



GEOPAK & 3D-TOL

ProtocolDesigner

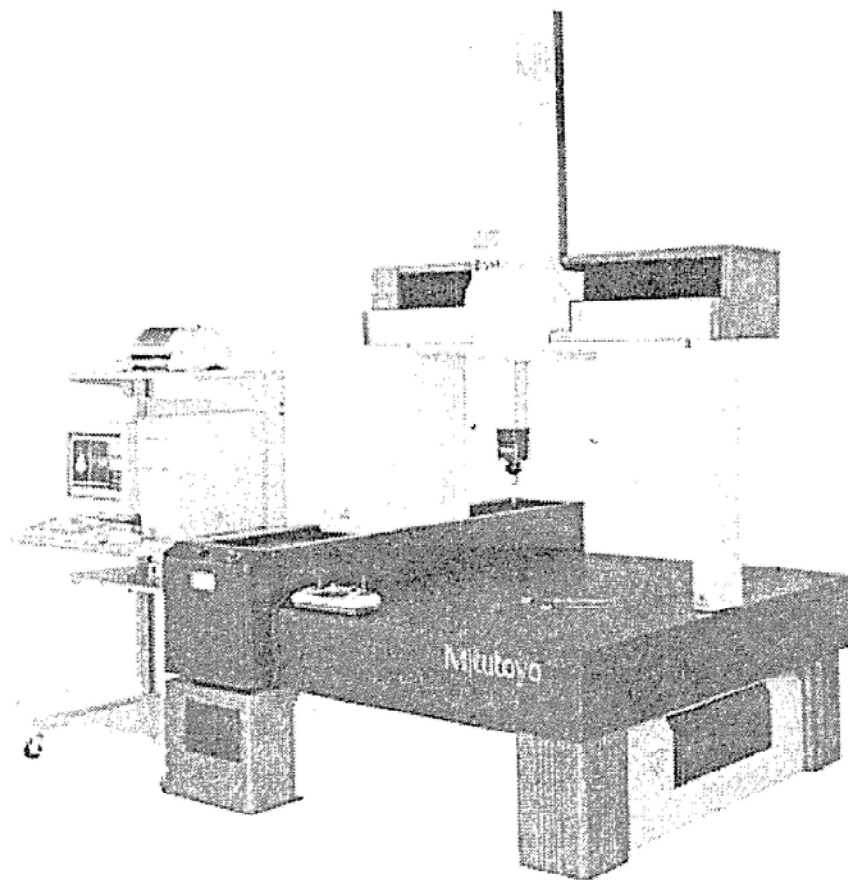
The geometric 3D software for co-ordinate
measurement machines

USER'S MANUAL

New Functions in MCOSMOS v2.4

Service Information

v2.4





1 Table of Contents

1	Table of Contents	3
2	Purpose	5
3	Performances and Features	7
3.1	Modes or Operation / Default Settings.....	7
3.2	Creating, Managing and Editing Measurement Programs	8
3.3	Start Assistant	8
3.4	Probes and Change Systems	9
3.5	ProbeBuilder	11
3.6	Co-Ordinate System	11
3.6.1	Forming Co-Ordinate Systems.....	11
3.6.2	Using Co-Ordinate Systems.....	12
4	Measurement	14
4.1	Recording Measuring Points	14
4.2	Geometric Elements	14
4.2.1	The Elements One by One.....	14
4.2.2	Methods of Calculation.....	15
4.2.3	Automatic element recognition.....	15
4.2.4	Additional elements for the measurement of bodyworks	15
4.2.5	Element Linkages.....	16
4.3	Element Graphic	17
4.4	Graphic Mode.....	18
4.5	Nominal-to-Actual Comparisons	19
4.6	Best Fit	19
4.7	Variables.....	20
4.8	Dialogues for the Input of Variables	20
4.9	CNC Mode	20
4.10	Scanning of Known Elements	21
4.11	Dual Arm Operation for the Bodywork Measurement	22
4.12	Displays.....	22
5	Special Functions.....	23
6	GEOPAK and other programs	25
6.1	GEOPAK and 3D-TOL.....	25
6.2	GEOPAK and CAT300	25
6.3	GEOPAK and GEARPAK.....	26
6.4	GEOPAK and the Scheduler	26
7	Output.....	27
7.1	General	27
7.2	ProtocolManager	28
7.2.1	Tasks.....	28
7.2.2	Relearn Data	28



