - 72
5-3-5 Deletion of One Character ()	I - 74
5-3-6 Deletion of One Block ()	I - 75
5-3-7 Deletion of Data on One Screen ( )	I - 76
5-4 MDI Screen Extension Operation	I - 77
5-4-1 MDI Data Registration in Memory ()	I - 77
5-5 Edit Screen Extension Operation	I - 79
5-5-1 Edit Data Call ()	I - 79
5-5-2 New Program Registration and Preparation	I - 85
6. DATA IN/OUT	I - 87
6-1 DATA INPUT	I - 88
6-1-1 Change of Input and Comparison	I - 89
6-1-2 Work Program Input	I - 90
6-1-3 Inputting Tool Offset Data	I - 92
6-1-4 Inputting Parameter Tape	I - 93
6-2 DATA OUTPUT	I - 94
6-2-1 Work Program Output	I - 95
6-2-2 Outputting Tool Offset Data	I - 96
6-2-3 Outputting Parameter Tape Data	I - 97
6-3 PROGRAM ERASE	I - 99
6-4 PROGRAM COPY	I - 104
6-4-1 Work Program Copy	I - 104
6-4-2 Work Program Condense	I - 105
6-4-3 Work Program Merge	I - 106
6-4-4 Changing the Machining Program Number	I - 108
6-5 PROGRAM FILE	I - 109
6-6 INPUT/OUTPUT PARAMETER	I - 111
6-6-1 I/O DEVICE PARAM	I - 111
7. MISCELLANEOUS INFORMATION ON RUNNING AND OPERATION	I - 116
7-1 On-conditions of Stored Stroke Limit	I - 116
7-2 Deceleration Check	I - 118

	Page
7-2-1 Functions	I - 118
7-2-2 Deceleration Check Method	I - 119
7-3 Absolute Position Detection System	I - 121
II. MACHINE OPERATION MANUAL	
1. RUNNING STATE	II - 2
1-1 Running State Transition Diagram	II - 2
1-2 Power Off	II - 3
1-3 Run Not Ready	II - 3
1-4 Ready	II - 3
1-4-1 Reset	II - 3
1-4-2 Automatic Operation Start	II - 4
1-4-3 Automatic Operation Pause	II - 4
1-4-4 Automatic Operation Stop	II - 4
2. INDICATOR LAMPS	II - 5
2-1 Control Unit Ready	II - 5
2-2 Automatic Operation Busy	II - 5
2-3 Automatic Operation Start Busy	II - 5
2-4 Automatic Operation Pause Busy	II - 5
2-5 Return to Reference Position	II - 5
2-6 NC Alarm	II - 5
2-7 M00	II - 5
2-8 M02/M30	II - 5
3. RESET SWITCH AND EMERGENCY STOP BUTTON	II - 6
3-1 Reset Switch	II - 6
3-2 Emergency Stop Button	II - 6
4. OPERATION MODE	II - 7
4-1 Mode Selection Switch	II - 7
4-2 Jog Feed Mode	II - 7
4-3 Rapid Traverse Feed Mode	II - 8
4-4 Return to Reference Position Mode	II - 9
4-5 Incremental Feed Mode	II - 12
4-6 Handle Feed Mode	II - 13
4-7 Memory Mode	II - 14
4-8 MDI Operation Mode	II - 16
4-9 BTR Operation	II - 17
4-9-1 Setup	II - 17
4-9-2 Operation Sequence	II - 17
4-9-3 Relationship with Other Functions	II - 18
4-9-4 Restriction	II - 19
5. OPERATOR PANEL SWITCHES IN OPERATION MODE	II - 20
5-1 Rapid Traverse Override	II - 20
5-2 Cutting Feed Override	II - 20
5-3 Manual Feedrate	II - 20
5-4 Handle/Incremental Feed Magnification Factor	II - 21
5-5 Handle Feed Axis Selection	II - 22
5-6 Manual Pulse Generator	II - 22

