

FFAUT 3

INSTRUCTION MANUAL



CONTENTS

INSTALLATION GUIDE

OPERATION

1. INTRODUCTION..... 1 - 1

2. PROCESSES CREATION AND

MACHINING PATH CALCULATION..... 2 - 1

2.1	Starting FFAUT3	2	-	1
2.2	Setting Basic Parameters.....	2	-	2
2.3	Setting a Machining Geometry	2	-	5
2.3.1	Setting a 2D Geometry.....	2	-	5
2.3.2	Setting a Model.....	2	-	10
2.4	Setting Machining Motion	2	-	11
2.5	Setting Machining Motion List.....	2	-	18
2.6	Setting Tool Path Calculation	2	-	21

3. OPERATION TO ALREADY REGISTERED

PROCESS..... 3 - 1

3.1	Editing a Process.....	3	-	1
3.2	Deleting a Process.....	3	-	2
3.3	Renaming a Process	3	-	2
3.4	Copying a Process.....	3	-	2

4. TOOL PATH MOTION..... 4 - 1

4.1	Path Parameter	4	-	1
4.2	Simulator.....	4	-	1
4.3	Path Calculation	4	-	2
4.4	File Reading	4	-	2

5. MACHINING MOTION SETTING WINDOW	5	—	1
5.1 Machining Geometry	5	—	2
5.2 Blank Geometry	5	—	2
5.3 Start Point.....	5	—	2
5.4 Process Starting Insertion Statement	5	—	3
5.5 Motion up to End	5	—	4
5.6 End Mode.....	5	—	4
5.7 Process Ending Insertion Statement.....	5	—	5
5.8 Section.....	5	—	6
5.9 Relief Height and Relief Amount	5	—	8
5.10 Approach Vector.....	5	—	1 0
5.11 Machining Motion List	5	—	1 1

6. MACHINING MOTION LIST WINDOW	6	—	1
6.1 Function	6	—	1
6.2 Setting Method.....	6	—	2
6.2.1 Kind of Machining.....	6	—	2
6.2.2 Tool	6	—	5
6.2.3 Spindle Speed and Feedrate.....	6	—	6
6.2.4 Step	6	—	7
6.2.5 Top/Bottom Cutting.....	6	—	9
6.2.6 Rough Allowance Machining	6	—	1 0
6.2.7 Gap Machining.....	6	—	1 1
6.2.8 Face/Allowance Cut (Type).....	6	—	1 2
6.2.9 Finishing Allowance	6	—	1 8
6.2.10 Top/Bottom Machining Range	6	—	1 8
6.2.11 Spindle Speed at Z Infeed	6	—	1 9
6.2.12 Feedrate.....	6	—	2 0
6.2.13 Load Control	6	—	2 2
6.2.14 Infeed Motion.....	6	—	2 3
6.2.15 Z Approach	6	—	2 5
6.2.16 Route Approach	6	—	2 5
6.2.17 Area Cutting.....	6	—	2 7
6.2.18 Overlap Cutting.....	6	—	2 7
6.2.19 Side Finish Allowance/Bottom Finish Allowance/ Top Finish Allowance.....	6	—	2 8
6.2.20 Tolerance.....	6	—	2 9

11. SIMULATOR SETTING WINDOW.....	1	1	—	1
11.1 Function	1	1	—	1
11.2 Setting Parameters	1	1	—	1
 12. CL FILE READING.....	 1	 2	 —	 1
12.1 Function	1	2	—	1
12.2 Setting Parameters	1	2	—	1
 13. BATCH REGISTRATION	 1	 3	 —	 1
13.1 Function	1	3	—	1
13.2 Setting Parameters	1	3	—	1
13.3 Precaution	1	3	—	2