AMADA

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CNC TURRET PUNCH PRESS

VIPROS-305072

(AMADAN-04P-C + PHNC)

VP305072

PARTS LIST

AMADA METRECS CO.,LTD.

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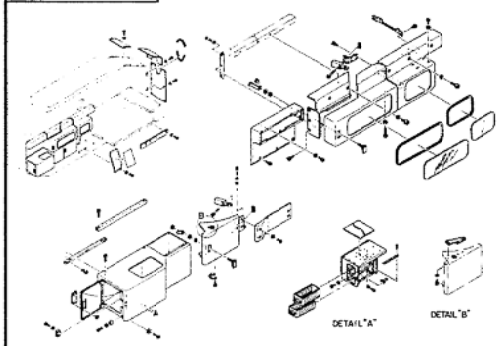
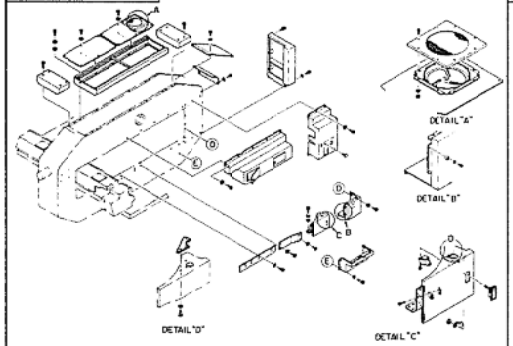
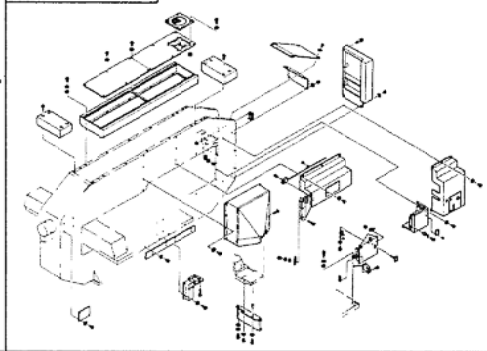
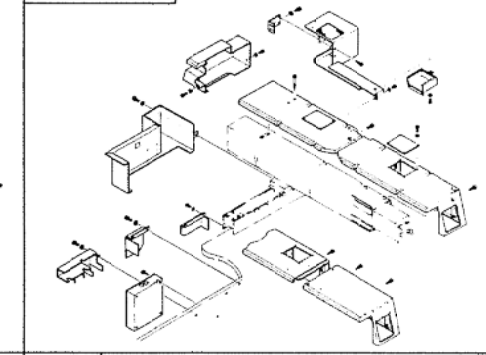
1~12 	13~20 	21~30 	31~36 
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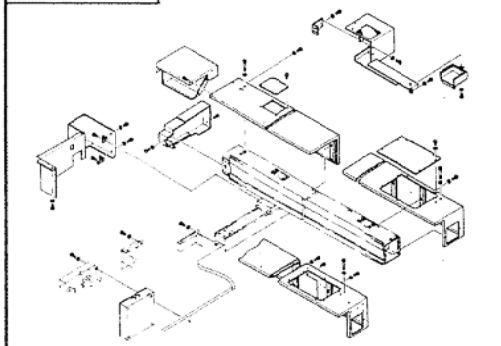
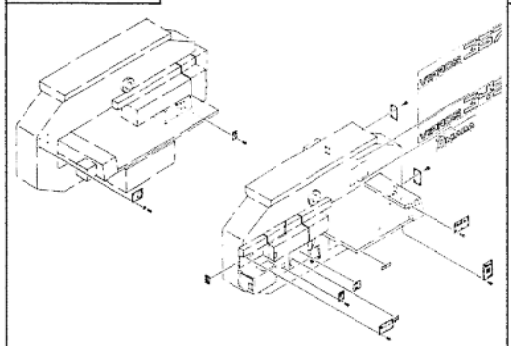
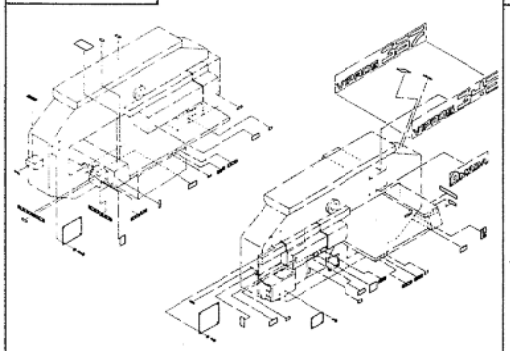
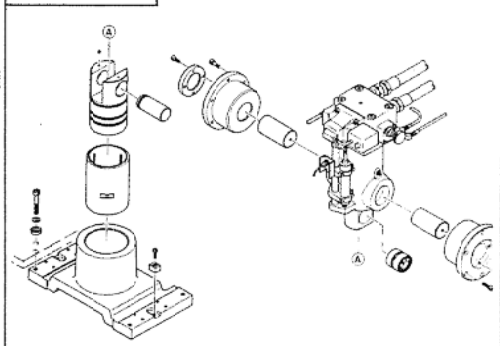
37~42 	43~44 	45~48 	49~50 
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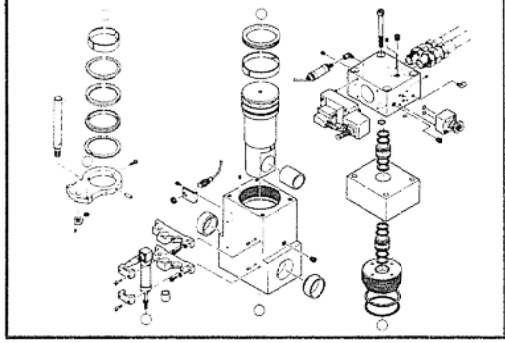
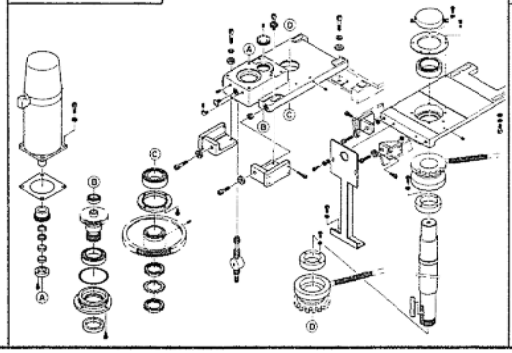
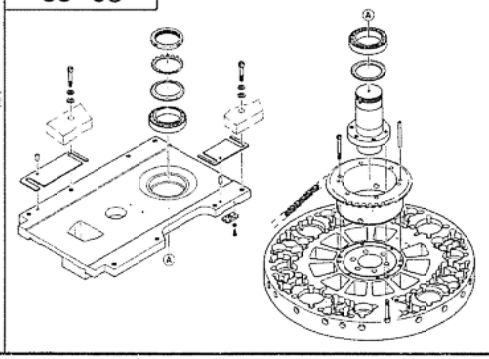
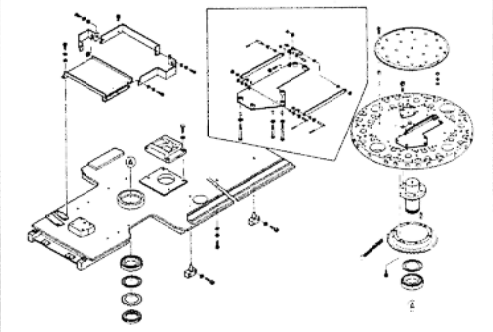
51~56 	57~64 	65~68 	69~78 

