

## COATER 20 CALENDER CONVERSION

In order to coat a thermal fax product on kk-20 and calender in line a soft calender is required. The calender on this machine is a steel on steel system which would over densify the highly sensitive Fax grade.

The calender on kk-18, currently producing Fax, has two complete sets of steel rolls and seven spare soft Supertex rolls. The steel rolls require regrinding every six weeks. This extremely critical operation is performed at an outside specialist which requires a four week turnaround period. The coater 20 calender was originally purchased with only one set of steel rolls. This calender is a single nip two roll configuration with bottom loading of a controlled crown roll.

This proposal is a request to convert kk-20 calender to a soft roll configuration, Supertex on steel, and the necessary spare rolls and roll changing devices.