



CNC

MELDAS AC SPINDLE
MDS-B-SPT Series
MDS-C1-SPT Series

SPECIFICATIONS AND INSTRUCTION MANUAL



CONTENTS

I. MDS-B/C1-SPT Spindle System Configuration Section

1. Outline	I-1
1.1 Features	I-1
1.2 Precautions for use.....	I-2
2. System Configuration	I-3
3. Unit Installation.....	I-7
4. Connection of Each Unit.....	I-9
4.1 Layout of each unit	I-10
4.2 Link bar specifications	I-10
4.3 Precautions for installing multiple power supply units	I-12
4.4 Precautions when installing multiple spindle drive units to one power supply unit....	I-13
5. Connector and Cable Specifications	I-14
5.1 Half pitch connector and cable connection system	I-14
5.2 Cable details.....	I-15
5.2.1 SH21 cable (Semi-ordered part) [For B/C1-CV Ú B/C1-SPT connection].....	I-15
5.2.2 Spindle control circuit cable list	I-16
5.2.3 Cable assembly procedure	I-21
6. Outline Drawing	I-25
6.1 List of outlines.....	I-25
6.2 Power supply unit	I-26
6.3 Spindle drive unit.....	I-27
6.4 AC reactor	I-28
6.5 Contactor	I-29
6.6 NFB	I-29
7. Heating Value	I-30
8. Selection of Capacity.....	I-31
8.1 Selection of the power supply unit (MDS-B/C1-CV)	I-31
8.2 Selection of the power supply capacity	I-31
8.3 Selection of wire size.....	I-32
8.4 Selection of AC reactor, contactor and NFB.....	I-35

II. MDS-B/C1-CV Power Regeneration Type Power Supply Section

1. Power Supply Unit.....	II-1
1.1 Model configuration	II-1
1.2 List of specifications	II-2
1.3 Hardware and parameter setting	II-3
1.4 Status display	II-4
1.4.1 7-segment LED display	II-4
1.4.2 Charge lamp.....	II-4
1.5 List of alarms and warnings.....	II-5
1.6 Explanation of connectors and terminal block.....	II-7
1.7 Functions added with MDS-B Series (Power supply external emergency stop function).....	II-8
1.8 Main circuit connection.....	II-10

I. MDS-B/C1-SPT Spindle Drive Unit System Section

Model, Configuration and Connection	III-1
1.1 Model configuration	III-1
1.2 Configuration	III-2
1.2.1 Basic configuration (No additional specifications)	III-2
1.2.2 With orientation function.....	III-2
1.3 Device-to-device connections.....	III-4
Specifications	III-5
2.1 AC spindle motor and controller specifications.....	III-5
2.2 Output characteristics.....	III-9
2.3 Outline dimension drawings	III-11
2.3.1 Motor	III-11
Status Display and Parameter Settings.....	III-16
3.1 Status display with 7-segment LED	III-17
3.2 Spindle parameters	III-18
3.3 Spindle specification parameters screen.....	III-39
3.4 Spindle monitor screen	III-40
3.5 Control input signals	III-41
3.6 Control output signals.....	III-43
3.7 Meter outputs.....	III-46
3.8 Output interface	III-48
Optional Specifications and Parts	III-49
4.1 Orientation specifications (optional)	III-49
4.1.1 1-point orientation using magnetic sensor	III-49
4.1.2 4096-point orientation using encoder.....	III-57
4.1.3 4096-point orientation using motor built-in encoder	III-60
4.1.4 Operation of orientation.....	III-60
4.2 Synchronous tap function (option).....	III-63
4.2.1 Closed type synchronous tap	III-63
4.2.2 Semi-closed type synchronous tap	III-63
4.2.3 Operation of synchronous tap	III-63
4.3 C-axis control (optional).....	III-64
4.3.1 When using encoder (OSE90K+1024 BKO-NC6336H01)	III-64
4.3.2 When using built-in encoder (MBE90K)	III-67
4.3.3 When using built-in encoder (MHE90K)	III-67
4.4 Single parts (optionally supplied parts).....	III-68
4.4.1 Power step-down transformer	III-68
4.4.2 Noise filter	III-70
4.5 Other optional specifications	III-72
4.6 Theoretical acceleration and deceleration times	III-73