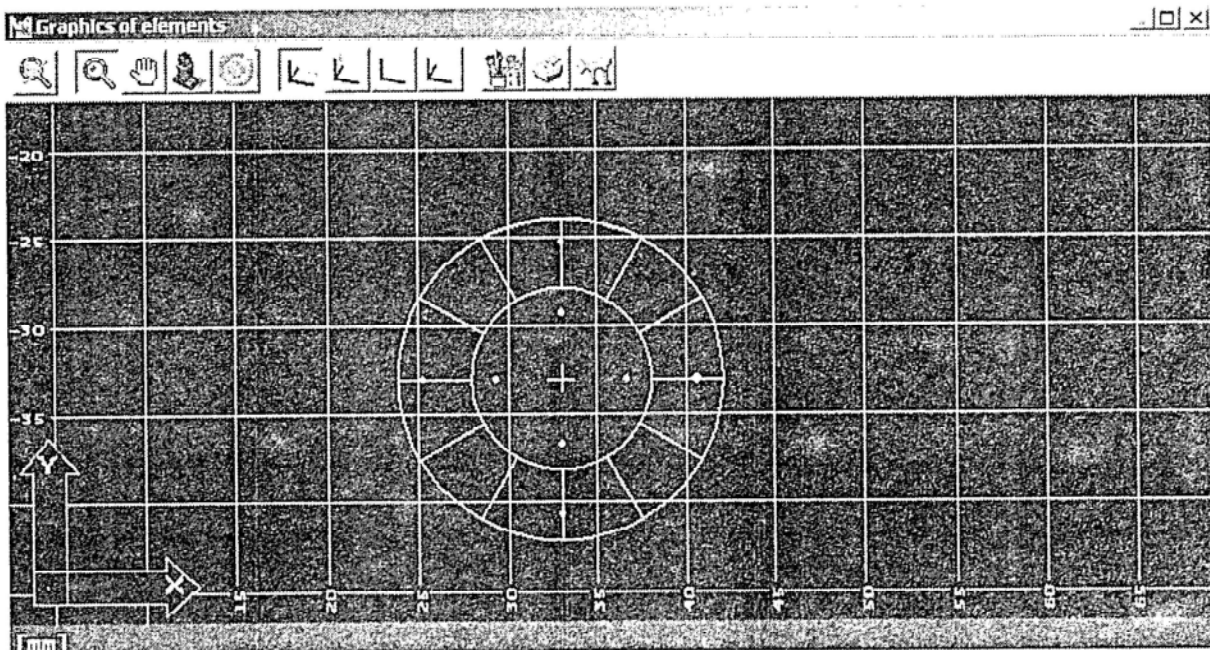
7.2.3	Archive Data	28
7.2.4	Data Table	28
7.3	ProtocolDesigner	29
7.3.1	Tasks	29
7.3.2	Creative Design Capabilities.....	29
7.3.3	Output options.....	30
8	Further Options	31
9	Delivery	32
9.1	Form and Scope	32
9.2	Installation	32
10	Prerequisites	33
10.1	Minimum Configuration	33
10.2	Required Knowledge.....	33
11	Support and Service	34
12	Hotline	35

GEOPAK

The geometric 3D software for co-ordinate measurement machines

User's Manual

v 2.4





Overview

- The most important topics of the program GEOPAK

- I General Information and Contents
- II Learn Mode
- III Probe
- IV Workpiece Alignment
- V Elements: Basics
- VI Elements: Further Options
- VII Elements: Graphical Presentation
- VIII Variance Comparison
- IX Output of Data
- X Contours
- XI CMM Movement
- XII Appendix



II Learn Mode

Contents

1	Part Program Editor	5
1.1	Introduction Part Program Editor	5
1.2	Part program window	6
1.3	Rights to write	6
1.4	Insert / Overwrite	7
1.5	Copy / Insert	7
1.6	Undo	7
2	Learn Mode: Basics	8
2.1	Learn Mode: Introduction	8
2.2	Starting Learn Mode	9
2.3	Start up Wizard	10
2.3.1	Definition	10
2.3.2	Procedure	10
2.3.3	Hints	11
2.3.4	Configuration	11
2.4	Temperature Compensation	12
2.4.1	Temperature Compensation: Manual CMM	13
2.5	Reference Position	16
2.5.1	Compensation and Rotary Table	16
2.5.2	Define Reference Position	16
2.5.3	Procedure	16
2.6	Volume Compensation	17
2.6.1	Probe Offset to Z-spindle	17
2.6.2	Automatic Control	17
3	Learn Mode Main Window	18
3.1	PartManager and GEOPAK	18
3.2	The layout of the main window	18
3.3	Windows and Tools	20
3.4	Window Positions	21
3.5	Exit Single Measurement	22
3.6	Relearn from Repeat Mode	22
3.7	Measurement Window / Measurement Time	23
3.7.1	Measurement Window	23
3.7.2	Measurement time	23
3.8	Input Characteristics	24
3.9	Reset System	24
3.10	Printer Settings	25
3.11	Reset Controller	25
3.12	Sound Output	25



3.13	Pallet Co-Ordinate System	26
3.13.1	Definitions	26
3.13.2	Connection to Manager Programs and Q-PAK	26
4	Programming Help Contents	28
4.1	Programming help: Functions	28
4.2	Measurement Graphic / Measurement Sequence	29
5	Variables and Calculations	30
5.1	Definition of Variables	31
5.1.1	Decimal Places	31
5.1.2	Variables: Input of Formula	32
5.1.3	Include Element Characteristics	32
5.2	Input of Variables	33
5.3	Yes/No Variable	34
5.4	Save / Load Variables	34
5.4.1	Save	34
5.4.2	Load	34
5.4.3	Definition	34
5.4.4	Calling Variable from File	35
5.5	Transfer Actual CMM Position to Variable	35
5.6	Actual Temperature in Variable	36
5.7	Settings for Temperature Compensation	37
5.8	Settings in the dialogue	38
5.9	Definition of String Variables	39
5.10	Input of String Variables	39
5.11	Store/Load String Variables	40
5.12	Wait for file with string variable	41
5.13	System Variable in the Formula Calculation	41
6	Operators and Functions	42
6.1	Arithmetic Operators	42
6.2	Relational operators	42
6.3	Logical Operators	43
6.4	Constants	43
6.5	Trigonometrical Functions	44
6.6	Arithmetic Functions	44
6.7	Operator Precedence	45
6.8	Basic Geometry Elements	45
6.9	Element components	46
6.10	GEOPAK Elements: Hole Shapes	47
6.11	GEOPAK Probes	48
6.12	GEOPAK Rotary Table Data	49
6.13	Minimum Maximum	49
6.13.1	Minimum maximum calculation	49