	Page
5-7 Cycle Start and Feed Hold	II - 22
5-8 Feed Axis Selection	II - 23
6. OPERATOR PANEL SWITCHES FUNCTION	II - 24
6-1 All Axis Machine Lock	II - 24
6-2 Z Axis Cancel	II - 24
6-3 Miscellaneous Function Lock	II - 25
6-4 Single Block	II - 25
6-5 Dry Run	II - 25
6-6 Manual Override	II - 25
6-7 Override Cancel	II - 25
6-8 Optional Stop	II - 26
6-9 Optional Block Skip	II - 26
6-10 Manual Absolute	II - 27
6-11 Mirror Image	II - 28
6-12 Error Detect	II - 29
6-13 Follow-up Function	II - 30
6-14 Handle Interruption	II - 30
6-14-1 Outline	II - 30
6-14-2 Interruptible Conditions	II - 30
6-14-3 Interruption Effective Axis	II - 31
6-14-4 Axis Movement Speed Resulting from Interruption	II - 31
6-14-5 Locus Resulting after Handle Interruption	II - 32
6-14-6 Handle Interruption in Cutter Compensation	II - 36
6-14-7 Resetting the Distance of Interruption	II - 38
6-14-8 Operation Procedure	II - 38
6-15 Data Protection Keys	II - 40
6-15-1 Outline	II - 40
6-15-2 Tool Data Protection (KEY1)	II - 40
6-15-3 User Parameter and Common Variable Protection (KEY2)	II - 41
6-15-4 Work Program Protection (KEY3)	II - 41
6-16 Manual Tool Length Measurement	II - 43
6-16-1 Function Outline	II - 43
6-16-2 Manual Tool Length Measurement Types	II - 43
6-16-3 Measurement Type Change	II - 44
6-16-4 Manual Tool Length Measurement Type I	II - 45
6-16-5 Manual Tool Length Measurement Type II	II - 47
6-16-6 Measurement Tool Selection	II - 49

III. SETUP AND MAINTENANCE

1. CONFIGURATION	III - 1
1-1 System Configuration	III - 1
1-2 Component List	III - 2
2. CHECK BEFORE POWER ON	III - 3
2-1 Connection Block Diagram	III - 3
2-2 Cable List	III - 4
2-3 Drive Amplifier Wiring Check	III - 5
2-4 Input Power Supply Check	III - 6
2-4-1 Input Power Supply Block Diagram	III - 6
2-4-2 Input Supply Voltage Check	III - 7
2-5 Power Unit Check	III - 8
2-5-1 Power Unit Short-circuit Check	III - 8

	Page
2-5-2 Power On/Off Signal Check	III - 10
2-6 Ground Check	III - 11
2-6-1 Signal Cable Ground	III - 11
2-6-2 NC Main Unit Ground Check	III - 12
3. POWER ON PROCEDURE	III - 13
3-1 Power On Procedure of Control Block Only	III - 13
3-2 Check on PLC-I/F Screen	III - 15
3-2-1 Input/Output Signal Flow	III - 15
3-2-2 Input Signal Check Procedure	III - 16
3-3 Power On Procedure of Entire System	III - 18
3-4 Motion Check	III - 19
3-4-1 Axis Move Direction Check	III - 19
3-4-2 Limit Switch Motion Check	III - 20
4. DRIVE BLOCK CHECK	III - 22
5. REFERENCE POINT RETURN ADJUSTMENT	III - 23
5-1 Reference Point Return Operation	III - 23
5-2 Setting the Grid Spacing	III - 24
5-2-1 Absolute Position Detection	III - 24
5-2-2 Relative Position Detection	III - 24
5-3 Setting the Grid Mask	III - 25
5-3-1 Setting	III - 25
5-3-2 Measuring the Grid Mask Quantity	III - 26
5-4 Setting the Reference Point Shift Distance	III - 27
5-5 Reference Point Return Parameters	III - 28
6. PARAMETER SETTING	III - 29
6-1 Basic Machine Coordinate System (G53) Setting	III - 29
6-2 Stored Stroke Limit Setting	III - 30
6-3 Machine Error Compensation Setting	III - 31
6-3-1 Backlash Compensation	III - 31
6-3-2 Memory Pitch Error Compensation and Memory Relative Position Compensation	III - 32
6-3-3 Setting Procedure	III - 33
7. DAILY MAINTENANCE	III - 37
7-1 Checking the External View	III - 37
7-2 Checking the Inside of the Enclosure	III - 37
7-3 Data Backup	III - 37
8. FAULT DIAGNOSIS AND ACTION	III - 38
8-1 Checking the Fault Occurrence Status	III - 38
8-2 Fault Examples	III - 39
9. BATTERY REPLACEMENT	III - 40
IV. PROGRAMMING MANUAL	
1. CONTROLLED AXES	IV - 1
1-1 Coordinate Words and Controlled Axes	IV - 1
1-2 Coordinate Systems and Coordinate Origin Symbols	IV - 2

