

OPERATION MANUAL

■ Applicable Model ■

SL-150, 150MC

SL-150Y

SL-200, 200MC

SL-250, 250MC

SL-300, 300MC

TL-40, 40MC

TL-40Y

■ Applicable NC Unit ■

MSC-518

MSD-518

MSD-518II

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain.

Keep the manuals carefully so that they will not be lost.

MORI SEIKI

CONTENTS

OPERATION MANUAL

FOR SAFE OPERATION

**WARNING DISPLAY ON TURNING ON
POWER**

PREFACE

SIGNAL WORD DEFINITION

**FLOW UNTIL THE PRODUCT IS
COMPLETED**

A : OPERATION PANELS

B : MANUAL OPERATION

DOOR INTERLOCK FUNCTION

C : CHUCKING

D : PROGRAM EDITING

E : SETTING OF COORDINATE SYSTEM

**F : PREPARATION BEFORE STARTING
MASS PRODUCTION**

CHAPTER A

OPERATION PANELS

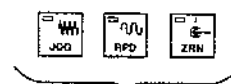
Switches used to turn on/off the power supply, the functions and operational procedure of the switches and keys on the operation panel are explained.

The operation mode in which the switch or operation is valid is indicated by illustration of the MODE selection switch.

See the example below.

<Example>

2.9 Axis Feed Switches [AXIS DIRECTION]



Valid mode



- ① Please note that accessories and functions of the machine given in the explanation in this manual are not always available with your machine according to its delivery.
Also please note that some of these accessories and functions cannot be installed after the installation of the machine. For details, please contact Mori Seiki.
- ② Although illustrations of the machine, those of keys, switches, buttons and indicators, and those of the screen display are drawn to actual machines and controls, they could differ from the actual ones due to specification changes or improvements of the machine.
If illustrations and screen display used in the explanation differ from your machine, making it difficult to understand the explanation, please contact Mori Seiki.

CONTENTS

A : OPERATION PANELS

SAFETY PRECAUTIONS	A - 1
INTERLOCK FUNCTIONS THAT ENSURE SAFE OPERATION	A - 5
MANUALS SUPPLIED WITH THE MACHINE	A - 6
1. SWITCHES FOR POWER SUPPLY	A - 7
1.1 Arrangement of Power Supply Switches	A - 7
1.2 Functions of Power Supply Switches	A - 8
1.2.1 Main Switch	A - 8
1.2.2 Electrical Cabinet Door Interlock Key-Switch [CABINET DOOR INTERLOCK]	A - 8
1.2.3 Power Source Lamp [POWER SOURCE] (Optional)	A - 9
1.2.4 NC Power ON/OFF Switches [ON/OFF]	A - 10
1.2.5 Emergency Stop Button [EMERGENCY STOP] ...	A - 11
1.2.6 RS232C Interface Connector	A - 11
1.2.7 100 VAC Service Outlet (Option)	A - 12
2. MACHINE OPERATION PANEL	A - 13
2.1 Arrangement and Names of Switches and Keys on Machine Operation Panel	A - 13
2.2 Panel Key-Switch [PANEL]	A - 16
2.3 Mode Selection Switches [MODE]	A - 17
2.4 Automatic Operation Switches [CYCLE]	A - 20
2.5 Function Switches [FUNCTION]	A - 21
2.5.1 Single Block Switch [SBK]	A - 21
2.5.2 Optional Stop Switch [OSP]	A - 22
2.5.3 Block Delete Switch [BDT]	A - 23
2.5.4 Dry Run Switch [DRN]	A - 23
2.5.5 Machine Lock	A - 24
2.5.6 Presetter Switches [PSM/PST]	A - 25
2.5.7 Chuck Clamp Direction	A - 26

