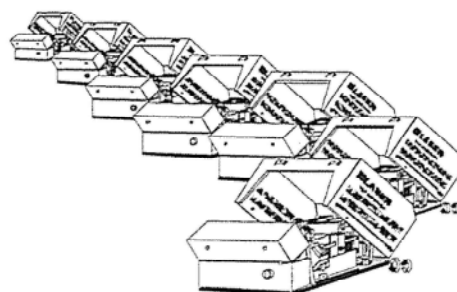


Operating Instructions



TLF 2200/2600 turbo

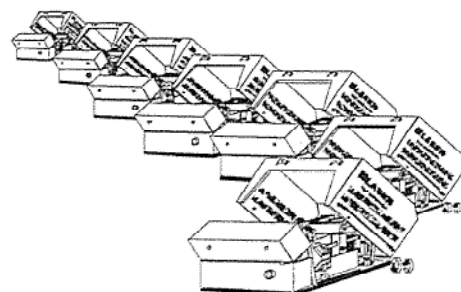
2226tE0 TLF 2200/2600 turbo 10.04.97
LT44E

TRUMPF



TLF 2200/2600 turbo

Bedienungsanleitung
Operating Instructions
Instructions de Service



D **E** F I SP NL DK SF S

Edition 10/97

10.10.97

CHAPTER OVERVIEW This operator's manual is organized into chapters; the table of contents indicates the subject matter dealt with in each chapter.

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1	SAFETY REGULATIONS
2	LASER LAYOUT AND DESCRIPTION
3	TECHNICAL SPECIFICATIONS
4	CONDITIONS FOR LASER INSTALLATION, OPERATION AND TRANSPORT
5	TRANSPORT REGULATIONS
6	LASER CONTROL DESCRIPTION ERROR MESSAGES
7	LASER CONTROL OPERATION
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1/7	Safety measures met by the manufacturer
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2 DESCRIPTION

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3 TECHNICAL SPECIFICATIONS

Technical specifications

4 CONDITIONS FOR LASER INSTALLATION, OPERATION AND TRANSPORT

4	Conditions for laser installation, operation and transport
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Maintenance of the unit

9.0

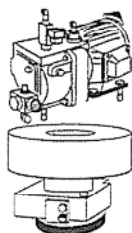
Maintenance of the unit

- ☐ Maintenance procedure information
- ☐ Laser housing

9.1

- ☐ Maintenance intervals
- ☐ Maintenance intervals for condensation tower

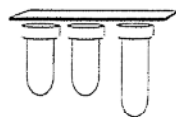
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Oil change

- ☐ Oil change on the vacuum pump
- ☐ Oil change on the turbo blower
- ☐ Oil type and quality overview
- ☐ Leak test

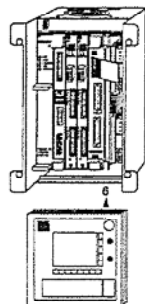
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Resonator

- ☐ Compressed air filter unit
- ☐ Replacing gas cylinders

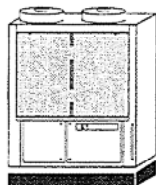
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Laser control

- ☐ Changing the TASC 200 control battery base boards dated to 02/96
- ☐ Changing the TASC 200 control battery base boards dated from 02/96
- ☐ Changing the panel battery

9.5



Cooling unit

- ☐ Water level control
- ☐ Check filter mats for soilage
- ☐ Changing the chiller water
- ☐ TLF laser coolant additives
- ☐ Measuring the conductivity in the coolant circuit
- ☐ Riedel chillers with two stage Störk regulator ST 96-33.05
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- ☐ Setting the MTA L 15/21 und L 18/24 temperatures

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