

SEIKI-SEICOS A10  
INSTRUCTION MANUAL  
MAINTENANCE

6-1997

**HITACHI SEIKI**



# CONTENTS

## SEIKI-SEICOS A 10 INSTRUCTION MANUAL MAINTENANCE

### MAINTENANCE

I	SEICOS A 10 UNIT	1 - 1
1	Outline System Configuration	1 - 3
2	Functions and Handling of Control Units	1 - 7
3	Troubleshooting	1 - 31
4	Adjustment Prior to Power-on	1 - 33
5	Daily Maintenance and Inspection	1 - 34
6	List of Alarms	1 - 35
	Overtravel Alarms (Alarm No.0 to No.99)	1 - 36
	Program Alarms (Alarm No.100 to No.499)	1 - 39
	Macro Alarms (Alarm No.500 to No.599)	1 - 64
	Other Alarms (Alarm No.700 to No.799)	1 - 71
	Servo Alarms (Alarm No.800 to No.999)	1 - 78
	System Alarms (Alarm No.1000 to No.1199)	1 - 80
7	RS232C Interface Specifications	1 - 91
8	Version Display Methods	1 - 104
II	PARAMETER	2 - 1
1	Parameter Display	2 - 2
2	Parameter Setting	2 - 3
3	Parameter Output	2 - 4
4	Description of Parameters	2 - 5
	Parameters Related to Setting	0000~ 2 - 6
	Parameters Related to Axis Control	1000~ 2 - 15
	Parameters Related to Coorsinate System	1200~ 2 - 26
	Parameters Related to Feed Rate	1400~ 2 - 28
	Parameters Related to Acceleration/Deceleration	1600~ 2 - 40
	Parameters Related to Servo	1800~ 2 - 48
	Servo Parameters	1900~ 2 - 68
	Parameters Related to DI/DO	2000~ 2 - 77
	Parameters Related to CRT/MDI	2200~ 2 - 80
	Parameters Related to Program	2400~ 2 - 84
	Parameters Related to Axis Shift	3000~ 2 - 91
	Parameters Related to Tape I/O	5000~ 2 - 113
	Parameters Related to Stroke Limit	5200~ 2 - 118
	Parameters Related to Machine System Offset	5400~ 2 - 123

Parameters Related to Spindle	5600~	...	2 - 141
Parameters Related to Tool Offset	6000~	...	2 - 214
Parameters Related to Canned Cycle	6200~	...	2 - 223
Parameters Related to Scaling and Coordinate Rotation			
	6400~	...	2 - 236
Parameters Related to Custom Macro	7000~	...	2 - 272
Parameters Related to Skip and Automatic Offset	7200~	...	2 - 283
Parameters Related to Graphic Display	7400~	...	2 - 292
Parameters Related to Service	7600~	...	2 - 297
Others	7800~	...	2 - 300
Parameters Related to Monitoring	8000~	...	2 - 311
III AC SERVO UNIT			3 - 1
1 Description of AC System Type			3 - 3
2 Trial Operation			3 - 6
3 Precautions for Use			3 - 7
4 Correction Between Devices			3 - 8
5 Cable and Detailed Connections			3 - 14
6 Parts layout			3 - 16
7 AC Amplifier LED			3 - 20
8 Troubleshooting			3 - 21
9 AC Amplifier Check Pins			3 - 22
10 Servo Motor			3 - 24
11 How to Use the Servo Monitor			3 - 25
12 ASU Bus Cable Specification			3 - 26
IV DIAGNOSE			4 - 1
1 Input Signals			4 - 3
2 Output Signals			4 - 16
3 Servo System			4 - 29
4 NC Internal Status			4 - 31