

INSTRUCTION MANUAL

MODEL PSG-126DX

The logo features the word "Okamoto" in a bold, red, sans-serif font. The letter "O" is stylized with a vertical bar on its left side. The text is set against a background of two thick red horizontal bars, one above and one below the word.

OKAMOTO MACHINE TOOL WORKS, LTD.

Contents

	<u>Page</u>
1. Outline	1
1.01 Special features	1
1.02 Specifications	2
1.03 Accessories and Devices	4
2. Installation	6
2.01 Transportation	6
2.02 Cleaning	7
2.03 Installation	7
2.04 Levelling the machine	9
2.05 Wiring of power supply	11
3. Lubrication and hydraulic oil	12
3.01 Supply of oil	12
3.02 Piping	14
4. Construction	15
4.01 Construction	15
5. Operation	16
5.01 Various handwheels	16
5.02 Adjusting dials	17
5.03 Push button switches and switches	20
5.04 Various graduated dials	28
5.05 Adjustment of lubrication oil	29
6. Trial running	30
6.01 Starting	30

	<u>Page</u>
7. Maintenance of the machine	36
7.01 General	36
7.02 Hydraulic	36
7.03 Grinding wheel spindle	37
7.04 Grinding wheel	37
7.05 Adjustment of a shock generated when reversing the table	38
7.06 Adjustment of a cross feeding amount of the column	38
7.07 Adjustment of dresser parallelism	39
8. Attached drawings	
8.01 External drawing	
8.02 Foundation drawing	
8.03 Explanatory drawing of construction	
8.04 Operation panel arrangement plan	
8.05 Hydraulic, lubrication and gear train systems drawing	
8.06 Table section detail drawing	
8.07 Hydraulic piping connection diagram	
8.08 Electrical units arrangement plan	
8.09 Development connection diagram	
8.10 Parts arrangement plan	
8.11 Electric parts list	
8.12 Grinding wheel spindle section and grinding wheel adaptor assembly drawing	

8.13	Grinding wheel flange parts drawing
8.14	Spare parts list and drawing
8.15	Dresser assembly drawing