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March 1999
BMC 4020HT/M & SSM
Yaskawa Drives
Revision A

PARTS LISTINGS & WIRING DIAGRAMS
for the HURCO
Bedmill Machining Centers

BMC 4020HT/M & SSM

Proprietary

HURCO Companies, Inc. reserves the right to incorporate any modifications or improvements in machines and machine specifications which it considers necessary, and does not assume any obligation to make any said changes in machines or equipment previously sold.

HOW TO ORDER REPLACEMENT PARTS

Hurco maintains a large inventory of service spare parts. Our Parts Order Processing personnel are thoroughly trained to handle all requests for replacement parts and can also answer your questions concerning the status of an existing order and shipping information, etc.

Orders for parts may be placed by telephone (voice line 1-800-638-1849, fax line 1-317-328-2812) or by mail with a purchase order to:

Hurco Manufacturing Company
Parts Order Processing
One Technology Way
P.O. Box 68180
Indianapolis, IN 46268-0180

We need the following explicit information in order to process your parts order. Please have this information at hand if making a phone order.

1. Hurco CNC mill/machine center serial number. This number is located on the general information and warning label attached to the power cabinet door near the disconnect switch.
2. Your company name and complete address, including the postal zip code.
3. Name and telephone number of the person ordering the parts (include area code and extension).
4. COMPLETE shipping address (include the name and department of the person to receive the part). Also provide any special shipping instructions, including the desired mode of shipment (e.g., Air Express, UPS Blue, Standard UPS, etc.). Parts will be shipped prepaid and billed via invoice.
5. Your company's purchase order number, even if the machine is under warranty.
6. Complete address to which invoices are to be mailed.
7. Give the Hurco part number, part name (description), and quantity. Also state where you got this number (maintenance manual, parts list manual, off the old part).

SPECIAL NOTES ON RETURNING PARTS

When you return a part to Hurco, please fill out the Return Authorization Tag sent to you, and ship the part to Hurco in the original container if possible.

All defective parts replaced under warranty agreement **must be returned** to Hurco within thirty (30) days.

PARTS LIST and WIRING DIAGRAMS

This parts list is for use as an aid in the identification, requisition and issuance of part for the Hurco bedmill machine. Use only the part numbers specified within this manual for replacement parts. To locate a part number: 1) Identify the assembly that contains the component part from the Contents list below; 2) Refer to the page that illustrates the assembly breakdown; 3) Locate the component part and its item number on the illustration then refer to the item number within the part listing to determine its description and the Hurco part number.

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Description	Drawing #
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