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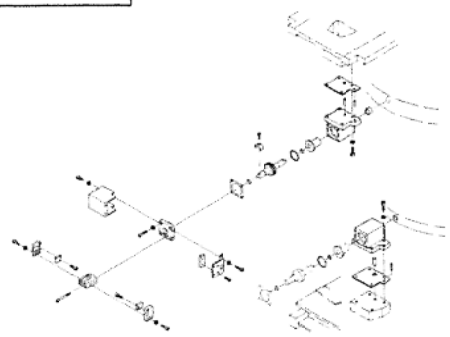
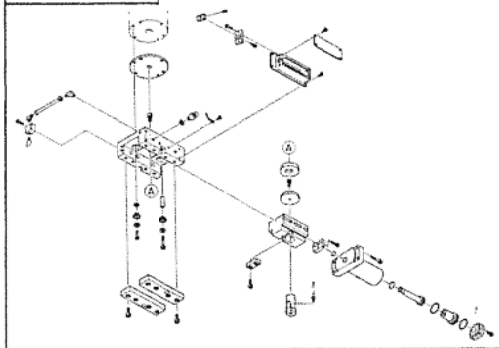
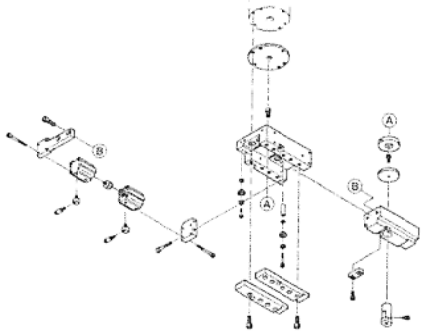
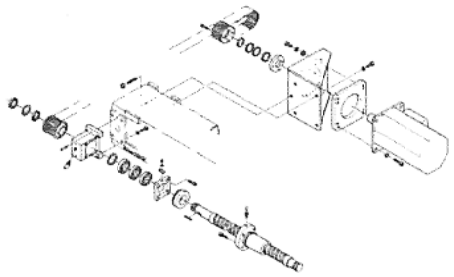
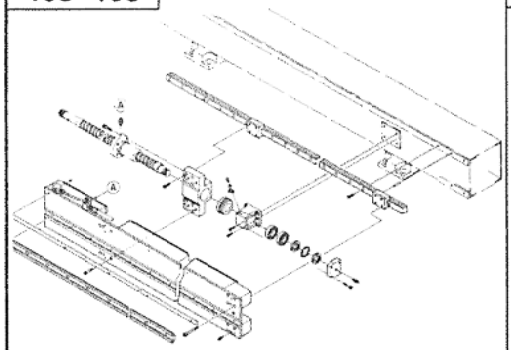
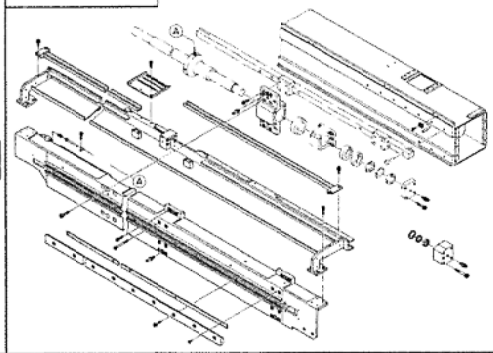
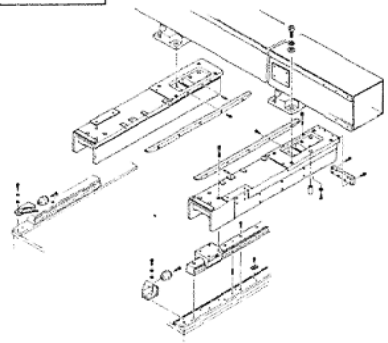
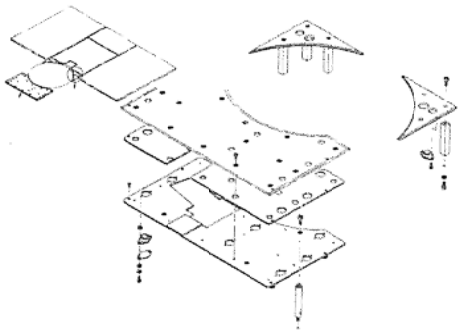
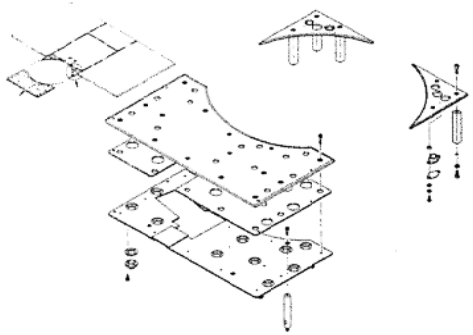
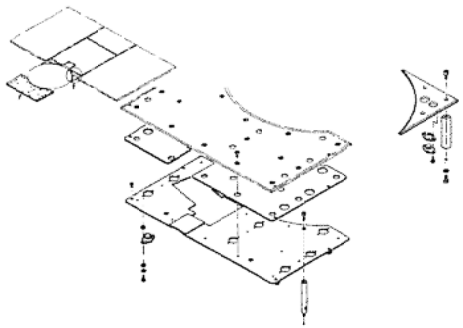
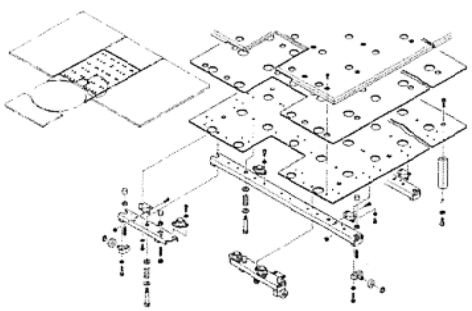
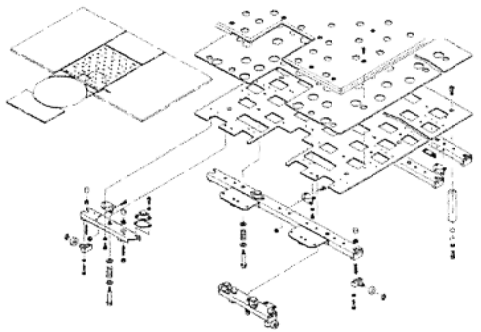
79~84 	85~90 	91~94 	95~102 
17 Slide (2)-X-axis (STD)	**18 Slide (2)-X-axis (C/P)**	**19 Slide (3)-X-axis**	**20 Slide (4)-table (STD)**
103~108 	109~116 	117~120 	121~124 
21 Slide (4)-table (urethane FB)	**22 Slide (4)-table (PX)**	**23 Slide (5)-table (STD)**	**24 Slide (5)-table (urethane FB)**
125~128 	129~132 	133~136 	137~142 

