

DAIDEN

No 18-00-05

INVERTER CONTROL

A.C./D.C. T.I.G. ARC WELDING MACHINE

INVERTER PENTARC AD TAC 201P/301P

INSTRUCTION MANUAL

OSAKA DENKI CO., LTD.

Contents

	Page
1. Specification and Construction	1
2. Preparation	3
3. Installation	4
4. Connection	5
5. Switching	9
6. Change-over switch	13
7. Welding Operation	14
8. Caution on Handling	15
9. Maintenance	19
10. Trouble Shooting	20
11. Reference Data	23
12. Parts List	27
13. Appearance Drawing	29
14. General Wiring	30