	Page
2. INPUT COMMAND UNITS	IV - 3
2-1 Input Command Units	IV - 3
2-2 Input Setting Units	IV - 3
2-3 Command Units x 10	IV - 4
3. DATA FORMAT	IV - 5
3-1 Tape Code	IV - 5
3-2 Program Format	IV - 9
3-3 Tape Storage Format	IV - 11
3-4 Optional Block Skip /	IV - 11
3-4-1 Optional Block Skip	IV - 11
3-4-2 Cautions on Use of Optional Block Skip	IV - 11
3-5 Program Number, Sequence Number, and Block Number (O and N) ...	IV - 12
3-6 Horizontal Parity Check and Vertical Parity Check	IV - 13
3-7 G Command List	IV - 15
4. BUFFER REGISTER	IV - 20
4-1 Input Buffer	IV - 20
4-2 Preread Buffer	IV - 20
5. POSITION COMMANDS	IV - 22
5-1 Position Command Mode (G90 and G91)	IV - 22
5-2 Decimal Point Input	IV - 24
6. INTERPOLATION FUNCTION	IV - 29
6-1 Rapid Positioning (G00)	IV - 29
6-2 Linear Interpolation (G01)	IV - 33
6-3 Plane Selection (G17 to G19)	IV - 35
6-3-1 Parameter Registration	IV - 35
6-3-2 Plane Selection Method	IV - 36
6-4 Circular Interpolation (G02 and G03)	IV - 38
6-5 R Specified Circular Interpolation (G02 and G03)	IV - 43
6-6 Helical Interpolation (Option) (G17 to G19, G02, G03)	IV - 45
7. FEED FUNCTION	IV - 49
7-1 Rapid Traverse Feedrate	IV - 49
7-2 Cutting Feedrate	IV - 49
7-3 Synchronous Feed (G94 and G95)	IV - 50
7-4 Feedrate Specification and Effect on Controlled Axes	IV - 52
7-5 Exact Stop Check (G09)	IV - 56
8. DWELL	IV - 59
8-1 Dwell Every Second (G04)	IV - 59
9. MISCELLANEOUS FUNCTIONS	IV - 61
9-1 Miscellaneous Functions (M 2-digit BCD)	IV - 61
10. SPINDLE FUNCTION	IV - 63
10-1 Spindle Function (S 2-digit BCD)	IV - 63
10-2 Spindle Function (S 5-digit analog)	IV - 63

	Page
11. TOOL FUNCTION	IV - 65
11-1 Tool Function (T 2-digit BCD)	IV - 65
12. TOOL OFFSET FUNCTIONS	IV - 66
12-1 Tool Offset	IV - 66
12-1-1 Outline	IV - 66
12-1-2 Tool Offset Amount Setting Method	IV - 67
12-1-3 Tool Offset Memory	IV - 67
12-1-4 Tool Offset Number Addresses (H and D)	IV - 68
12-1-5 Number of Pairs of Tool Offset Numbers and Amounts	IV - 68
12-2 Tool Length Offset (G43 and G44) and Tool Length Offset Cancel (G49)	IV - 69
12-3 Tool Offset (G45 to G48)	IV - 72
12-4 Cutter Compensation	IV - 79
12-4-1 Outline	IV - 79
12-4-2 Cutter Compensation Operation	IV - 80
12-4-3 Other Cutter Compensation Commands and Motion	IV - 90
12-4-4 G41/G42 and I, J, K Specification	IV - 98
12-4-5 Interrupt during Cutter Compensation	IV - 104
12-4-6 General Cautions on Cutter Compensation	IV - 106
12-4-7 Offset Number Change during Cutter Compensation Mode	IV - 107
12-4-8 Cutter Compensation Start and Z Axis Cut Motion	IV - 109
12-4-9 Interference Check	IV - 111
13. PROGRAM SUPPORT FUNCTION	IV - 118
13-1 Fixed Cycle	IV - 118
13-1-1 Standard Fixed Cycles (G80 to G89, G73, G74, and G76)	IV - 118
13-1-2 Initial Point and Reference Point Level Return (G98 and G99)	IV - 133
13-1-3 Workpiece Coordinate System Setting during Fixed Cycle Mode	IV - 136
13-2 Subprogram Control (M98 and M99)	IV - 137
13-3 Variable Commands	IV - 143
13-4 User Macros	IV - 146
13-4-1 User Macros	IV - 146
13-4-2 Macro Call Instruction	IV - 147
13-4-3 Variables	IV - 155
13-4-4 Variables Types	IV - 158
13-4-5 Operation Commands	IV - 174
13-4-6 Control Commands	IV - 180
13-4-7 External Output Commands	IV - 184
13-4-8 Cautions	IV - 186
13-4-9 User Macro Use Example	IV - 188
13-5 Corner Chamfering and Corner Rounding I	IV - 192
13-5-1 Corner Chamfering (,C_)	IV - 192
13-5-2 Corner Rounding (,R_)	IV - 193
13-6 Geometric Commands (Option)	IV - 195
13-6-1 Geometric Command I	IV - 195
14. COORDINATE SYSTEM SETTING FUNCTION	IV - 198
14-1 Coordinate Words and Controlled Axes	IV - 198
14-2 Basic Machine Coordinate System and Workpiece Coordinate System	IV - 199
14-3 Machine Zero and Second Reference Position (Origin)	IV - 200