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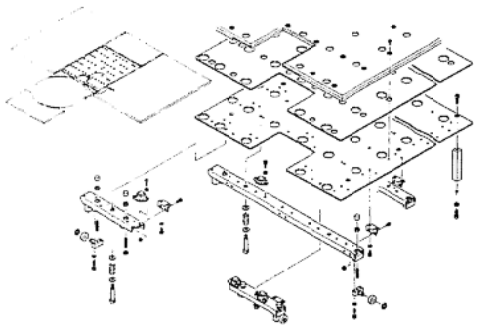
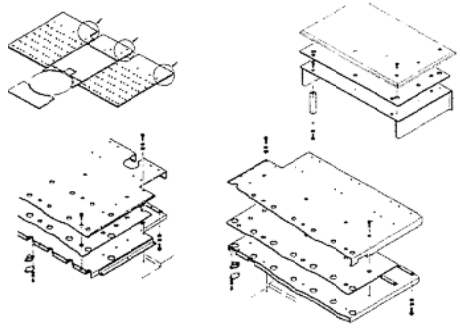
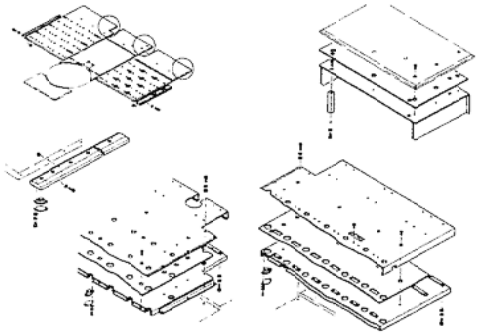
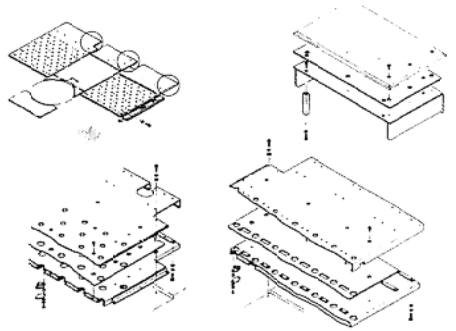
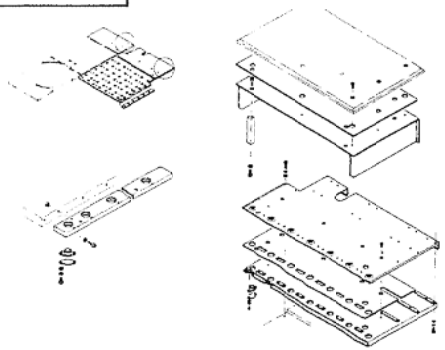
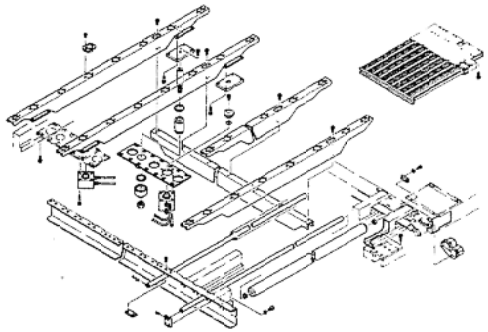
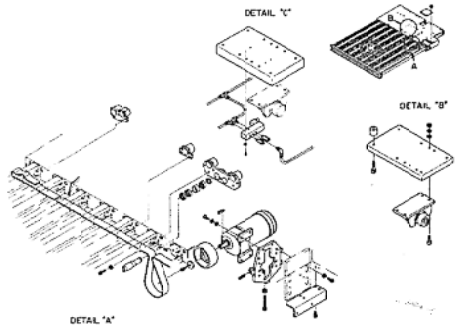
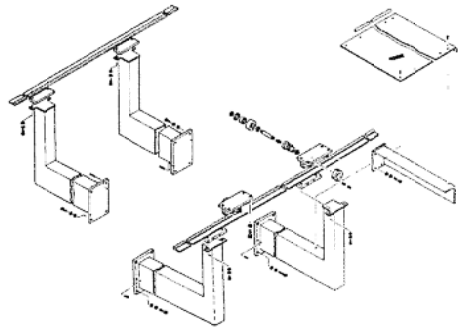
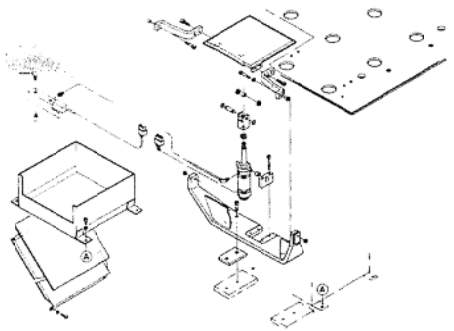
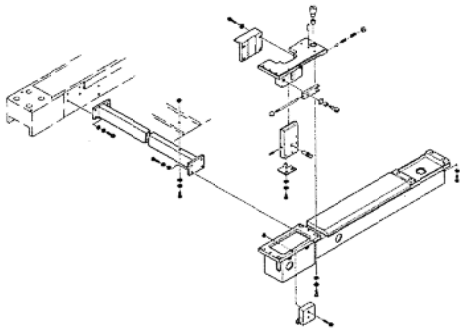
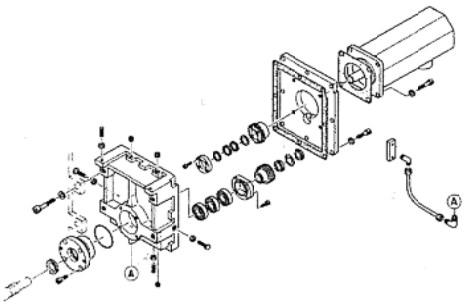
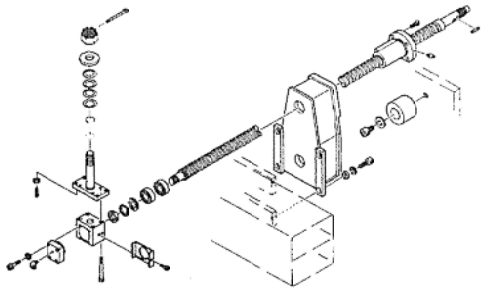
143~146 	147~152 	153~162 	163~168 
29 Slide (6)-table (PX)	**30 Slide (7)-table (PX)**	**31 Slide (8)-table (PX)**	**32 Slide (9)**
169~172 	173~178 	179~184 	185~190 
33 Slide (10)-W.chute	**34 Slide(11)-X-axis gauge block**	**35 Y-axis (1)**	**36 Y-axis (2)**
191~194 	195~200 	201~206 	207~210 