6.13.2	Minimum maximum features.....	49
6.13.3	Minimum maximum components	50
6.13.4	Example for minimum maximum access:.....	50
6.14	Best Fit	51
6.14.1	Best Fit Components	51
6.14.2	Example for best fit access:.....	51
6.15	Other GEOPAK Variables.....	52
6.16	Date and Time	52
6.17	Week-days	52
6.18	Week numbers	52
6.19	System Time.....	53
6.20	Examples.....	53
6.21	Result of Nominal-to-Actual Comparisons.....	54
6.22	Last Nominal-to-Actual Comparison.....	55
6.23	Nominal-to-Actual Comparison of Last Element	56
6.24	Result of All Nominal-to-Actual Comparisons	57
7	Scale Factor	59
7.1	Scale all elements (including element point)	59
7.2	Scale only element point.....	59
7.3	Set scaling centre into origin	60
7.4	Use scale factor for 3D-TOL	60
8	Sequence Control.....	61
8.1	Loops.....	61
8.1.1	Definition	61
8.1.2	Symbol or Special Character	61
8.1.3	Procedure.....	61
8.2	Branches	62
8.3	Subprograms	62
8.3.1	Definition and Types.....	62
8.3.2	Create a Local Sub-Program	62
8.3.3	Using an already existing Sub-Program.....	63
8.4	Delete Last Step.....	63
8.5	Error While Executing Command.....	64
8.6	Comment Line.....	64
8.7	Programmable Stop.....	65
8.8	Show Picture	65
8.9	Clear Picture	65
8.10	Play Sound	65
8.11	Send E-Mail	66
8.12	Send SMS	66
8.13	Create Directory.....	67
8.14	Input Head Data	67



8.15	Set Head Data Field.....	69
8.16	Sublot Input	70
8.17	Set Sublot	71
8.18	Program Call.....	72
8.19	IO Condition (IO Communication).....	73
8.20	Possibilities of Text Input/Data Name	74
8.21	Single Selection	75
8.22	Group Selection	76



III Probe

Contents

1	Probe Data Management.....	3
1.1	Probe Data Management: Introduction.....	3
1.2	New Input of Probe/Edit/Copy Probe Data	5
1.3	Save / Delete / Calibrate Probe Data	6
1.4	Probe Selection.....	7
1.5	Confirm Probe Configuration	7
1.6	Change Probe Configuration.....	8
1.6.1	Warnings.....	8
1.6.2	Numbering, e.g. for two racks	9
1.6.3	Counting.....	9
2	Probe Calibration	10
2.1	Probe Calibration: Options.....	10
2.2	PH9 Probe Clearance	11
2.3	Manual Calibration.....	12
2.4	Calibration of Scanning Probes	12
2.5	Calibrate Scanning Probe Systems	13
2.6	Define MPP/SP600 Factors	13
3	Define Master Ball	14
3.1	Define Master Ball: Example.....	14
3.2	Z-Offset.....	14
3.3	Maximum Difference.....	15
4	Archive Probes	16
4.1	Load Probe Data from Archive	16
4.2	Single Probe Re-Calibration	17
4.3	Re-Calibrate from Memory	17
4.3.1	Procedure.....	17
4.4	Calibrate Probe: Display	18
5	Several Masterballs	19
5.1	Several Masterballs: Introduction	19
5.2	Define Masterball Position.....	19
6	Cancel Probe Change	21
6.1	Cancel Probe Change: Sequence.....	21
6.2	Cancel Probe Change: Details and Tips	22
6.3	Rotary Table: Hints.....	22
7	Combination of Racks.....	23
7.1	Combination of Racks / Introduction	23



7.2	Combination of Racks / Definitions	23
7.3	Sub-Racks.....	24
7.4	Manual and Virtual Changer.....	25
7.5	Manual Change.....	25
7.6	Manual Change with Following Rack	26
7.7	Definition of Sub-Racks	26
7.8	Probe Extension Module "PEM"	26
7.9	Rack Alignment	27
7.10	Convert Rack Data	28
7.11	Set Advanced MPP100 Data	29
7.12	Calibrate ACR 3	30
7.13	Numbering Method of Probe Configurations.....	30
7.14	Rack Definition	31
7.15	Options with the FCR25.....	32
7.16	Configuration with the SCR200.....	33
7.17	Configuration with the ACR3 and Two Times FCR25	35
7.18	Rack Specific Parameters and Positions	36
7.19	Port Settings	37



IV Workpiece Alignment

Contents

1	Workpiece Alignment.....	2
1.1	Define Co-Ordinate System	2
1.1.1	Three Methods	2
1.1.2	New co-ordinate system.....	3
1.2	Store/Load Co-Ordinate System.....	4
1.3	Store/Load Table Co-Ordinate System	5
1.4	Patterns for Alignment	6
1.5	Alignment by Single Steps	7
1.6	Create Co-ordinate System through Best Fit	8
2	Alignment in Space	9
2.1	Three steps	9
2.2	Measurement strategy.....	9
2.3	Procedure.....	10
2.4	Alignment in Space by Plane.....	12
2.5	Alignment in Space by Cylinder or Cone	12
2.6	Alignment in Space by Line.....	13
3	Align Axis.....	15
3.1	Align Axis Parallel to Axis	15
3.2	Align Axis through Point.....	16
4	Create Origin.....	17
5	Workpiece alignment: Further options.....	18
5.1	Move and Rotate Co-ordinate System	18
5.2	Origin in Element	18
6	RPS Alignment	20
6.1	RPS Alignment: Background.....	20
6.2	General Rule	20
6.3	Operation.....	20
7	Workpiece Alignment: Further Options	22
7.1	Direction of a Plane	22
7.2	List of Elements.....	22
8	Types of Co-ordinate Systems.....	23
8.1	Polar Co-Ordinates: Change Planes	25

V Geometric Elements: Basics

Contents

1	Measurement and Probe Radius Compensation.....	3
2	Elements	4
2.1	Elements: Overview.....	4
2.2	Point.....	5
2.2.1	Symmetry-Element Point	6
2.2.2	Connection Element Point.....	6
2.2.3	Intersection Element Point	6
2.2.4	Three Possibilities of Measurement	6
2.3	Sphere	7
2.4	Circle.....	7
2.5	Constructed Circles: Overview.....	9
2.6	Inclined Circle	9
2.7	Ellipse	10
2.8	Cone.....	11
2.9	Cylinder	12
2.10	Pre-Define Cylinder Direction	14
2.11	Probing Strategy Cylinder/Cone.....	15
2.12	Line	16
2.13	Constructed Lines	17
2.14	Plane	18
2.15	Step Cylinder.....	19
2.16	Contour.....	19
2.17	Selection of Points Contour	20
2.18	Surfaces	21
2.19	Angle Calculation	23
	Furthermore, you can select between	23
2.20	Calculation of Distance	24
2.21	Distance along Probe Direction.....	26
3	Elements: Further Options	27
3.1	Type of Construction.....	27
3.2	Type of Calculation.....	28
3.3	Enveloping or Fitting-in Element.....	30
3.4	Positive Direction by Vector	31
3.5	Re-calculate Elements.....	34
3.6	Free Element Input	34
4	Calculation	35
4.1	Calculation according to Gauss	35