	Page
14-4 Basic Machine Coordinate System	IV - 201
14-5 Coordinate System Setting (G92)	IV - 202
14-6 Automatic Coordinate System Setting	IV - 203
14-7 Return to Reference Position (Origin) (G28, G29)	IV - 204
14-8 Return to Second Reference Position (Origin) (G30)	IV - 208
14-9 Reference Position Collation (G27)	IV - 210
14-10 Workpiece Coordinate System Setting and Offset (G54 to G59)..	IV - 211
15. MEASUREMENT HELP FUNCTION	IV - 217
15-1 Skip Function (G31)	IV - 217
15-1-1 Function	IV - 217
15-1-2 Skip Coordinate Read	IV - 218
15-1-3 G31 Inertial Run Distance	IV - 219
15-1-4 Skip Coordinate Read Error	IV - 221
16. SUPPLEMENTARY DESCRIPTION	IV - 223
16-1 Function Code List	IV - 223
16-2 Programmed Value Range List	IV - 225
16-3 Data Retention State and Output Signal List When NC Stops	IV - 227
16-4 G Function Code Priorities	IV - 229
16-5 Circular Arc Cutting Radius Error	IV - 233
V. APPENDIXES	
APPENDIX 1. MACHINE PARAMETERS	V - 1
1-1 Selecting Machine Parameters	V - 2
1-2 Base Specification Parameters	V - 4
1-3 Axis Specification Parameters	V - 12
1-4 Zero Return Parameters (Reference Point Return)	V - 19
1-5 Servo Parameters	V - 22
1-6 Machine Error Compensation	V - 32
1-6-1 Function Outline	V - 33
1-6-2 Setting Compensation Data	V - 35
1-6-3 Example of Using a Linear Axis as the Base Axis	V - 37
1-6-4 Example of Using a Rotation Axis as the Base Axis	V - 39
1-7 MACRO FILE	V - 40
1-8 Spindle Parameters	V - 42
1-9 PLC Parameters	V - 50
APPENDIX 2. REGISTERING/EDITING THE FIXED CYCLE PROGRAM	V - 54
2-1 Fixed Cycle Operation Parameters	V - 54
2-2 Inputting the Fixed-cycle Program	V - 55
2-3 Outputting the Fixed-cycle Program	V - 56
2-4 Erasing the Fixed-cycle Program	V - 57
2-5 Standard Fixed Cycle Subprogram	V - 59
APPENDIX 3. RS-232C I/O DEVICE PARAMETER SETTING EXAMPLES AND CABLE CONNECTION	V - 64
3-1 I/O Device Parameters Setting Example	V - 64
3-2 I/O Device Connection	V - 65
3-2-1 Connection of Tape Reader, Tape Puncher, Printer, FLD	V - 65
3-2-2 Parallel Puncher Connection for Tape Data Output	V - 68

	Page
APPENDIX 4. OPERATION MESSAGES ON CRT SETTING DISPLAY UNIT	V - 69
APPENDIX 5. LIST OF ALARMS	V - 76
5-1 Operation Alarms	V - 76
5-2 Stop Codes	V - 80
5-3 Servo Alarms	V - 83
5-4 Spindle Alarms	V - 91
5-5 MCP Alarms	V - 97
5-6 System Alarms	V - 100
5-7 Program Error Appendix	V - 101