

BRT Apex 504 **(Main Unit)**

Bright Apex 504 **CNC Coordinate** **Measuring Machine**

User's Manual

Read this User's Manual thoroughly
before operating the instrument. After reading,
retain it close at hand for future reference.

Mitutoyo

CONTENTS

CONVENTIONS USED IN USER'S MANUAL	i
PREFACE	iii
PRECAUTIONS	iv
WARRANTY	ix
1. BEFORE USING THE MACHINE	1-1
1.1 Features	1-1
1.1.1 Outline	1-1
1.1.2 Features of BRT Apex 504 as a CMM	1-2
1.1.3 Features of structure and functions	1-2
1.1.4 Features of BRT Apex 504 as a CNC machine	1-3
1.2 Installation Conditions	1-4
1.2.1 Environmental conditions	1-4
1.2.2 Installation space	1-5
2. NOMENCLATURE AND FUNCTIONS	2-1
2.1 System Configuration	2-1
2.2 Main Unit	2-2
2.3 Measuring Table	2-3
2.4 Air Regulator Unit	2-4
2.5 Probe Adapter	2-5
2.6 Controller "CMMC-F Apex"	2-6
2.6.1 Outline	2-6
2.6.2 CMMC-F Apex panel	2-7
2.6.3 Joystick box	2-9
2.6.4 Foot switch	2-11
2.7 Thermometer Unit	2-12
2.7.1 Outline	2-12
2.7.2 Thermometer unit panel	2-13
2.7.3 Temperature sensor	2-14
3. OPERATION	3-1
3.1 Precautions	3-1
3.2 Preparations	3-5
3.2.1 Checking the power supply voltage	3-5
3.2.2 Connecting the system	3-5
3.2.3 Adjusting the air pressure	3-6
3.2.4 Attaching the probe	3-7
3.3 Initialization Procedure	3-8
3.3.1 Turning the power on	3-8
3.3.2 Initialization	3-9

3.4	Mounting a Workpiece	3-10
3.5	Measuring Range	3-11
3.5.1	The probe is used only in the vertical position	3-11
3.5.2	The probe is used in the vertical, horizontal, and inclined positions	3-12
3.6	System Operations	3-13
3.6.1	Performing automatic measurement	3-13
3.6.2	Measuring workpieces with the joystick	3-14
3.7	Controller “CMMC-F Apex” Error Codes	3-15
4.	INSPECTION, MAINTENANCE, AND ACCURACY	
	CHECK	4-1
4.1	Inspection and Maintenance	4-1
4.1.1	Air pressure	4-2
4.1.2	Air filter and mist separator	4-2
4.1.3	Measuring table	4-4
4.1.4	X-axis beam, Y-axis rail, and Z-axis spindle guide surfaces ...	4-4
4.1.5	Cleaning external surfaces of units	4-4
4.1.6	Others	4-4
4.2	Replacement Parts	4-5
4.3	Accuracy Check	4-5
4.3.1	Accuracy check before shipment	4-5
4.3.2	Periodic inspections	4-5
4.3.3	Interim checkings	4-5
4.4	Basic Troubleshooting	4-6
5.	SPECIFICATIONS	5-1
5.1	Specifications of BRT Apex 504 Main Unit	5-1
5.2	Accuracy of BRT Apex 504 Main Unit	5-3
5.3	Specifications of Controller “CMMC-F Apex”	5-4
5.4	Standard and Optional Accessories for BRT Apex 504	5-6

Appendix

- Error Code Table for CMMC-F Apex