2.5.8	Tailstock Spindle Interlock (Tailstock Specification)	A - 27
2.5.9	Work Counter (Option)	A - 27
2.5.10	Auxiliary Function Lock	A - 28
2.5.11	Chuck Footswitch	A - 29
2.5.12	Chuck Jaw Stroke End Detection Switch	A - 29
2.5.13	Zero Point Adjustment	A - 31
2.5.14	Spindle OFF Mode Function	A - 31
2.6	Status Indicators [STATUS]	A - 33
2.7	Chuck Opening/Closing Footswitch	A - 35
2.7.1	Construction of the Chuck Opening/Closing Footswitch	A - 36
2.8	Spindle Switches [SPINDLE]	A - 37
2.8.1	Spindle Speed Setting Switches	A - 38
2.8.2	Head Selection Switches [HEAD CHANGE]	A - 39
2.8.3	Spindle Override Meter [OVERRIDE]	A - 39
2.8.4	Spindle Gear Position Display Unit [GEAR]	A - 39
2.9	Axis Feed Switches [AXIS DIRECTION]	A - 40
2.10	Feedrate Override Dial [OVERRIDE]	A - 41
2.11	Rapid Traverse Rate Override Switches [RAPID OVERRIDE]	A - 41
2.12	Handle Switches [HANDLE]	A - 42
2.12.1	Axis Selection Switches	A - 42
2.12.2	Axis Feed Amount Selection Switches	A - 43
2.12.3	Manual Pulse Generator	A - 43
2.13	Turret Indexing Switches [TURRET]	A - 44
2.14	Coolant Switches [COOLANT - ON/OFF]	A - 45
2.15	Machine Light Switch [LIGHT]	A - 46
2.16	Chip Conveyor Switches [CHIP CONVEYOR - FOR/STOP/BACK] (Chip Conveyor Specification)	A - 46
2.17	Tailstock Spindle Switches [TAILSTOCK - TSO/TSI/TSINC]	A - 47
2.17.1	Tailstock Spindle IN/OUT Footswitches (TL-40)	A - 47
2.18	Milling Switches [MILLING] (MC Type)	A - 48
2.19	Door Unlock Switch	A - 49
2.20	Programmable Tailstock Switches (Option)	A - 49
2.21	Manual Lubrication Pushbutton	A - 51
2.22	Chucking Pressure Adjustment Handle	A - 51
2.23	Tailstock Spindle Thrust Adjustment Handle	A - 52

3.	NC UNIT	A – 53
3.1	Screen Display	A – 54
3.2	Soft-Keys	A – 56
3.3	Page Selection Keys [PAGE]	A – 58
3.4	Cursor Control Keys	A – 58
3.5	Program Edit Keys	A – 59
3.6	Key Input Buffer Area	A – 59
3.7	Data Entry Keys	A – 59
3.8	Input Key(INPUT)	A – 60
3.9	Reset Key(RESET)	A – 60
3.10	Shift Key(SHIFT)	A – 60
3.11	Cancel Key(CAN)	A – 61
3.12	MMC/CNC Selection Key(MMC/CNC)	A – 61
3.13	Function Selection Keys	A – 62
4.	FUNCTION SELECTION KEYS AND DISPLAY SCREENS	A – 63
4.1	Function Selection Key(POS)	A – 64
4.1.1	Actual Position (ABSOLUTE) Screen	A – 64
4.1.2	Actual Position (RELATIVE) Screen	A – 64
4.1.3	Actual Position (Total Position Data) Screen	A – 66
4.1.4	Handle Interruption Screen (Option)	A – 66
4.1.5	Operating Monitor Screen	A – 67
4.2	Function Selection Key(PROG)	A – 67
4.2.1	Program Edit Screen	A – 68
4.2.2	Memory Used Size and Program Directory Screen	A – 69
4.2.3	Conversational Programming Basic Menu Screen (MSD-518)	A – 70
4.2.4	Program Screen	A – 71
4.2.5	Displaying the Next Block Data	A – 71
4.2.6	MDI Mode Operation Screen	A – 72
4.3	Function Selection Key(OFFSET/SETTING)	A – 72
4.3.1	Tool Geometry Offset Data Setting Screen	A – 73
4.3.2	Tool Wear Offset Data Setting Screen	A – 73
4.3.3	Setting (Handy) Screen	A – 73
4.3.4	Work Coordinates Data Setting Screen	A – 75
4.3.5	Conversational Programming Tool Data Menu Screen (MSD-518)	A – 76
4.3.6	Macro Variable Setting Screen (Option)	A – 76

