

TURRET MILLING MACHINES

INSTRUCTION MANUAL

- OPERATION AND MAINTENANCE INSTRUCTIONS
- SPARE PARTS REFERENCES

(REQUEST PARTS BY NUMBER)

INDEX

<u>DESCRIPTION</u>	<u>PAGE</u>
Machine dimensions	4
Installation	5
Foundation	6
Leveling	7
Alignment of spindle	7
Lubrication	8
Electrical installation	9
Warranty	9
Adjustment of gibs	10
Ram and swivel operation	11
Locks, table - saddle - knee	12
General information operation	13
Backlash adjustment, lead screw	14 - 15
Quill feed adjustment	16
Operation general (head operation)	16 - 17
Maintenance	18 - 22
Return spring replacement	23
Spindle drawings - R-8, # 30, # 40. Parts lists	24 - 25
Quill	26
# 40 taper spindle & drawbar	27
Parts drawings and part lists	28 - 37
Infinitely variable speed head. Maintenance	38 - 43
Parts drawings and part lists, variable speed	44 - 51
Operation of step head. Maintenance	52 - 56
Parts drawings and part lists, 8 speeds head	57 - 64
Motor voltage change	65
Right angle attachments R-8	66
Right angle attachments # 30	67
Right angle attachment # 40	68
Multiangle head	69
Slotting attachment	70 - 71
Speed and feed chart	72
Pulley assembly (front)	73
Pulley assembly (rear)	73
Pulley assembly (conversion)	74