

INSTRUCTION MANUAL

WIRE ELECTRICAL DISCHARGE MACHINE

MGW-G

MGW-H

OPERATION

MAKINO MILLING MACHINE CO.,LTD.

5WC1-NC03-9405(E)

CONTENTS

	Page
1. Screen Area Name	1-1
2. Status Display Area	2-1
3. Main Operation Panel	3-1
3.1 Configuration	3-1
3.2 Components Name	3-2
3.3 Operation and Function Keys	3-5
3.4 Precautions in Execution of Wire Vertical Alignment	3-16
4. Sub Portable Operation Panel	4-1
4.1 Structure and Function of Manual Pulse Generator (Optional)	4-1
4.2 Structure and Functions of FPB Operation Panel	4-2
5. Tape Reader (Optional)	5-1
6. Outline of All Screens	6-1
6.1 Configuration of All Screens	6-1
7. Outline of Screen Operation	7-1
7.1 Basic Principle of Screen Operation	7-1
7.2 Switching of Screen	7-1
7.3 Function Key	7-2
7.4 Data Input on Key-In Line	7-4
7.5 Display/Input Unit of Screen	7-7
8. Operation of Run Screen	8-1
8.1 Outline of Run Screen	8-1
8.2 Operation of Manual Run Screen	8-5
8.3 Operation of MDI Run Screen	8-8
8.4 Operation of Memory Run Screen	8-13
8.5 Operation of Tape Set Screen	8-15
9. Operation of NC Function Screen	9-1
9.1 Outline of NC Function Screen	9-1
9.2 Specification/Cancellation of NC Function Screen	9-6
9.3 Status-classified NC Function Keys	9-6
9.4 AWT Retry 3 Mode	9-8

10. Operation of Set Screen.....	10-1
10.1 Set Screen Composition.....	10-1
10.2 Operation of Offset Screen	10-2
10.3 Operation of Work Offset Screen.....	10-3
10.4 Operation of Set Data Screen.....	10-4
10.5 Operation of Override Screen	10-9
10.6 M08 Control Screen	10-11
11. Operation of Edit Screen	11-1
11.1 Edit Screen Composition.....	11-1
11.2 Outline of List Screen	11-2
11.3 Outline of Block Screen	11-4
11.4 Operating Procedure on List Screen.....	11-6
11.5 Editing on Block Screen.....	11-25
11.6 NC Program Protection	11-42
11.7 Background Editing Function	11-43
12. Operation on Machining Condition Screen	12-1
12.1 Operation of Run Main Condition Screen.....	12-1
12.2 Operation of Run Main Condition Screen.....	12-7
12.3 Operation of Run Sub Condition Screen	12-12
12.4 Wire Break Condition Automatic Reducing Function.....	12-16
12.5 Approach Function.....	12-17
13. Operation of Position Screen	13-1
13.1 Position Screen Composition	13-1
13.2 Operation of Machine Coordinate Position Screen.....	13-2
13.3 Operation of Work Coordinate Position Screen	13-3
13.4 Operation of Remaining Distance Position Screen.....	13-7
13.5 Operation of Relative Coordinate Position Screen	13-8
13.6 Operation of Command Coordinate Position Screen	13-12
13.7 Operation of Resolution Screen	13-13
14. Operation of Run Program Screen	14-1
14.1 Run Program Screen Composition	14-1
14.2 Operation of Nest Run Program Screen	14-2
14.3 Operation of Block Run Program Screen	14-5
14.4 Operation of Macro Variable Run Program Screen	14-8
14.5 Operation of Macro Drawing Screen 1, 2	14-13
14.6 Schedule Function	14-14
15. Operation of Graphic Screen.....	15-1
15.1 Draw Display Screen.....	15-1
15.2 Draw Set Screen.....	15-16
15.3 Machining Time Screen.....	15-21

15.4	Work Offset Display Screen	15-22
15.5	Position and Model Display Screen	15-22
15.6	Nest Level Display Screen	15-23
15.7	Block Display Screen	15-24
15.8	Macro Variable Display Screen	15-24
16.	Operation of Diagnosis Screen	16-1
16.1	Diagnosis Screen Composition	16-1
16.2	Operation of Alarm Screen	16-2
16.3	Operation of Warning Screen	16-3
16.4	Operation of Run Time Screen	16-4
16.5	Operation of Machining Time Screen	16-6
16.6	Operation of Machining History Screen	16-7
16.7	Operation Menu Screen	16-9
16.8	Operation of EIO Screen	16-10
16.9	Operation of MPC Screen	16-12
16.10	Operation of EIP Screen	16-14
16.11	Operation of IPS Screen	16-17
16.12	Operation of SVH Screen	16-19
16.13	Operation of Version Screen	16-22
16.14	Operation of Position Information Screen	16-23
17.	Operation of Machining Operation Screen	17-1
17.1	Function Keys on Machine Operation Screen	17-1
17.2	Operation of Water Dwell Timer	17-5
17.3	Operation of AWC Screen	17-6
17.4	Operation of IMC Screen	17-12
18.	Operation of Model Plan Screen	18-1
18.1	Outline of Model Plan Screen	18-1
18.2	Selection of Model Plan Screen	18-2
18.3	Configuration of Model Plan Screen	18-3
18.4	Nomenclature of Model Plan Screen	18-5
18.5	Operation of Menu Screen	18-8
18.6	Operation of Stream Card	18-9
18.7	Operation of Condition Card	18-12
18.8	Operation of Process Card	18-22
18.9	Editing Functions of Model Plan Screen	18-29
18.10	Opening of Model Plan Screen	18-32
18.11	Model Block	18-33
18.12	Making a Subprogram	18-36
18.13	User Model Data	18-38
	Supplement	18-41

19. Operation of Disk Management Screen (Optional)	19-1
19.1 Outline of Disk Management Screen	19-1
19.1.1 Main Functions of Disk Management Screen	19-1
19.1.2 Applicable Floppy Disk Formats	19-2
19.2 Composition of Disk Management Screen	19-3
19.3 Selection of Disk Management Screen	19-4
19.4 Operation of Disk Directory Screen	19-5
19.4.1 Operation in the MS-DOS or PC-DOS Format	19-5
19.4.2 Operation in the MP Format	19-34
19.4.3 Operation in the FANUC-PG Format	19-47
19.5 Operation of Disk File Screen	19-53
19.6 Terms on Disk Management Screen	19-56
20. Operation of Sub Model Screen	20-1
20.1 General Description of Sub Model Screen	20-1
20.2 How to Open Sub Model Screen	20-2
20.3 Operational Description of Sub Model Screen	20-3
20.4 Transition of Sub Model Screens	20-6
20.5 Sub Model Drawing Macro	20-7
20.6 Sub Model Block	20-11
APPENDIX 1 EXPLANATION OF PARAMETERS	AP1-1
APPENDIX 2 SOFT UPDATE PROCEDURE (MGW-G~)	AP2-1
APPENDIX 3 MAINTENANCE PROGRAM	AP3-1
APPENDIX 4 PARAMETER DATA SAVE LIST	AP4-1