4.3.7	Tool Life Management Data Screen (Option)	A – 77
4.3.8	Y-axis Offset Data Setting Screen (Y-axis Specification)	A – 77
4.4	Function Selection Key(GRAPH): MSD-518	A – 78
4.5	Function Selection Key(MESSAGE)	A – 78
4.5.1	Operator Message Screen	A – 78
4.5.2	Alarm Message Screen	A – 79
4.5.3	Alarm History Screen	A – 79
4.5.4	Message History Screen	A – 79
4.6	Function Selection Key(SYSTEM)	A – 80
4.6.1	Parameter Setting Screen	A – 80
4.6.2	CNC Internal State Display Screen	A – 81
4.6.3	PMC Screen	A – 81
4.6.4	System Configuration Screen	A – 82
4.6.5	Pitch Error Setting Screen	A – 82
4.6.6	Operation History Screen	A – 83
4.6.7	ALL IO Screen	A – 84
4.7	Function Selection Key(CUSTOM)	A – 84
4.7.1	Operation Panel Screen	A – 85
4.7.2	PC Work Counter Screen (Option)	A – 86
4.7.3	Tool Life Management Data Screen (Option)	A – 87
4.7.4	Rotary Tool Setting Screen (MC Type)	A – 87
4.7.5	Y-axis Manual Operation Screen (TL-40Y)	A – 87
4.8	Function Selection Key(FAPT): MSD-518II	A – 88
4.9	Help Key(HELP)	A – 88
4.9.1	Alarm Detail Screen	A – 89
4.9.2	Operation Method Screen	A – 89
4.9.3	Parameter Table Screen	A – 93

CHAPTER B

MANUAL OPERATION

The procedure used to turn on/off the power supply, and to stop the machine in emergency cases are described.

This chapter also provides the procedure to feed the axes or to start/stop the spindle manually.

WARNING



Before using a switch, button, or key, check visually that it is the one you intend to use, and then press or set it decisively. Pressing the wrong switch, button, or key by mistake can cause accidents involving serious injuries or damage to the machine.

CONTENTS

B : MANUAL OPERATION

SAFETY GUIDELINES	B - 1
1. TURNING ON THE POWER	B - 4
1.1 Check Items before Turning On the Power	B - 4
1.2 Turning On the Power	B - 4
2. EMERGENCY STOP	B - 7
2.1 Emergency Stop Button	B - 7
2.2 Reset Key	B - 9
2.3 SP Switch	B - 10
3. TURNING OFF THE POWER	B - 12
4. AXIS MOVEMENT OPERATION	B - 14
4.1 Zero Return Operation	B - 15
4.2 Rapid Traverse Operation	B - 17
4.3 Jog Feed Operation	B - 18
4.4 Hand Feed Operation	B - 20
4.5 Releasing the Soft-Overtravel Alarm	B - 21
5. SPINDLE OPERATION	B - 23
5.1 Conditions for Starting the Spindle Rotation	B - 23
5.2 Starting and Stopping the Spindle Rotation	B - 24
5.3 Chuck Clamp/Unclamp Operation	B - 26
5.4 Changing the Chucking Direction	B - 29
5.5 Spindle Jog Operation	B - 30
6. INDEXING THE TURRET	B - 31
6.1 Conditions for Indexing the Turret	B - 31
6.2 Indexing the Turret after Setting the Target Station Number ...	B - 32
6.3 Indexing the Turret to the Next or Previous Station	B - 34