Measurement and Probe Radius Compensation

4.2	Minimum Zone Element.....	35
4.3	Enveloping Element.....	36
4.4	Fitting-in Element.....	36
5	Spread / Standard Deviation	37



VI Elements: Further Options

Contents

1	Constructed Elements: Connection Elements	3
1.1	Connection Elements, General.....	3
1.2	Connection Elements "From Measured Points"	5
1.3	Connection Element Point	7
1.4	Connection Element Line.....	7
1.5	Connection Element Circle	8
1.6	Connection Element Ellipse	8
1.7	Connection Element Sphere.....	8
1.8	Connection Element Cylinder.....	9
1.9	Connection Element Cone	9
1.10	Connection Element Plane	10
1.11	Connection Element Freeform Surface	10
2	Intersection Elements	12
2.1	Intersection Element Line	12
2.2	Intersection Element Point	14
2.3	Intersection: Extras	16
2.4	Intersection Element Circle	18
2.5	Intersection Element Ellipse	19
3	Symmetry Elements	20
3.1	Symmetry Element Line	20
3.2	Symmetry Element Plane: Two Ways	21
3.3	Symmetry Element Point	23
4	Fit in Elements	24
4.1	Fit in Element Sphere	24
4.2	Fit in Element Circle	24
5	Further Constructed Elements.....	25
5.1	Shift-Element Line	25
5.2	Tangent.....	25
6	Automatic Element Recognition	26
6.1	Introduction.....	26
6.2	Further Options.....	26
6.3	Activating the Function	27
6.4	The Dialogue: Symbol and Information Boxes	27
6.5	The Dialogue: Important Functions	28
6.6	Settings	29
6.7	Special Cases / Limitations	31



6.7.1	Special Cases with the Joystick.....	31
6.7.2	Limitations.....	31
7	Carbody Measurement: Hole Shapes.....	32
7.1	Hole Shapes: Introduction.....	32
7.2	Differences: Hole Shape – Inclined Circle.....	33
7.3	Hole Shape: Symmetry Axis and Width	36
7.4	Hole Shape: How to Work.....	37
7.5	Hole Shapes: Tolerance Comparison / Position.....	38
8	Carbody Measurement: Introduction	40
8.1	Settings	41
8.2	Monitoring: Data Transfer	42
8.3	Start Part Program	42
8.4	Synchronisation of Part Program	42
8.5	Synchronisation is nessecary.....	43
8.6	Both Part Programs should be Finished.....	43
8.7	Retrieve Element Data	44
8.8	Element Container.....	45
8.9	Joint Co-ordinate System.....	45
8.10	Transfer Co-ordinate System	46



VII Geometric Elements: Graphical Presentation

Contents

1	Graphics of Elements.....	2
1.1	Graphics of Elements - Task	2
1.2	The "Graphics" Pull-Down Menu.....	2
1.3	Toolbar in the "Graphics of Elements" Window	2
1.4	Element Graphics Options.....	3
1.5	Further Components of the Graphics of Elements Window	3
1.6	Graphic Limits.....	3
1.7	Changing the representation of the graphics of elements	4
1.8	Select Element	4
1.9	Element Information	5
1.10	Rotate	6
1.11	Contour View.....	6
1.12	Display Sub Elements of a Contour	7
1.13	Circles as Partial Circle Display	8
1.14	Contour Point Selection by Keyboard	10
1.15	Multi-Colour Contour Display	11
1.16	Contour Display as Lines and / or Points.....	12
1.17	Learnable Graphic Settings	12
1.18	Display of Graphic Windows	13
1.19	Options of the "Graphics of Elements"	14
1.20	Recalculate Straightness, Flatness and Circularity.....	15
1.20.1.	Toolbar in the "Straightness" Window	15
1.20.2	Delete Measurement Points and Recalculate	16
1.21	Print Graphics during Learn and Repeat Mode.....	17
1.22	Store Section of Graphic Display in Learn Mode.....	18
1.23	Learn Graphics of Elements Printing with "Autoscale"	18
1.24	Learn Graphics of Elements Printing with a "Scale Factor" ..	19
1.25	Define Scaling	19
1.26	Print Graphic in Repeat Mode.....	20
1.27	Define Label Layout.....	20
1.28	Calculate New Elements out of Contour Points.....	21
1.29	Compare Points	22
1.30	Parallelism Graphics	24



