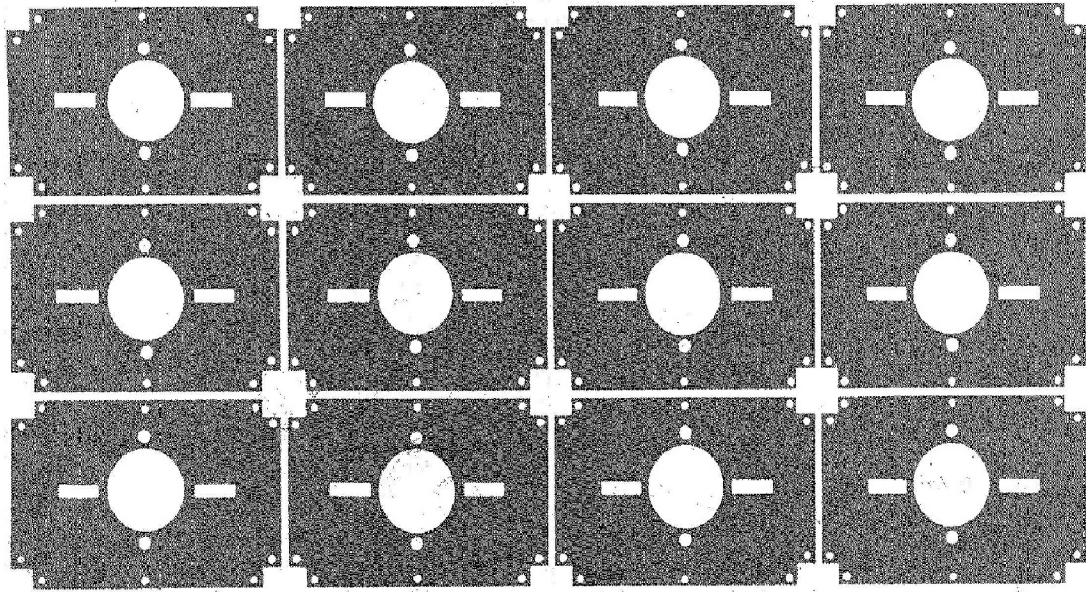




Wiedematic CNC Punching and Shearing Systems



**WIEDEMANN
DIVISION**

WARNER & SWASEY

CONTENTS

CHAPTER 1.....	Introduction
CHAPTER 2.....	Installation
CHAPTER 3.....	Operation
CHAPTER 4	Tooling
CHAPTER 5	Basic Logic
CHAPTER 6.....	Computer Numerical Control
CHAPTER 7.....	PWM Servo Drives
CHAPTER 8	Troubleshooting
CHAPTER 9	Maintenance and Adjustments