7.	TURNING ON MACHINE LIGHT	B – 35
8.	COOLANT SUPPLY	B – 36
9.	CHIP CONVEYOR (CHIP CONVEYOR SPECIFICATION)	B – 37
10.	ROTARY TOOLS (MC TYPE)	B – 38
10.1	Registering Rotary Tools	B – 38
10.2	Spindle Selection	B – 39
10.3	Starting and Stopping Rotary Tool Spindle	B – 40
10.4	Spindle Clamp/Unclamp Operation	B – 42
10.5	C-axis Zero Return Operation	B – 43
10.6	C-axis Rapid Traverse Operation	B – 44
10.7	C-axis Jog Feed Operation	B – 46
10.8	C-axis Handle Feed Operation	B – 47
10.9	C-axis Zero Return Operation in MDI Mode	B – 49
10.10	C-axis Positioning Operation in MDI Mode	B – 50
10.11	C-axis Cutting Feed Operation	B – 52
11.	TAILSTOCK OPERATION	B – 55
11.1	Tailstock Spindle IN/OUT Operation	B – 55
11.2	Tailstock Spindle Inching Operation	B – 57
11.3	Tailstock Spindle Interlock	B – 58
11.4	Cautions when Moving the Tailstock Body	B – 58
11.5	Moving the Tailstock Body	B – 59
11.6	Fitting the Center	B – 61
11.7	Removing the Center	B – 62
11.7.1	SL-150, 200, 250, 300	B – 62
11.7.2	TL-40	B – 62
11.8	Adjusting the Tailstock Spindle Stroke (TL-40)	B – 63
12.	PROGRAMMABLE TAILSTOCK OPERATION (PROGRAMMABLE TAILSTOCK SPECIFICATION)	B – 65
12.1	Manual Operation	B – 65
12.2	Automatic Operation	B – 67
12.3	Interference Check	B – 69
12.4	PC Parameters	B – 71
12.5	Alarm	B – 72

13.	Y-AXIS OPERATION (TL-40Y)	B – 73
13.1	Y-axis Fixing/Freeing Operation	B – 73
13.1.1	Y-axis Fixing Operation	B – 74
13.1.2	Y-axis Freeing Operation	B – 74
13.1.3	Conditions Necessary for Y-axis Operation	B – 75
13.2	Manual Y-axis Operation (Restoring Y-axis Fixed/Freed State)	B – 75
13.2.1	Interlock of Each Operation	B – 77

DOOR INTERLOCK FUNCTION

The door interlock function is provided to ensure the operator's safety while operating the machine.

This chapter deals with the purpose and specifications of the door interlock function.

Before operating the machine, read this chapter carefully.

WARNING



The door interlock function serves only to ensure the safety of the machine operator by inhibiting manual operations (spindle rotation, axis feed, etc.) and all automatic operations when and while the door is open with the interlock ON; it will not afford protection against hazards that could occur as the result of erroneous operation.

If the door interlock function is released, single block operation, MDI operation and all manual mode operations are permitted even when the door is open, and if the door interlock function is released after setting the single block function ON, the door can be opened even if the machine is operating.

The customer must understand the specifications of the door interlock function, recognize potential hazards, and operate the machine with safety always in mind and without relying on the door interlock function too much.

To ensure safety in operation, the customer is requested to promote safety and not rely solely on the interlocks provided by the door interlock function, e.g. by giving appropriate safety training to operators and maintenance technicians, etc.

DOOR INTERLOCK FUNCTION

1.	DOOR INTERLOCK FUNCTION	P ~ 1
2.	DOOR INTERLOCK FUNCTION CONTROLS AND THE FUNCTIONS	P ~ 4
3.	PRECAUTIONS ON USING THE DOOR INTERLOCK FUNCTION ...	P ~ 8
4.	USING THE DOOR INTERLOCK FUNCTION	P ~ 9
4.1	Door Interlock Function of Manual Door	P ~ 10
4.2	Door Interlock Function of Automatic Door	P ~ 13
4.2.1	For the Machine not Equipped with Robot	P ~ 13
4.2.2	For the Machine Equipped with Robot	P ~ 17
5.	DOOR LOCK AND UNLOCK	P ~ 21
5.1	Lock and Unlock of Manual Door	P ~ 21
5.1.1	Door Unlock Switch (Manual Door Type)	P ~ 22
5.1.2	Interlock when the Door Is Unlocked (Manual Door Type)	P ~ 22
5.1.3	Releasing the Door Interlock Function (Manual Door Type)	P ~ 23
5.1.4	Emergency Stop and Door Unlock (Manual Door Type)	P ~ 24
5.2	Lock and Unlock of Automatic Door	P ~ 24
5.2.1	Opening/Closing the Door (Automatic Door Type)	P ~ 25
5.2.2	Releasing the Door Interlock Function (Automatic Door Type)	P ~ 25
5.2.3	Emergency Stop and Door Unlock (Automatic Door Type)	P ~ 26