VIII Tolerances

Contents

1 Tolerances	3
1.1 Tolerances: General	3
1.2 Maximum Material Condition (MMC)	4
1.2.1 Definition/Applicability	4
1.2.2 The MMC in GEOPAK	4
1.3 Tolerances in Detail	5
1.4 Straightness	7
1.4.1 Definition	7
1.4.2 Graphical Representation	7
1.5 Flatness	8
1.6 Roundness	9
1.6.1 Definition	9
1.6.2 Graphical Representation	9
1.7 Scaling of Tolerance Graphics	10
1.7.1 Roundness Scaling	10
1.7.2 Straightness/Flatness Scaling	11
1.8 Position	12
1.8.1 Definition	12
1.8.2 Examples	13
1.8.3 Position of Plane	15
1.8.4 Position of Axis	16
1.8.5 Calculate Absolute Position Tolerance	19
1.9 Concentricity	20
1.10 Coaxiality	21
1.11 Parallelism	22
1.11.1 Parallelism: Example	23
1.11.2 Parallelism of an Axis to a Reference Axis	24
1.11.3 Parallelism of an Axis to a Reference Plane	24
1.11.4 Parallelism of a Plane to a Reference Axis	24
1.11.5 Parallelism of a Plane to a Reference Plane	24
1.12 Perpendicularity	25
1.12.1 Perpendicularity of an Axis to a Reference Axis	25
1.12.2 Perpendicularity of an Axis to a Reference Plane	26
1.12.3 Perpendicularity of an Axis to a Reference axis	26
1.12.4 Perpendicularity of a Plane to a Reference Plane	26
1.13 Angularity	27
1.14 Symmetry Tolerances	28
1.14.1 Symmetry Tolerance Point Element	28
1.14.2 Symmetry Tolerance Axis Element	29
1.14.3 Symmetry Tolerance Plane Element	30
1.15 Runout Tolerance	32
1.15.1 Axial Runout	33
1.15.2 Circular Runout	35
1.16 Tolerance Variable	35



1.17	Tolerance Comparison "Last Element"	36
1.18	Tolerance Comparison Element.....	36
1.18.1	"Tolerance Comparison Elements" Dialogue.....	36
1.18.2	Further Input Options	37
1.19	Set Control Limits	38
2	Contours	39
2.1	Contours: General.....	39
2.2	Pitch	40
2.3	Comparison (Vector Direction)	42
2.4	Best Fit Contour	43
2.4.1	Best Fit Contour: Definition and Criteria	43
2.4.2	Degrees of Freedom for Best Fit.....	44
2.5	Width of Tolerance (Scale Factor)	45
2.6	Form Tolerance Contour	47
2.7	Tolerance Band Editor	48
2.8	Define Tolerance Band of a Contour	49
2.9	Edit Tolerance Band of a Contour	50
2.10	Filter Contour	51
3	Nominal-Actual Comparison: Further Options.....	53
3.1	Nominal-Actual Comparison, e.g. "Element Circle".....	53
3.2	Further Options for Nominal Actual Comparison.....	54
3.3	Origin of Co-ordinate System	55

IX Output of Data

Contents

1	Output.....	2
1.1	Output of Data.....	2
1.2	File Format Specification	3
1.3	Standard or Special File Format.....	4
1.4	Change File Output Format	5
1.5	File Format End.....	5
1.6	Print Format Specification	5
1.7	Change Print Format	6
1.8	Print Format End.....	6
1.9	Form Feed	7
1.10	Printing according to Layout Head Start	7
1.11	Protocol Archive	8
1.12	External Printing.....	8
1.13	External Print Format Change	8
1.14	External Print Format End	8
1.15	Output Text	9
1.16	Layout for Surface	10
1.17	Save Contour In ASCII File	11
1.18	Open Protocol.....	11
1.19	Change Protocol.....	12
1.20	Close Protocol	12
1.21	Protocol Output	12
1.22	Types of Output	13
1.23	Print Preview (Page View).....	15
2	Flexible Graphic Protocols.....	16
2.1	Flexible Graphic Protocols and Graphic	17
2.2	Flexible Graphic Protocols in the GEOPAK Editor.....	18
2.3	Tolerance Graphics in the Flexible Protocol.....	19
2.4	Templates of Graphic Windows	20
3	Protocol Output	21
3.1	Dialogue for Protocol Output.....	21
3.2	Scale and Print Graphics	21



X Contours

Contents

1	Contours	3
1.1	Principles	3
1.2	Contour Import.....	3
1.3	Export Contour	4
1.4	Technical Specification.....	5
1.5	DXF Format	5
1.6	VDAFS Format	6
1.7	VDAIS (IGES) Format.....	7
1.8	NC Formats	8
1.9	Special formats.....	9
1.10	Error Message.....	9
2	Manipulate Contour.....	10
2.1	Manipulate Contour	10
2.2	Scale Contour	10
2.3	Edit Contour Point.....	11
2.4	Mirror Contour	11
2.5	Move / Rotate Contour	12
2.6	Create Offset-Contour	12
2.7	Idealize Contour.....	14
2.8	Change Point Sequence.....	15
2.9	Sort Sequence of Contour Points	16
2.10	Middle Contour	17
2.11	Fit in Circle with fixed Diameter	18
2.12	Prepare Leading Contour.....	18
2.13	Activate Leading Contour	19
2.14	Scanning with Guiding Contour.....	20
2.15	Loop Counter	22
2.16	Scanning of a Nominal Contour	22
2.17	Define Approach Direction	24
2.18	Recalculate Contour from Memory / Copy	24
2.19	Intersection Point (Contour with Line / Circle / Point).....	25
2.20	Contour Connection Element	26
3	Delete Contour Points.....	27
3.1	Delete Points of a Contour.....	27
3.2	Delete via "Single Selection"	28
3.3	Delete with the Co-Ordinates.....	29
3.4	Delete with Radius.....	30



3.5	Delete via an Angle Area	31
3.6	Reduce Number of Points	31
3.7	Delete Linear Parts of a Contour.....	32
3.8	Reduce Neighboured Points	33
3.9	Delete Point Intervals from Contour	34
3.10	Clean Contour	34
3.11	Delete Contour Loops.....	35
3.12	Delete Reversing Paths from Contour.....	36
3.13	Delete Double Contour Points.....	36
3.14	Min. and Max. Point.....	37



