

AIDA

STRAIGHTENER FEEDER

LFL

INSTRUCTION MANUAL

Before using the press, please read this Instruction Manual to familiarize yourself with the correct operating procedure.

AIDA ENGINEERING, LTD.

CONTENTS OF MANUAL

SPECIFICATIONS



For better understanding the performance of the feeder.

SAFETY SECTION



For correct use and safe operation of the feeder.

OPERATION SECTION



Procedure for operation, and adjustments of the feeder.

MAINTENANCE SECTION



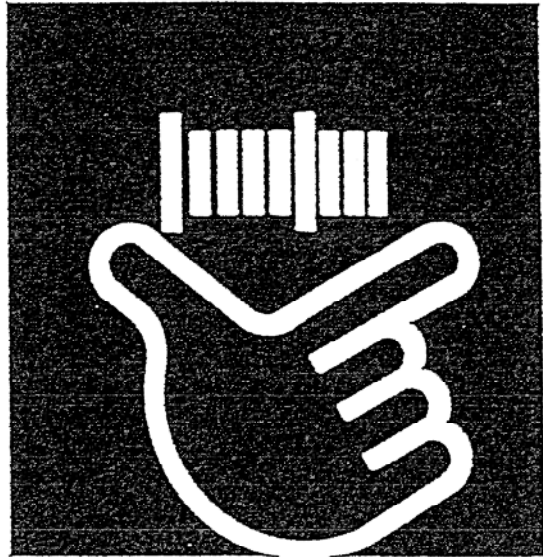
Inspection, maintenance, and troubleshooting of the feeder.

APPENDIX LIST OF LUBRICANTS ON THE MARKET

INSTRUCTION MANUALS FOR PERIPHERAL EQUIPMENT, ACCESSORIES, AND COMPONENTS

TABLE OF CONTENTS

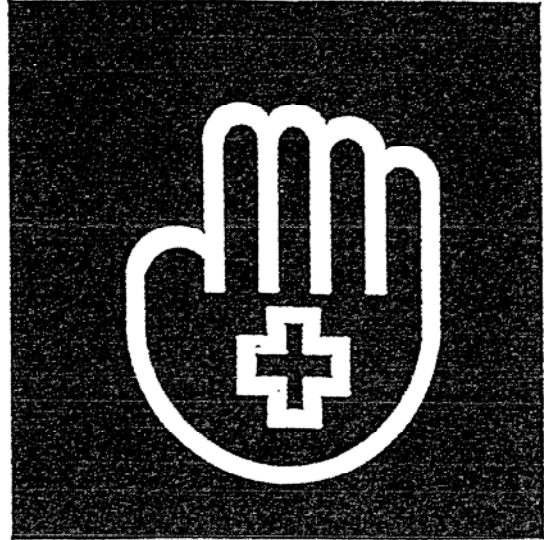
A
SPECIFICATIONS



1. SPECIFICATIONS	
1.1 SPECIFICATIONS	A1-0-1
2. CHARTS	
2.1 NUMBER OF FEED STROKES VS. FEED LENGTH	A2-1-1
2.2 GRADUATION FOR SETTING SURFACE OFFSET	A2-2-1
3. OVERALL DIMENSIONS	A3-0-1
4. ARRANGEMENT OF MAJOR COMPONENTS	A4-0-1
5. LIST OF OPTIONS	A5-0-1

TABLE OF CONTENTS

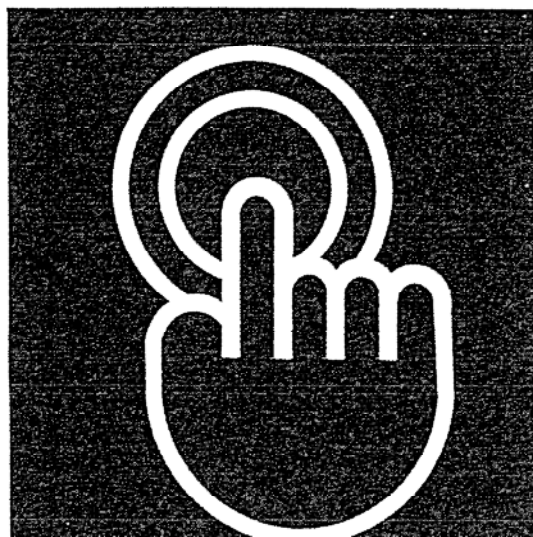
B
SAFETY



1. SAFETY PRECAUTIONS	B1-0-1
1.1 START-UP CHECK	B1-1-1
1.2 OTHER PRECAUTIONS	B1-2-1
2. WARNING PLATES	B2-0-1
3. (Reserved)	
4. SAFETY PROCEDURE DURING ADJUSTMENT	B4-1-1
4.1 SAFETY PROCEDURE DURING ADJUSTMENT	B4-1-1
4.2 SAFETY PROCEDURE IN CASE OF TROUBLE	B4-2-1

