
S-400 ENAC-I (YASNAC i80MB) VERTICAL MACHINING CENTER

MAINTENANCE MANUAL

ENSHU LIMITED

No. 931120 (E-1)

CONTENTS

Preface	1
Contents	3
Specifications and Related Dimensions	5
Specifications	6
Machine Specifications	6
Control Device Specifications	8
Standard Accessories	15
Special Accessories	15
Special Specifications	15
Related Dimensions, Restrictions, and Characteristics	16
Principal Dimensions of Main Unit	16
Floor Space	18
Table, Table T-Slots	19
Spindle Nose Dimensions	20
Tool Shank and Pull Stud	21
Tool Dimension Restriction Diagram	22
Spindle Output Characteristics	23
Transporting and Installing the Machine.....	25
Transporting the Machine	26
Hoisting Operation	26
Moving With the Forklift.....	30
Preparation Before Installing the Machine	31
Environment and Foundation	31
Grease and Cutting Oil	34
Connecting the Power Supply and the Air Source.....	36
Preparation for Operation and Installation	37
Removing the Rustproofing Agent	37
Removing the Securing Fittings	37
Leveling	38
Z Axis Motor Installation	40
NC Origin Positioning	42
Maintenance	45
Periodic Inspection	46
Lubrication and Lubricants	54
Lubrication	54
Lubricants	54
Brands Names of Lubricants	54
Lubrication and Maintenance Inspection of the Various Unit	57
Lubricating the Sliding Surfaces of the Axes	57
Lubricating the Hydraulic Unit.....	59
Maintenance Inspection of Equipment and Parts	61
Spindle	61
Feed (X, Y, and Z axes)	62
Automatic Tool Changer (ATC)	63
Pneumatic Device	65
Cutting Fluid Device	68
Maintenance Parts	69
Replacing the Battery for Memory Backup	71

CONTENTS

Steps to take When Problems Occur	73
Alarm Message Display	75
Content, Cause, and Handling of Machine System Alarms	76
I/O Signal Status Display (DGN)	76
Contents, Causes, and Handling of Alarms	77
Handling Breakdowns	94
Setting the Adjustment Mode	94
Zero Return when ATC Operation is Interrupted (ATC Manual Operation Method)	95
When an Axis Stroke Limit Has Been Activated	97
When a Magazine Zero Return is Requested (Procedure for Magazine Zero Return)	98
Diagram of Control Box Interior	99
Restoring the Thermal Relay	100
Parameter input after Memory is Cleared	101
Data Transfer Methods for One - Piece Machining and ENAC Programs	104
What to Do in a Power Failure	106
Points to Check Before Contacting the Manufacturer	106