XI CMM Movement

Contents

1	CMM Movement	3
1.1	Move CMM.....	3
1.2	Move CMM along an Axis.....	4
1.3	Circular Movement	4
1.4	Drive Manually to Point.....	6
1.5	Manual Measurement Point	6
1.6	Define Clearance Height	7
1.6.1	Definition	7
1.6.2	Procedure.....	7
1.6.3	Move Clearance Height.....	7
1.7	Error Height.....	7
1.7.1	Definition	7
1.7.2	Procedure and Options	8
1.7.3	Co-Ordinate System.....	8
1.7.4	Change of Probe	8
1.8	Measurement Point.....	8
1.8.1	Measurement Point: Two Options.....	8
1.8.2	Option 1.....	9
1.8.3	Option 2.....	9
1.8.4	Details	10
1.9	Measurement Point (Laser).....	12
1.10	Measurement Point with Direction.....	12
1.11	Direction Entry via Variables	13
1.12	Groove Point	14
1.13	Measurement Point with Imaginary Point.....	15
1.13.1	Three Options	15
1.13.2	Procedure.....	15
1.14	Probing of Edge Point.....	16
1.15	Automatic Line Measurement.....	18
1.16	Automatic Plane Measurement.....	20
1.17	Automatic Circle Measurement.....	21
1.18	Automatic Inclined Circle Measurement.....	23
1.19	Automatic Inclined Circle Measurement: Dialogue	24
1.20	Automatic Cylinder Measurement.....	26
1.21	Scanning	27
1.21.1	Scanning of Known Elements	28
1.21.2	Scanning in the YZ, ZX, RZ and Phi Z Planes	29
1.22	Element finished	30
1.23	Delete Last Meas. Point.....	30
1.24	Stop.....	30
1.25	Turn Rotary Table	31



1.26	Deflection.....	32
1.27	Trigger-Automatic	32
1.28	Installation of CNC Mode.....	32
1.29	Measuring Speed.....	34
1.30	Movement Speed.....	34
1.31	Safety Distance.....	34
1.32	Measured Nominal Length	34
1.33	Positioning Accuracy.....	35
1.34	Change CNC Parameters.....	35
1.35	Best Fit: Definition and Criteria.....	36
1.35.1	Two Purposes	37
1.35.2	Program Run.....	37
1.35.3	Best Fit with Fixed Number of Points.....	37
1.35.4	Best Fit with a Variable Number of Points	38
1.35.5	Degrees of Freedom for Best Fit.....	38
1.35.6	Tolerance and MMC for Best Fit	39
1.35.7	Graphics for Best Fit	39
1.36	Calculation of Minimum-/Maximum	39



XII Appendix

Contents

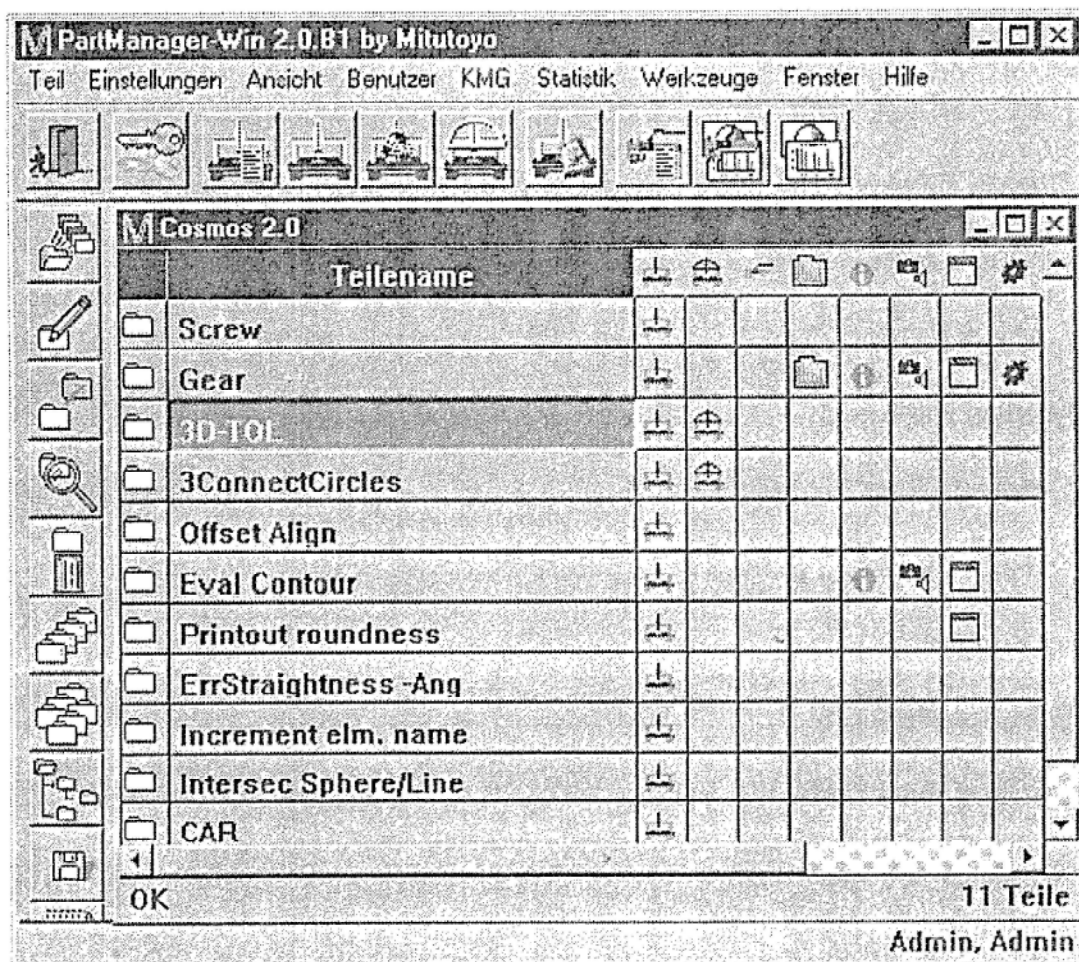
1	Further Options	2
2	Delivery	3
2.1	Form and Scope.....	3
2.2	Installation.....	3
3	Prerequisites.....	4
3.1	Minimum Configuration	4
3.2	Required Knowledge	4
4	Support and Service.....	5
5	Hotline	6