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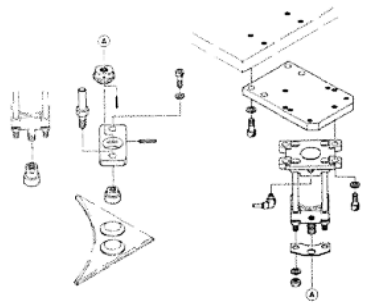
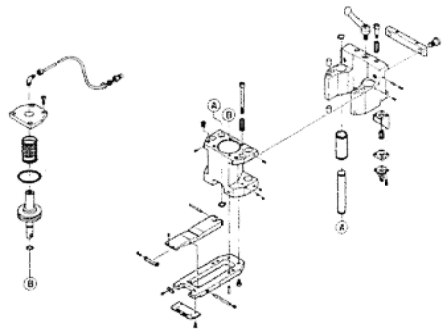
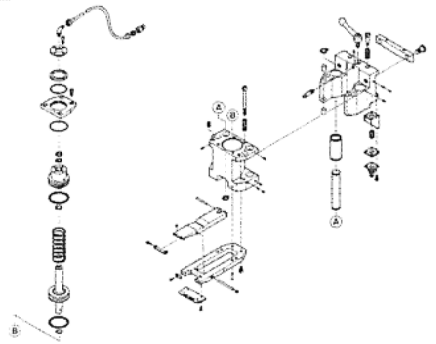
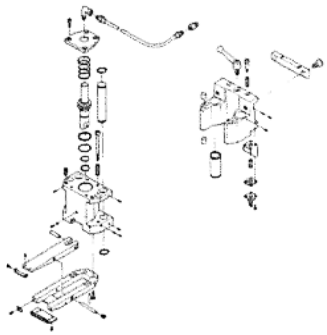
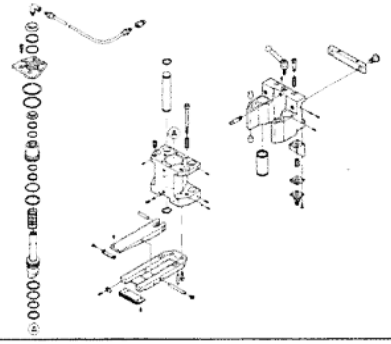
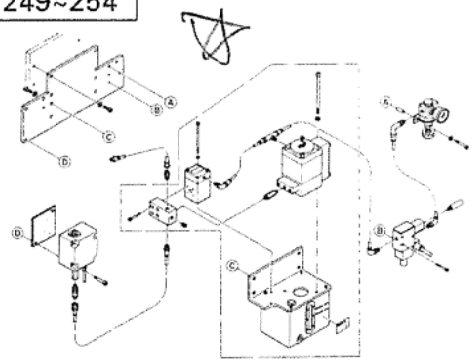
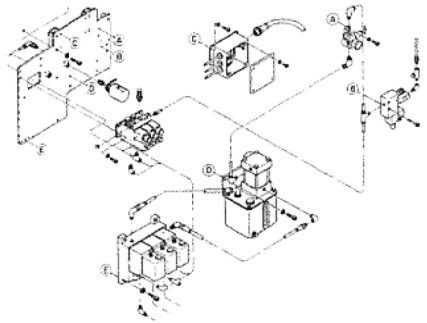
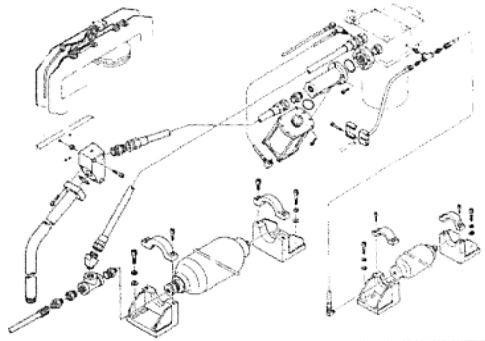
211~212 	213~220 	221~230 	231~238 
41 Clamp (4)-hydra./loading	**42 Clamp (5)-H. pump unit**	**43 Clamp (5)-pump unit (C/P)**	**44 Piping (1)**
239~248 	249~254 	255~260 	261~268 
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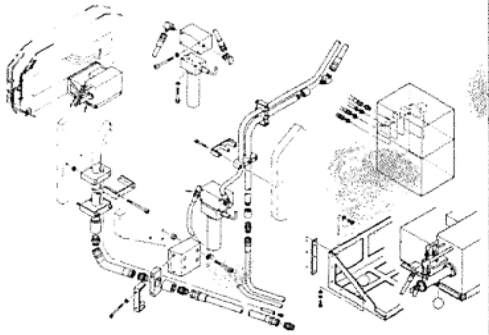
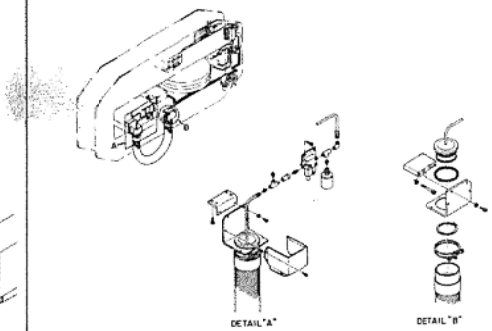
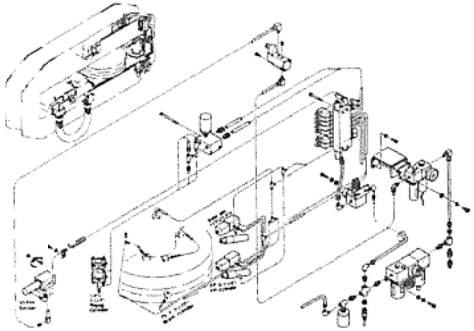
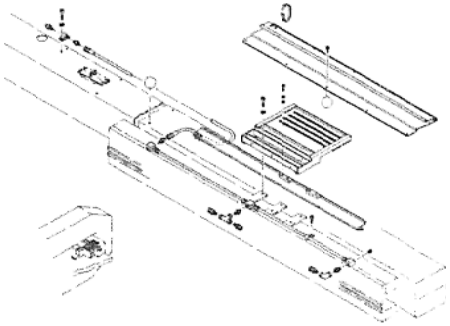
269~274 	275~278 	279~288 	289~294 