V. Maintenance MDS-B/C1-SPT Spindle System Configuration Section

Starting up the System	IV-1
1.1 Startup procedures	IV-1
1.2 Status display with 7-segment LED	IV-2
Adding and Replacing Units and Parts	IV-3
2.1 Replacing the unit.....	IV-3
2.2 Unit fan	IV-6
Daily Maintenance	IV-7
3.1 Maintenance tools	IV-7
3.2 Periodic inspections.....	IV-7
Maintenance Parts	IV-9
Selection of Leakage Breaker	IV-10
Noise Filter	IV-11

V. Maintenance MDS-B-CVE/MDS-C1/CV Power Supply Section	
1. Troubleshooting.....	V-1
1.1 Status display	V-1
1.2 Troubleshooting according to power supply alarm.....	V-3
1.3 Power supply warning	V-12
VI. Maintenance MDS-B/C1-SPT Spindle Drive Unit Section	
1. Adjustment Procedures	VI-1
1.1 Starting up	VI-1
1.2 Confirming the speed loop.....	VI-1
1.2.2 Adjusting and confirming the motor (spindle) speed	VI-1
1.2.3 Adjusting the deceleration time	VI-2
1.3 Adjusting the orientation	VI-2
1.3.1 Operation	VI-2
1.3.2 Operation sequence.....	VI-2
1.3.3 Encoder orientation/motor built-in encoder orientation stop position	VI-3
1.3.4 Diagram of orientation parameter relation.....	VI-4
1.3.5 Preparation for motor built-in encoder orientation adjustment	VI-4
1.3.6 Preparation for encoder orientation adjustment	VI-5
1.3.7 Preparation for magnetic sensor orientation adjustment.....	VI-6
1.3.8 Adjusting the orientation.....	VI-7
1.3.9 Adjusting the servo rigidity	VI-7
1.3.10 Delay/advance control and PI control.....	VI-8
1.3.11 Troubleshooting for orientation trouble	VI-8
1.4 Adjusting the synchronous tap	VI-10
2. Troubleshooting.....	VI-11
2.1 Introduction.....	VI-11
2.2 Step 1	VI-11
2.3 Step 2	VI-12
2.4 List of alarms and warnings.....	VI-15
2.5 Approach per phenomenon	VI-16
2.5.1 Details when alarm or warning is displayed on the 7-segment display	VI-16
2.5.2 Details when alarm or warning is not displayed on 7-segment unit	VI-25
2.6 Periodic inspections.....	VI-28
2.6.1 Inspecting the control unit	VI-28
2.6.2 Inspecting the motor.....	VI-28
3. Disassembling and Assembling the Motor	VI-29
3.1 Disassembling and assembling the SJ type AC spindle motor	VI-29
3.2 Disassembling and assembling the SJ-N type AC spindle motor.....	VI-37
4. Handling the Orientation Detector	VI-46
4.1 Magnetic sensor type 1-point orientation.....	VI-46
4.1.1 Operation of magnet and sensor.....	VI-46
4.1.2 Sequences, etc.	VI-47
4.2 Encoder type 4096-point orientation.....	VI-47
4.2.1 Configuration.....	VI-47
4.2.2 Sequences, etc.	VI-47
4.3 Motor built-in encoder type 4-96-point orientation.....	VI-47
4.3.1 Sequences, etc.	VI-47

endix 1	Parameter Setting List	1
endix 2	Unit Conversion Table	1
endix 3	Explanation of Large Capacity Spindle Unit Specifications	1
Outline.....		1
List of units.....		1
Selection of AC reactor (B-AL), contactor and NFB.....		1
Outline of units		2
Panel cut dimension drawing		3
Detailed outline drawing.....		4
Heating value		7
Selection of power capacity		7
Selecting of wire size		7
0. Drive unit connection screw size.....		8
1. Connection of Each Unit		8
2. Restrictions		10
3. Parameters		11
4. Precautions		11