CHAPTER C

CHUCKING

When a workpiece can be clamped in the chuck stably, the most important step of workpiece setup is considered to be cleared.

This chapter describes the cautions for chucking a workpiece and the soft jaw shaping procedure.



Since the workpiece material, shape, and machining methods differ largely among the customers, this manual cannot cover all kinds of workpieces.

Since the procedure and the numerical values explained in this chapter may not be the most proper for customer's specific workpiece, take the explanation in this chapter for the reference and find the more proper method for your specific work.

CONTENTS

C : CHUCKING

1.	CHUCKING A WORKPIECE CAUTIONS	C-1
2.	ADJUSTING THE PRESSURE	C-5
2.1	Adjusting the Chucking Pressure	C-6
2.2	Adjusting the Tailstock Spindle Thrust	C-7
3.	SHAPING SOFT JAWS FOR FINISHING	C-8
3.1	Cautions on Shaping the Soft Jaws	C-8
3.2	Shaping Soft Jaws	C-9
3.3	Check Items When Mounting Tools and Shaping Soft Jaws ...	C-10
3.4	O.D. Chucking	C-11
3.5	I.D. Chucking	C-17
4.	CHUCK JAW STROKE END DETECTION	C-24

CHAPTER D

PROGRAM EDITING

This chapter describes the following procedure:

- ① Storing a program to the NC memory
- ② Editing a program stored in the NC memory
- ③ Inputting/output a program to or from the NC memory using an external I/O device
- ④ Editing a program using the extended program editing function

CONTENTS

D : PROGRAM EDITING

1.	FOREGROUND AND BACKGROUND	D - 1
1.1	Foreground Editing	D - 1
1.2	Background Editing	D - 2
1.3	Symbols Used in Flowchart	D - 3
2.	STORING A PROGRAM TO NC MEMORY	D - 4
3.	SEARCH FUNCTION	D - 6
3.1	Program Number Search	D - 6
3.2	Sequence Number Search	D - 7
3.3	Word Search	D - 9
3.4	Program Head Search	D - 11
4.	PROGRAM EDITING	D - 12
4.1	Command Change Example	D - 16
4.2	Command Insertion Example	D - 17
4.3	Deletion Examples	D - 18
4.3.1	Deleting a Word	D - 18
4.3.2	Deleting Blocks	D - 19
5.	INPUTTING AND OUTPUTTING A PROGRAM USING EXTERNAL I/O DEVICE	D - 21
5.1	Preparation	D - 21
5.2	Inputting/Outputting a Program	D - 22
6.	EXTENDED PROGRAM EDITING FUNCTION	D - 25
6.1	Copy and Move	D - 25
6.2	Insert	D - 30
6.3	Copy and Insert	D - 32
6.4	Replace	D - 35

CHAPTER E

SETTING OF COORDINATE SYSTEM

This chapter explains the coordinate system used in creating programs and machining workpieces.

There are three kinds of coordinate system settings as follows:

- ① The coordinate system set using the tool geometry offset function (G00 T_ ;)
- ② The coordinate system set using the coordinate system setting function (G50 X_ Z_ ;)
- ③ The work coordinate system (G54 to G59)

The procedures for setting the above coordinate systems are also explained.