PartManager

Program Package for Control
and Maintenance of COSMOS

User's Manual

v 2.1



Contents

1	General Information	1-8
2	Introduction	2-9
2.1	Functions.....	2-9
2.2	Helps for reading:	2-9
3	Main Window	3-10
3.1	Program Start / Overview	3-10
3.2	Three bars to work	3-10
3.3	Part List.....	3-10
4	Parts and Functions.....	4-11
4.1	Part Management.....	4-11
4.2	Create a New Part.....	4-13
4.3	Change Part Name.....	4-13
4.4	Copy a Part	4-14
4.5	Mark a Part.....	4-14
4.6	Delete a Part / Restore	4-15
4.6.1	Recycle Bin	4-15
4.6.2	Restore	4-15
4.7	Sort the Part List	4-16
4.8	Second Part List.....	4-16
4.9	Update Part List	4-17
4.10	Save your data	4-17
4.10.1	Free Service Package.....	4-17
4.10.2	PartManager Saves Automatically.....	4-18
4.10.3	The Procedure	4-18
4.11	List Restore	4-18

4.12	Printing the Part List	4-19
4.13	Change Part Directory	4-19
4.14	Reference Parts.....	4-20
4.15	Show References	4-22
4.16	Note Pad.....	4-23
4.17	Picture and Sound	4-24
4.18	Define Drawing and Sound.....	4-25
4.18.1	Two Symbols.....	4-25
4.18.2	Analogous Procedure.....	4-25
4.19	Input Headdata	4-26
4.20	Finish Part	4-26
4.20.1	Second Way.....	4-26
4.20.2	For Security.....	4-26
5	Administrator.....	5-27
5.1	Operator Management.....	5-27
5.2	Login with Password.....	5-27
5.3	Administrator: Definition und Tasks	5-28
5.3.1	The Tasks in Detail	5-28
5.3.2	First the Level.....	5-28
6	Further COSMOS Programs	6-29
6.1	GEOPAK-Win	6-29
6.1.1	Overview	6-29
6.1.2	Edit CMM-Part Program.....	6-30
6.1.3	CMM-Measurement / Learn Mode	6-30
6.1.4	Introduction Repeat Mode.....	6-31
6.1.5	Interrupt Multiple Executions.....	6-31
6.1.6	Repetitions with Offset	6-32

6.2	3D-TOL-Win	6-33
6.2.1	List of New Functions.....	6-33
6.3	STATPAK-Win:	6-34
6.3.1	Overview	6-34
6.3.2	Statistical Analysis	6-35
6.3.3	Small Tool Measurement	6-35
6.3.4	SURFPAK Data Converter.....	6-35
6.4	Edit Task	6-36
6.5	ProtocolManager.....	6-36
7	Part Directories.....	7-37
7.1	Logical Names	7-37
7.1.1	Definition	7-37
7.1.2	Physical Names	7-37
7.1.3	The Procedure	7-37
7.2	Directory/ Directory Groups: Edit, Change, Delete	7-38
7.3	Name of Directory Groups.....	7-38
7.4	Change Directory for Parts.....	7-39
7.4.1	Search Path	7-39
7.4.2	Four Options	7-39
7.5	Network Directories	7-40
7.6	Installation of Network Operating System	7-41
7.7	Network Manager	7-42
7.8	Network Measurement Stations	7-42
8	Marker	8-43
8.1	Editor for Markers.....	8-43
8.1.1	Definition and Information	8-43
8.1.2	Administrator is Authorized	8-43

General Information

8.2	New Marker	8-44
8.3	Change a Marker	8-44
8.4	Delete a Marker	8-45
8.4.1	Three Options	8-45
8.4.2	The Procedure	8-45
9	Sublot	9-46
9.1	General Information	9-46
9.2	Dialogue Window "Structured Sublot"	9-46
9.3	Redefine Sublot Field / Change	9-47
9.3.1	Divided into Fields	9-47
9.3.2	Type of Input	9-47
9.3.3	Properties	9-48
9.3.4	Automatic Increment	9-48
9.4	Properties of Sublot Lists	9-49
9.4.1	Parts-Orientated	9-49
9.4.2	Directory-orientated	9-49
9.5	Zones of whole and decimal Numbers	9-50
10	Headdata	10-51
10.1	Definition	10-51
10.2	Overview for the "Editor for Head Data"	10-52
10.3	"Editor for Headdata" Dialogue Window	10-53
10.3.1	Identification No. (ID)	10-53
10.3.2	Type of Input	10-53
10.3.3	With and Without Printout	10-53
10.4	Properties	10-54
10.5	List Specifications	10-54
10.5.1	Definition of List Specifications	10-55



10.5.2 Lists.....	10-55
10.5.3 File Name.....	10-55
10.5.4 Internal COSMOS Editor.....	10-55
10.6 Add to List	10-56
11 Shift Times.....	11-57
11.1 Display of Shift Times.....	11-57
11.1.1 Shifts in the Time Filter	11-57
11.1.2 Filter superior to 24 hours	11-57
11.2 Enter Shift Times.....	11-58
12 CMM Driver System	12-59
12.1 Definition	12-59
12.2 The Procedure	12-59
12.3 Test Mode	12-59
13 Driver for Small Tool Measurement.....	13-60
13.1 Definition	13-60
13.2 Install a driver.....	13-60
13.3 Delete a driver	13-60
13.4 Allocating an Interface.....	13-61
13.5 Serial Interface Settings	13-61
13.5.1 New Interface.....	13-61
13.5.2 Changing the transmission speed.....	13-62
13.5.3 Selecting the transmission protocol	13-62
14 Send SMS.....	14-63
14.1 Set-up SMS.....	14-63
14.2 Configuration.....	14-64
14.3 Settings for Re-Sending	14-66
14.4 Log Communication	14-66