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49 Piping (6)-pump unit	50 Piping (7)-PX	51 Lubrication	52 Electric (1)
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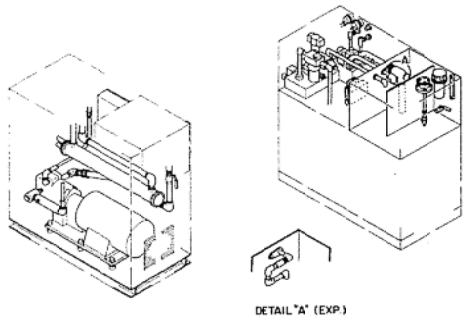
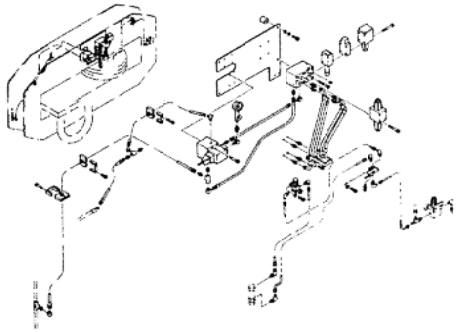
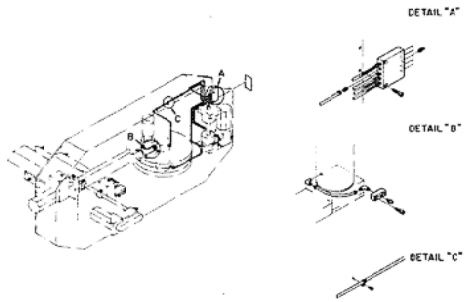
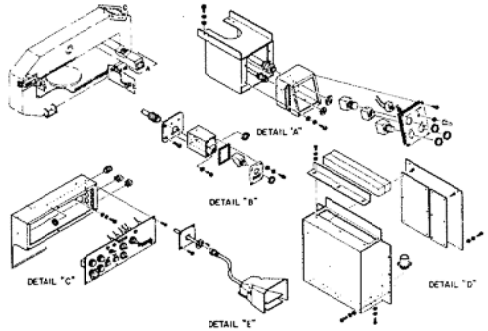
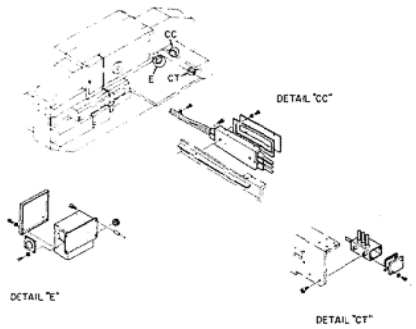
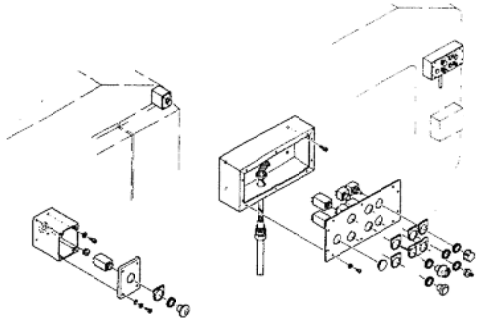
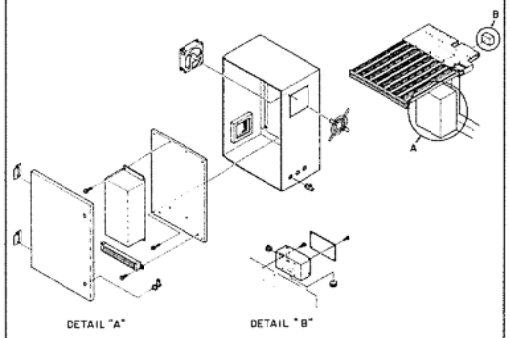
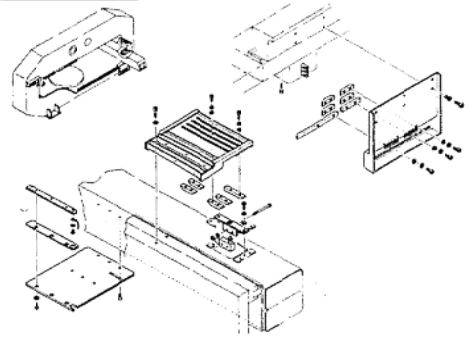
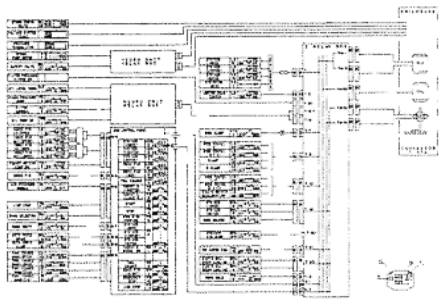
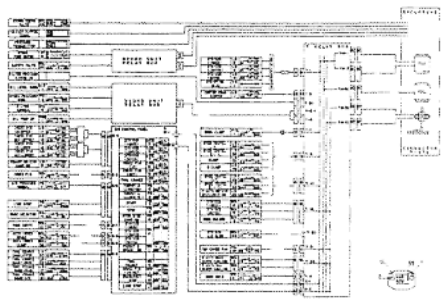
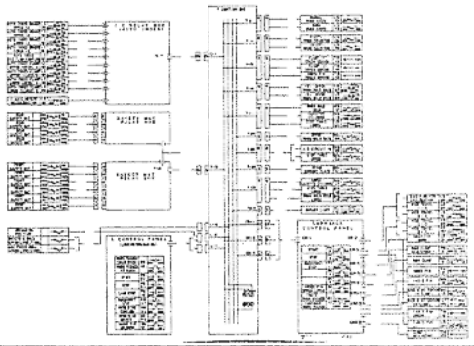
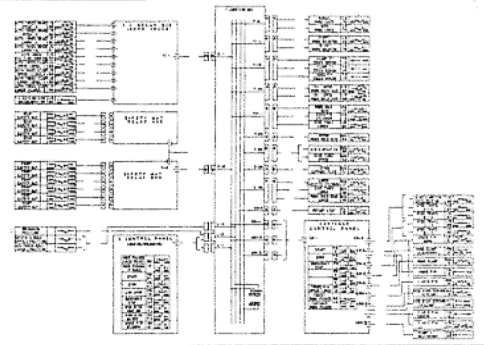
			
53 Electric (2)-C/P junction box	**54 Electric (3)-auxiliary box L**	**55 Electric (4)-(PX) junction box**	**56 Electric (5)-X, Y-axis dog**
329~332	333~338	339~342	343~348
			
57 Electric (6)-wiring (Japan)	**58 Electric (6)-wiring (EXP)**	**59 Electric (7)-wiring (Japan)**	**60 Electric (7)-wiring (EXP)**
349~354	355~358	359~362	363~366
			

