

INSTRUCTION MANUAL

MAKINO MACHINING COMPLEX

MODULE MMC



MAKINO MILLING MACHINE CO., LTD.

CONTENTS

	Page
INTRODUCTION	
SPECIFICATIONS	A - 1
1. GENERAL	A - 1
2. BASIC CONFIGURATION AND DESIGNATION OF THE MODULE MMC	A - 2
2.1 Basic Configuration of the Module MMC	A - 2
2.2 Components and Names of the Module MMC	A - 3
3. BASIC MOTIONS AND OPERATION OUTLINE OF THE MODULE MMC	A - 5
3.1 Basic Motions of the Module MMC	A - 5
3.2 Operation Outline	A - 6
4. PALLET HANDLER SPECIFICATIONS	A - 8
4.1 Transfer Speed	A - 8
4.2 Drive Method	A - 8
4.3 Load Capacity	A - 8
4.4 Workpiece Layout	A - 9
5. DISTRIBUTION MANAGER SPECIFICATIONS	A - 10
5.1 Control Capacity	A - 10
5.2 Major Functions	A - 10
6. PALLET TRANSFER MOTIONS	A - 15
PROGRAMMING	B - 1
OPERATION 1 OPERATOR'S PANEL	C - 1
1. EMERGENCY stop button	C - 1
2. MACHINE STOP switches & Indicators	C - 1
3. ALARM indicator & ALARM CANCEL switch	C - 3
4. Revolving flash light ON mode selector switch, Indicator lamp & Revolving flash light OFF switch	C - 3
5. Automatic power OFF mode selector switch & Indicator	C - 4
6. Work coolant mode selector switch & Indicator	C - 4
7. Auto print-out mode selector switch & Indicator Manual print-out start switch & Indicator	C - 5
8. Overall pallet distributor cover interlock indicator	C - 5
9. Stand-by switches and Indicators	C - 5
10. Data write interlock cancel key switch	C - 6

CONTENTS (Cont'd)

	Page
11. Liquid crystal display (LCD)	C - 6
12. Software keys	C - 19
13. Cursor keys	C - 19
14. Page keys	C - 20
15. Numeric keys	C - 21
16. CANCEL, DELETE, SET key switches	C - 22
17. Pallet call switches & indicators	C - 22
18. SHIFT key switch	C - 24
19. SOP ENABLE switch & Indicator	C - 25
20. READY switches, READY/READY & ENABLE/FINISH indicators	C - 26
21. WSS door interlock indicator	C - 28
22. Pallet RETURN switch & Indicator	C - 28
 OPERATION 2 OPERATION	 D - 1
A. TURNING THE POWER ON	D - 1
B. PREPARATIONS	D - 2
C. SET-UP OF WORKPIECES	D - 13
D. END OF OPERATION	D - 16
 TROUBLESHOOTING	 E - 1
A. ALARMS	E - 1
B. VERIFYING INPUT/OUTPUT SIGNALS	E - 12
 MAINTENANCE	 F - 1
 SYSTEM OPERATOR'S PANEL	 G - 1