CONTENTS

E : SETTING OF COORDINATE SYSTEM

1.	COORDINATE SYSTEM	E - 1
2.	CHECK ITEMS WHEN MEASURING AND INPUTTING TOOL OFFSET VALUES	E - 3
3.	PREPARATION FOR SETTING THE COORDINATE SYSTEM	E - 4
4.	SETTING THE TOOL COORDINATE SYSTEM WITH GEOMETRY OFFSET	E - 8
4.1	Example for Setting the Tool Coordinate System with Geometry Offset	E - 8
5.	SETTING THE TOOL GEOMETRY OFFSET FOR THE MACHINES HAVING 1000 MM OR MORE Z-AXIS TRAVEL	E - 15
6.	INPUTTING THE CUTTING ALLOWANCE ON THE WORKPIECE END FACE	E - 16
7.	MACHINING DIFFERENT WORKPIECES WITHOUT CHANGING TOOLING	E - 17
8.	SETTING THE WORK COORDINATE SYSTEM USING G54 TO G59	E - 21
8.1	Setting the Work Coordinate System	E - 22
9.	SETTING THE COORDINATE SYSTEM USING G50	E - 23
10.	OPERATION PROCEDURE OF MANUAL IN-MACHINE TOOL PRESETTER	E - 29
10.1	Interlocks for Using the Manual In-machine Tool Presetter	E - 29
10.1.1	Detachable Type In-machine Tool Presetter	E - 29
10.1.2	Up/Down Type In-machine Tool Presetter	E - 30
10.2	Precautions on Using the Manual In-machine Tool Presetter	E - 31
10.2.1	Detachable Type In-machine Tool Presetter	E - 31

10.2.2	Up/Down Type In-machine Tool Presetter	E – 32
10.3	Installing and Removing the Presetter Arm (Detachable Type In-machine Tool Presetter)	E – 33
10.4	Moving the Presetter Arm UP/DOWN (Up/Down Type In-machine Tool Presetter)	E – 35
10.5	Operation Flow for the Manual In-machine Tool Presetter	E – 36
10.6	Sensors, Tools, and Parameters	E – 43
10.7	Parameters	E – 44
10.8	Distance from Spindle Center Line to X-axis Zero Point (I.D. Tool Holders and Rotary Tools)	E – 46

CHAPTER F

PREPARATION BEFORE STARTING MASS PRODUCTION

This chapter explains the procedures for checking a program and finishing a workpiece within the specified tolerance before starting mass production. The checkups before starting mass production are also explained.

CONTENTS

F : PREPARATION BEFORE STARTING MASS PRODUCTION

1. CONDITIONS FOR STARTING AUTOMATIC OPERATION F - 1
 2. CHECK ITEMS WHEN EXECUTING DRY RUN, TEST CUTTING,
MEASUREMENT, AND MASS PRODUCTION F - 2
 3. CHECKUPS BEFORE STARTING MASS PRODUCTION F - 4
 4. PROGRAM CHECK F - 6
 - 4.1 Preparations for Checking a Program F - 6
 5. CHECKING A PROGRAM USING MACHINE LOCK FUNCTION F - 7
 6. CHECKING A PROGRAM WITHOUT CHUCKING
A WORKPIECE F - 11
 - 6.1 Precautions on Using the Spindle OFF Mode Function F - 11
 - 6.2 Checking a Program by Using
the Spindle OFF Mode Function F - 12
 7. CHECKING THE PROGRAM WITH A WORKPIECE CLAMPED
IN THE CHUCK F - 17
 8. TO FINISH A WORKPIECE WITHIN THE SPECIFIED TOLERANCE
WITH THE TOOL WEAR OFFSET FUNCTION (TEST CUTTING) F - 24
 9. SETTING THE INHIBITED TOOL ENTRY ZONE F - 30
 10. REMOVING CHIPS ENTANGLING WORKPIECE F - 31
 11. OPERATION PROCEDURE FOR DIFFERENT TYPES
OF MACHINING F - 33
 - 11.1 Chuck Work Operation F - 33
 - 11.2 Center-Work Operation (Tailstock Specification) F - 34
 - 11.3 Both-Center-Work Operation F - 35
-