TABLE OF CONTENTS

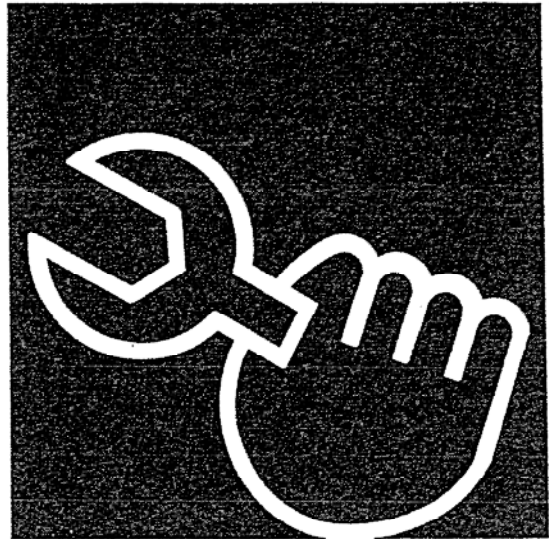
C OPERATION



1. PREPARATION FOR OPERATION	
1.1 OIL SERVICING	C1-1-1
1.2 AIR	C1-1-1
1.3 ELECTRIC POWER SOURCE	C1-1-1
2. ROUTINE CHECK	
2.1 DAILY CHECK (EVERY 8 HOURS OF OPERATION) ...	C2-1-1
2.2 WEEKLY CHECK (EVERY 48 HOURS OF OPERATION) .	C2-2-1
3. OPERATION	C3-1-1
3.1 UNIT MODE OPERATION	C3-1-1
3.2 LINE MODE OPERATION	C3-2-1
3.3 OPERATION DISPLAY	C3-3-1
4. AUXILIARY OPERATION	
4.1 FEED LENGTH	C4-1-1
4.2 NUMBER OF PRODUCTS ON COUNTER	C4-2-1
4.3 MAXIMUM SPM WHICH MAY BE USED	C4-3-1
4.4 FEED RANGE	C4-4-1
4.5 PARAMETER MODE	C4-5-1
4.6 AUTOMATIC CALCULATION	C4-6-1
4.7 DATA BANK MODE	C4-7-1
4.8 RUN MODE	C4-8-1
4.9 INDICATION OF DIAGNOSIS WHEN ABNORMAL CONDITION IS DETECTED	C4-9-1
4.10 LIST OF PARAMETERS	C4-10-1
4.11 OPERATION DISPLAY MESSAGES LIST	C4-11-1
4.12 INTERLOCK MESSAGES LIST	C4-12-1
5. OPERATION PANEL	
5.1 ARRANGEMENT	C5-1-1
5.2 MAJOR COMPONENTS AND THEIR FUNCTIONS	C5-2-1
5.3 OPERATION OF KEY LOCK SWITCH	C5-3-1
6. RESETTING PROCEDURE	C6-0-1
6.1 ABNORMAL STOP AND EMERGENCY STOP	C6-1-1
6.2 AUTOMATIC RESETTING OF FEEDER IN THE EVENT OF ABNORMAL STOP OF PRESS DURING LINE MODE OPERATION	C6-2-1
7. ADJUSTMENT	C7-1-1
7.1 COIL THREADING	C7-1-1
7.2 ADJUSTMENT OF WORK ROLL SURFACE OFFSET	C7-2-1
7.3 ADJUSTMENT OF AUTOMATIC RELEASE	C7-3-1
7.4 ADJUSTMENT OF AIR PRESSURE	C7-4-1
7.5 ADJUSTMENT OF STRAIGHTENER SIDE GUIDE	C7-5-1

TABLE OF CONTENTS

D
MAINTENANCE



1. PERIODIC INSPECTION	D1-0-1
2. LUBRICATION	
2.1 OIL SERVICING PORTS	D2-1-2
3. MAINTENANCE OF ELECTRICAL COMPONENTS	
3.1 MEGGER TEST (INSULATION RESISTANCE MEASUREMENT)	D3-1-1
3.2 LIFE OF ELECTRIC COMPONENTS	D3-2-1
3.3 CONTROL ENCLOSURE	D3-3-1
4. MAINTENANCE OF PNEUMATIC AND HYDRAULIC COMPONENTS	
4.1 FILTER REGULATOR	D4-1-1
5. TROUBLESHOOTING	D5-0-1
5.1 CAUSES AND CORRECTIONS OF WOBBLE DURING FEED	D5-1-1
6. INSTALLATION AND TRANSPORTATION	
6.1 INSTALLATION	D6-1-1
6.2 TRANSPORTATION	D6-2-1
7. START-UP CHECK	D7-0-1
8. CONNECTION OF SHOP AIR LINE	
8.1 CONNECTION OF SHOP AIR LINE	D8-1-1
9. CONNECTION OF ELECTRIC POWER	
9.1 CONNECTION OF ELECTRIC POWER	D9-1-1
10. DRAWING	D10-0-1