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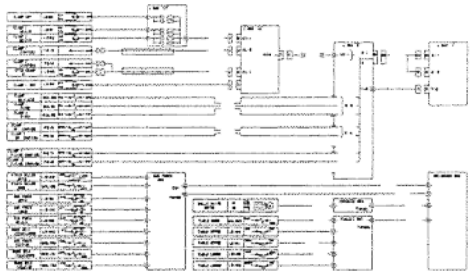
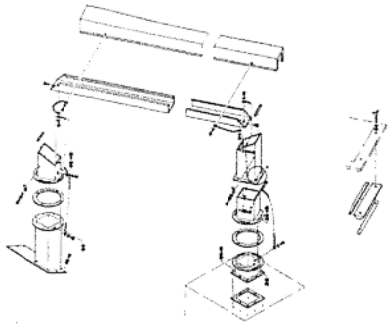
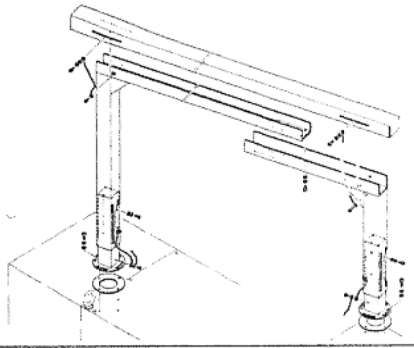
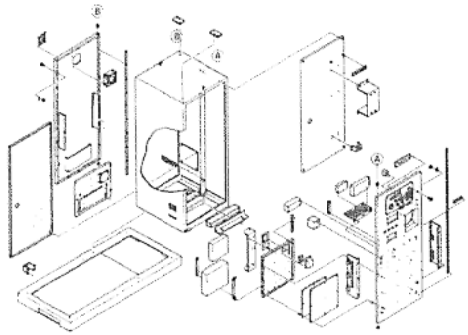
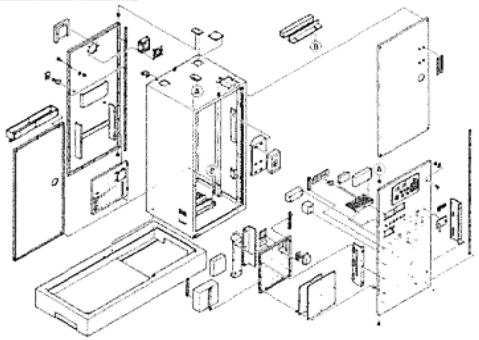
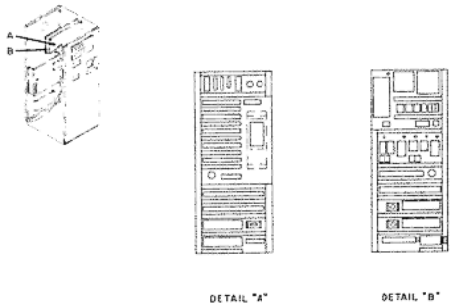
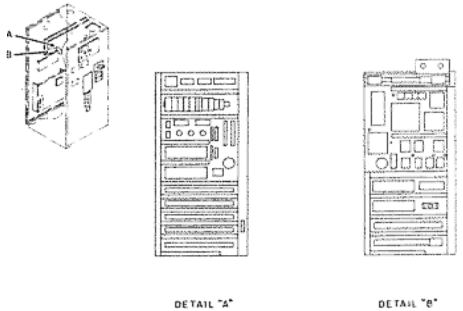
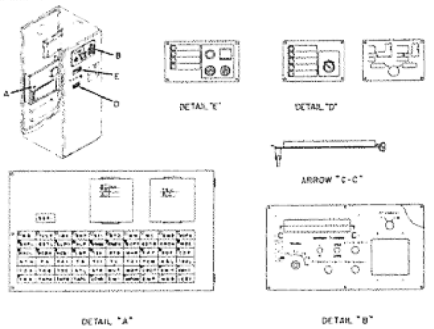
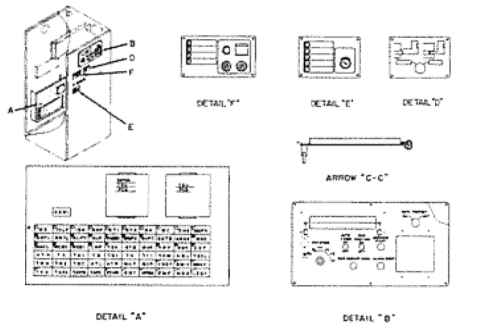
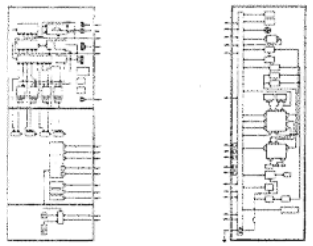
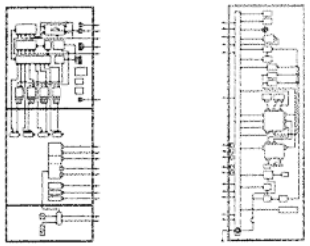
61 Electric (8)-(C/P,PX)wiring	62 Electric (9)-duct	63 Electric (10)-duct	64 Electrical enclosure box (1) -Japan
367~370 	371~376 	377~380 	381~388 
65 Electrical enclosure box (1) -EXP	**66 Electrical enclosure box (2) -Japan**	**67 Electrical enclosure box (2) -EXP**	**68 Electrical enclosure box (3) -Japan**
389~398 	399~406 	407~418 	419~426 
69 Electrical enclosure box (3) -EXP	**70 Electrical enclosure box (4) -wiring (Japan)**	**71 Electrical enclosure box (4) -wiring (EXP)**	
427~434 	435~442 	443~450 	