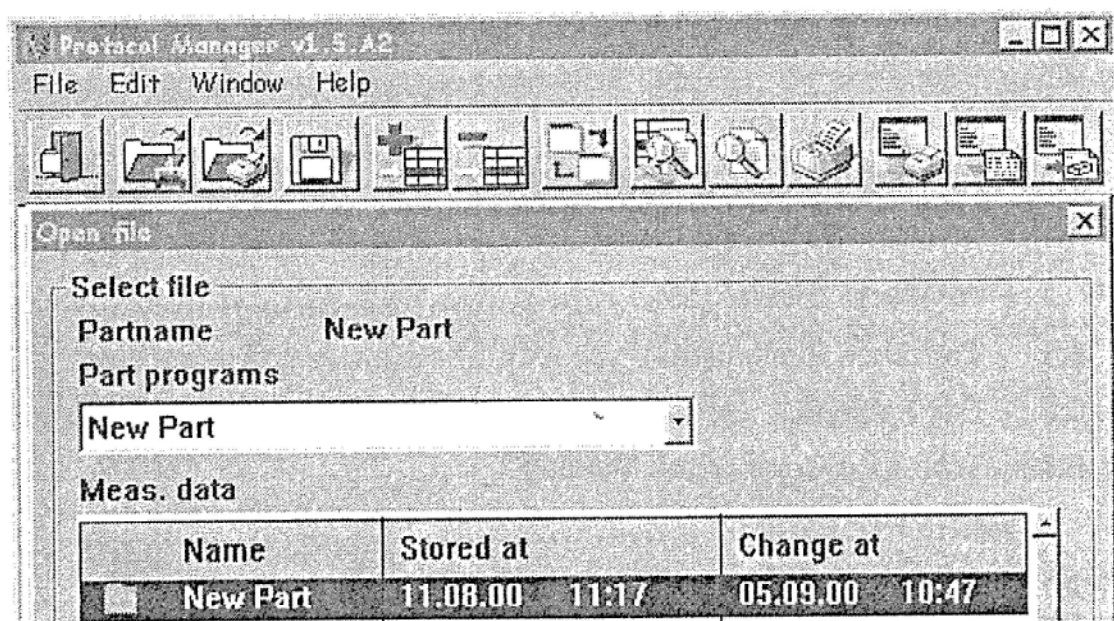
14.5	Address Book	14-67
15	Log File.....	15-68
16	Tools.....	16-70
16.1	Execute Part Function (Reading with Barcode)	16-70
16.1.1	Context.....	16-70
16.1.2	Condition	16-70
16.1.3	The Procedure	16-71
16.1.4	Objective	16-71
17	RemoteManager	17-72
18	ProtocolDesigner.....	18-73
19	Subprograms	19-74
19.1	Administration of Subprograms.....	19-74
19.1.1	Select a Type of Subprogram	19-74
19.1.2	Delete a Type of Subprogram	19-74
19.2	Create/Edit Subprogram	19-75
19.2.1	You Want to Create a New Subprogram.....	19-75
19.2.2	You Want to Edit a New Subprogram.	19-75
19.2.3	You Want to Rename a Subprogram.	19-75
20	Windows Options	20-76
20.1	Store Window Positions.....	20-76
20.2	Tile Windows Vertically	20-76
20.3	Tile Windows Horizontally.....	20-76
21	Exit.....	21-77
22	Hints for Help	22-78

ProtocolManager

Program to Edit and Archive Measuring Results

User's Manual

v 2.1





1 Contents

1	Contents.....	2
2	General Information	4
3	Introduction to ProtocolManager	5
3.1	Definition.....	5
3.2	Relearn Data.....	5
3.3	Archive Data	5
3.4	Data Table	5
4	Program Start	6
5	File Management	6
5.1	Selecting a Protocol File	6
5.1.1	Part Programs.....	6
5.1.2	Measuring Data.....	7
5.1.3	Table Settings	7
5.1.4	Table with Blank Lines	8
5.1.5	Multiple Selection.....	8
5.2	Searching for Protocol Files	9
5.3	Opening a Layout File	10
5.4	Entering the Layout Description	10
5.5	Saving Relearn Data.....	11
6	Program Settings	12
6.1	Tolerance Evaluation	12
6.2	Edit Settings.....	12
6.3	Tolerance Comparison Marking	12
7	Print Protocol.....	14
7.1	Edit Preview	14
7.1.1	Move through the Protocol.....	14
7.1.2	Change to Data Table.....	14
7.2	Preview	15
7.2.1	Move through the Protocol.....	15
7.3	Print Preview or Data Table	16
7.4	Exiting the Print Preview	16
8	Exiting the ProtocolManager	16
9	Data Table	17



Contents

9.1	Layout and Overview	17
9.2	Changing Table Entries	17
9.3	Changing the Tolerance Status.....	18
9.4	Inserting a Tolerance Comparison	18
9.5	Text Output in the Print Protocol	18
9.5.1	Text output in the initial sample report	19
9.5.2	Text output in the Mitutoyo protocol	19
9.6	Deleting a Tolerance Comparison.....	20
9.7	Changing the View of the Data Table.....	20
9.7.1	Filtering the Layout Data	20
9.7.2	Displaying Data outside the Tolerance Limits	20
9.7.3	Combining Tolerance Comparisons with the same Position Number.	21
9.7.4	Sorting Tolerance Comparisons.....	21
9.8	Creating a User-Defined Data Table	22
9.9	Deleting Columns	22
9.10	Changing the Order of Columns	23
9.11	Closing the Data Table	23
10	Printing a Protocol	24
11	Mitutoyo Standard Protocol	24
11.1	Adopting Layout Settings	24
11.2	Layout.....	24
11.3	Options and Functionality	25
11.4	Input of Measuring Report.....	25
11.5	Input of Head Data.....	26
11.6	Input of Sublots.....	26
12	Initial Sample Report	26