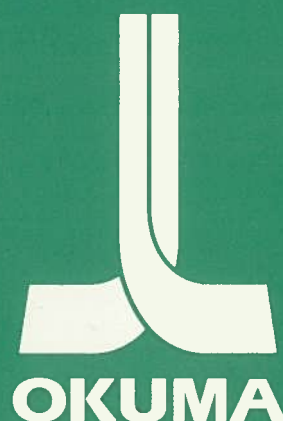


CNC SYSTEMS

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SPECIAL FUNCTIONS MANUAL **(No. 2)**



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