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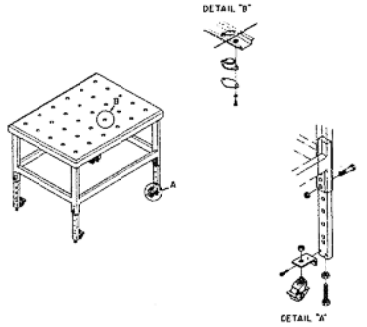
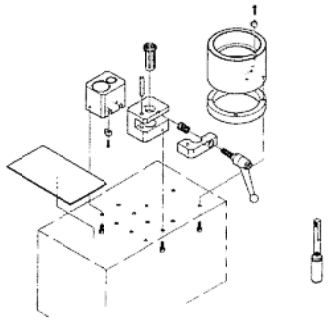
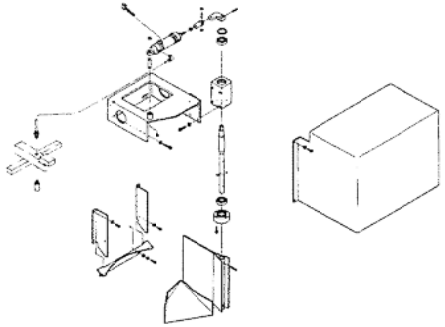
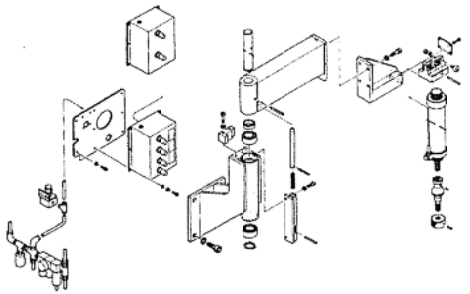
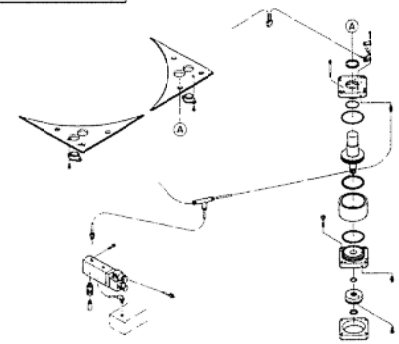
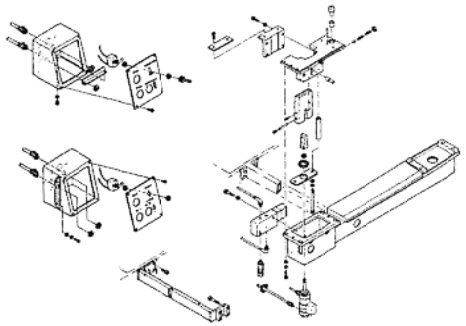
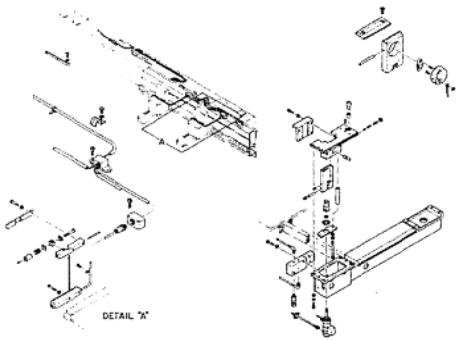
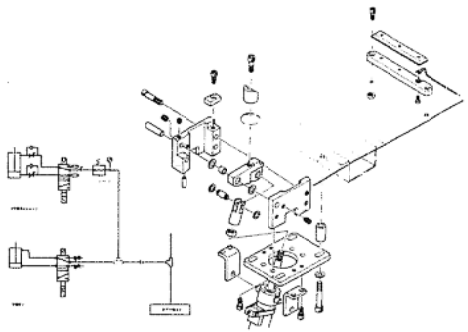
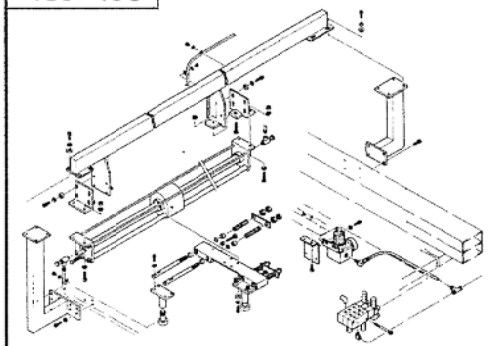
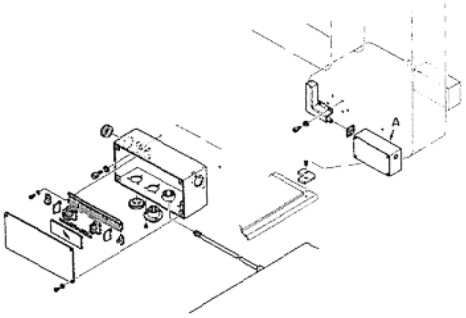
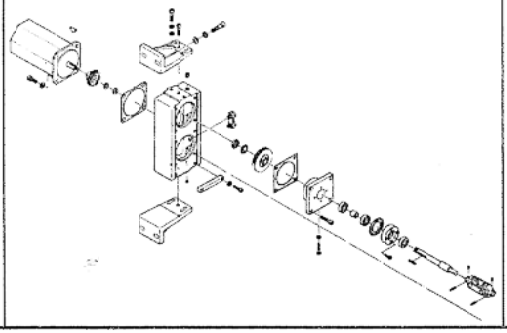
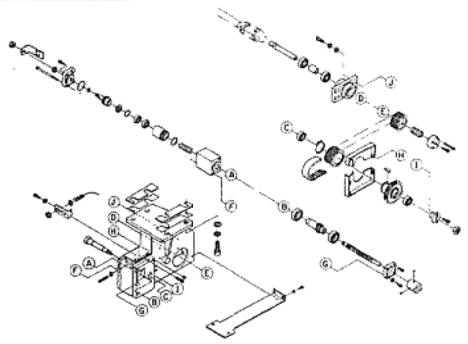
72 Sub table	73 Punch assembling jig	74 W. selector	75 Balancer
451~452 	453~454 	455~460 	461~466 
76 Support cylinder	**77 Air X-axis gauge block**	**78 X, Y-axis sensor**	**79 Y-axis gauge block**
467~470 	471~476 	477~482 	483~488 
80 Y-axis pusher	**81 Safety mat**	**82 (1-1/4") Al (1)**	**83 (1-1/4") Al (2)**
489~496 	497~502 	503~508 	509~518 

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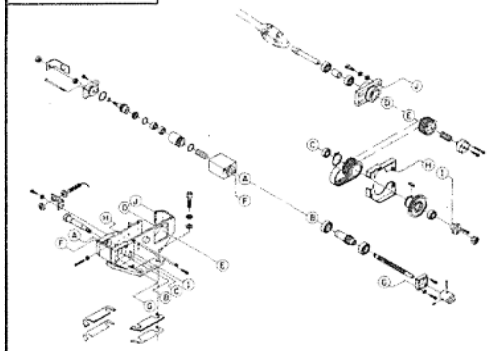
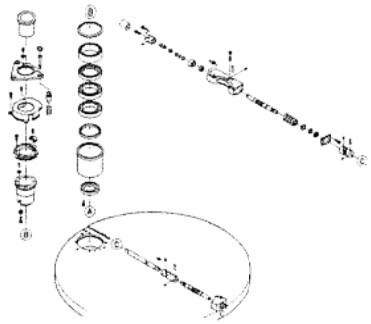
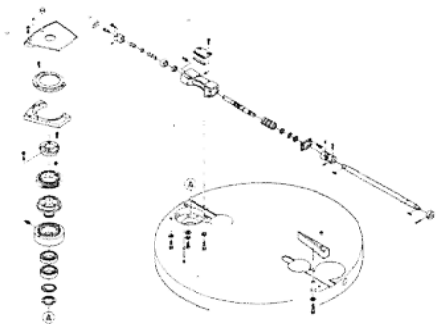
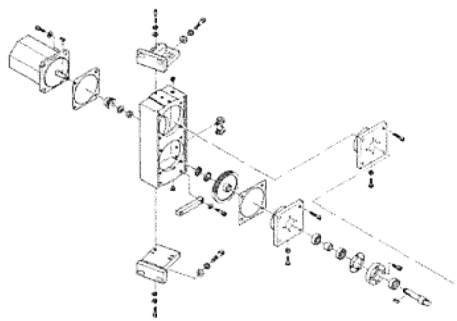
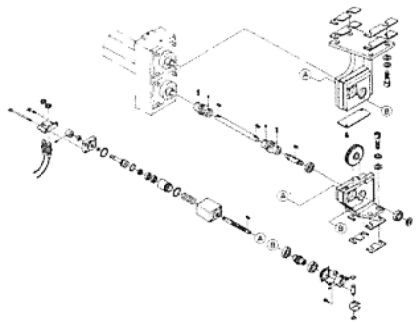
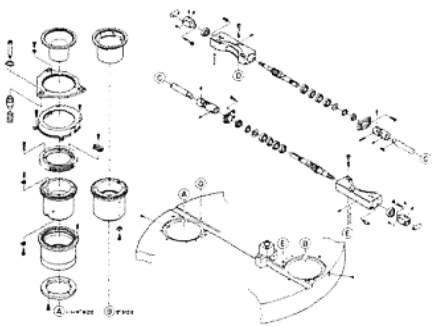
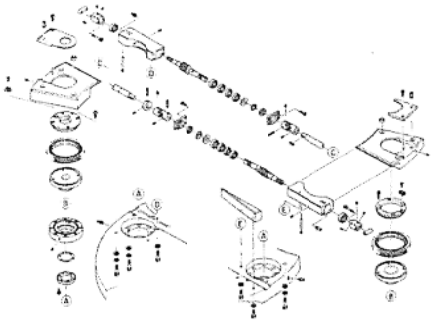
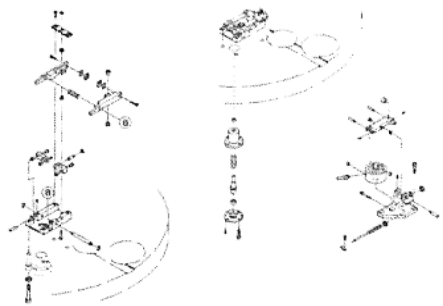
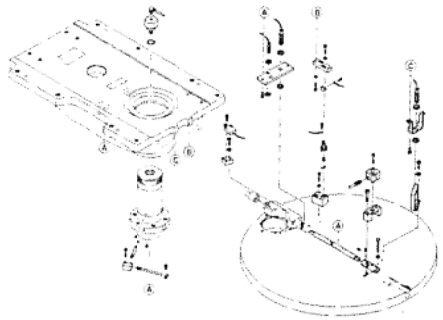
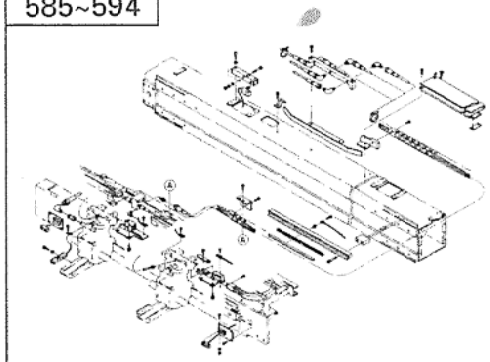
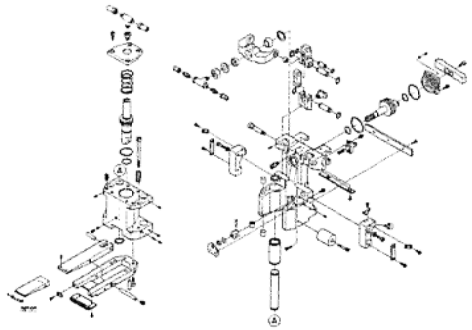
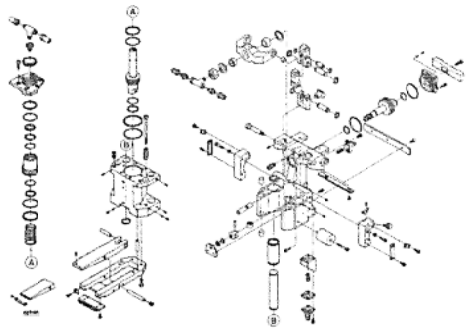
84 (1-1/4") Al (3)	85 (1-1/4") Al (4)	86 (1-1/4") Al (5)	87 (2") Al (1)
519~526 	527~534 	535~542 	543~546 
88 (2") Al (2)	**89 (2") Al (3)**	**90 (2") Al (4)**	**91 (1-1/4, 2") Al (1)-lower brake**
547~554 	555~562 	563~570 	571~576 
92 (1-1/4, 2") Al (2)-origin sensor	**93 C. positioner (1)**	**94 C. positioner (2)-clamp**	**95 C. positioner (2)-clamp (loading)**
577~584 	585~594 	595~608 	609~624 

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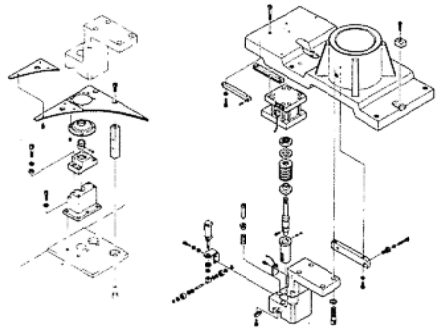
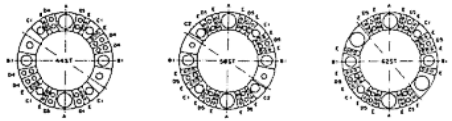
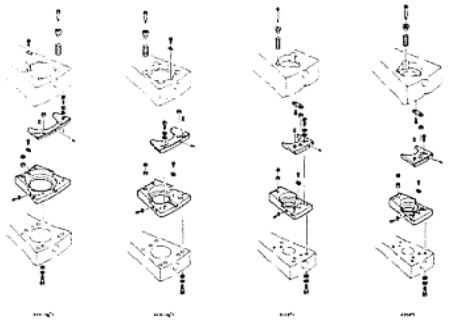
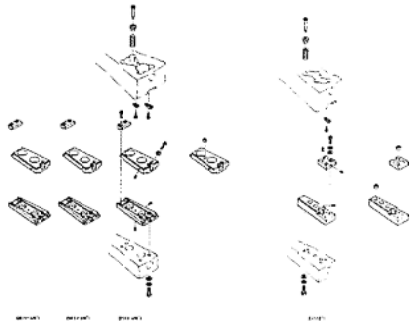
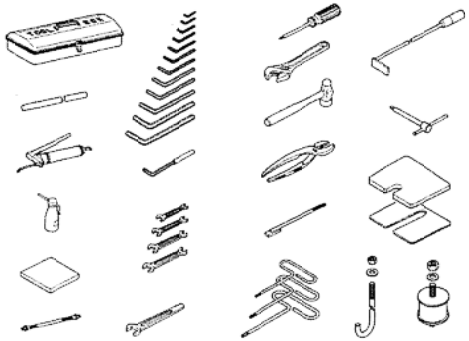
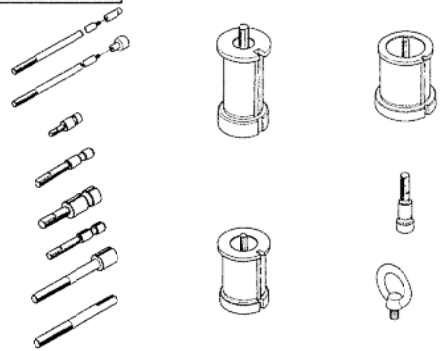
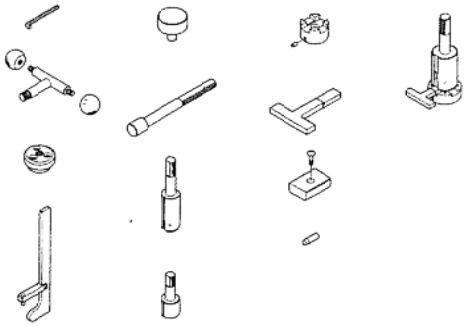
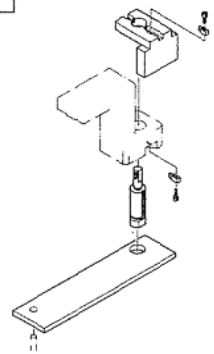
96 (PX) Cut off punch	97 Tooling (1)	98 Tooling (2)	99 Tooling (3)
625~632 	633~634 	635~640 	641~646 
100 Attachment (1)	**101 Attachment (2)**	**102 Attachment (3)-Al**	**103 Attachment (4)-PX**
647~652 	653~654 	655~656 	657~658