

Programming Guide 03/2004 Edition

sinumerik

SINUMERIK 840D/840Di/810D  
Cycles

**SIEMENS**

# SIEMENS

## SINUMERIK 840D/840Di/810D

### Cycles

#### Programming Guide

General	1
Drilling Cycles and Drilling Patterns	2
Milling Cycles	3
Turning Cycles	4
Error Messages and Error Handling	5
Appendix	A

#### Valid for

<i>Control</i>	<i>Software version</i>
SINUMERIK 840D powerline	7
SINUMERIK 840DE powerline (export version)	7
SINUMERIK 840Di	3
SINUMERIK 840DiE	3
SINUMERIK 810D powerline	7
SINUMERIK 810DE powerline (export version)	7



## Contents

<b>General</b>	<b>1-17</b>
1.1	General notes ..... 1-18
1.2	Overview of cycles ..... 1-18
1.2.1	Drilling cycles, drill pattern cycles, milling cycles and turning cycles..... 1-19
1.2.2	Auxiliary cycle routines ..... 1-20
1.3	Programming the cycles..... 1-21
1.3.1	Call and return conditions ..... 1-21
1.3.2	Messages during execution of a cycle ..... 1-22
1.3.3	Cycle call and parameter list ..... 1-23
1.3.4	Cycle simulation ..... 1-26
1.4	Cycle support in the program editor ..... 1-27
1.4.1	Menus, cycle selection ..... 1-27
1.4.2	New input screen form functions ..... 1-28
1.5	Cycle support for user cycles ..... 1-35
1.5.1	Overview of the files required..... 1-35
1.5.2	Accessing cycle support..... 1-35
1.5.3	Configuring cycle support..... 1-36
1.5.4	Bitmap size and screen resolution ..... 1-37
1.5.5	Storing bitmaps in data management for HMI Advanced ..... 1-38
1.5.6	Handling bitmaps for HMI Embedded ..... 1-38
1.6	Starting up the cycles ..... 1-40
1.6.1	Machine data..... 1-40
1.6.2	Definition files for cycles GUD7.DEF and SMAC.DEF ..... 1-41
1.6.3	New form of delivery for cycles in HMI Advanced..... 1-43
1.6.4	Upgrading the cycles SW 6.4 and later in HMI Advanced SW 6.3 and later ..... 1-43
1.7	Additional cycle functions ..... 1-44
<b>Drilling Cycles and Drilling Patterns</b>	<b>2-47</b>
2.1	Drilling cycles ..... 2-48
2.1.1	Preconditions ..... 2-50
2.1.2	Drilling, centering – CYCLE81..... 2-51
2.1.3	Drilling, counterboring – CYCLE82 ..... 2-54
2.1.4	Deep-hole drilling – CYCLE83 ..... 2-56
2.1.5	Rigid tapping – CYCLE84 ..... 2-63
2.1.6	Tapping with compensating chuck – CYCLE840 ..... 2-70
2.1.7	Boring 1 – CYCLE85 ..... 2-78
2.1.8	Boring 2 – CYCLE86 ..... 2-81
2.1.9	Boring 3 – CYCLE87 ..... 2-85
2.1.10	Boring 4 – CYCLE88 ..... 2-87
2.1.11	Boring 5 – CYCLE89 ..... 2-89
2.2	Modal call of drilling cycles ..... 2-91

2.3	Drilling pattern cycles .....	2-94
2.3.1	Preconditions .....	2-94
2.3.2	Row of holes – HOLES1 .....	2-95
2.3.3	Circle of holes – HOLES2 .....	2-99
2.3.4	Point grid – CYCLE801 .....	2-102
<b>Milling Cycles</b>		<b>3-105</b>
3.1	General notes .....	3-106
3.2	Preconditions .....	3-107
3.3	Thread milling - CYCLE90 .....	3-109
3.4	Elongated holes on a circle - LONGHOLE .....	3-116
3.5	Slots on a circle - SLOT1 .....	3-121
3.6	Circumferential slot - SLOT2 .....	3-129
3.7	Milling rectangular pockets - POCKET1 .....	3-135
3.8	Milling circular pockets - POCKET2 .....	3-139
3.9	Milling rectangular pockets - POCKET3 .....	3-143
3.10	Milling circular pockets - POCKET4 .....	3-152
3.11	Face milling - CYCLE71 .....	3-157
3.12	Path milling - CYCLE72 .....	3-163
3.13	Milling rectangular spigots - CYCLE76 .....	3-173
3.14	Milling circular spigots - CYCLE77 .....	3-178
3.15	Pocket milling with islands - CYCLE73, CYCLE74, CYCLE75 .....	3-182
3.15.1	Transfer pocket edge contour - CYCLE74 .....	3-183
3.15.2	Transfer island contour - CYCLE75 .....	3-185
3.15.3	Contour programming .....	3-186
3.15.4	Pocket milling with islands - CYCLE73 .....	3-188
3.16	Swiveling - CYCLE800 .....	3-210
3.16.1	Operation, parameter assignment, input screen form .....	3-213
3.16.2	Operating instructions .....	3-217
3.16.3	Parameters .....	3-218
3.16.4	Starting up CYCLE800 .....	3-222
3.16.5	User cycle TOOLCARR.spf .....	3-239
3.16.6	Error messages .....	3-245
3.17	High speed settings - CYCLE832 (SW 6.3 and later) .....	3-246
3.17.1	Call CYCLE 832 in HMI menu tree .....	3-249
3.17.2	Parameters .....	3-252
3.17.3	Customizing the technology .....	3-253
3.17.4	Customizing additional program parameters CYC_832T .....	3-255
3.17.5	Interfaces .....	3-257
3.17.6	Error messages .....	3-258



3.18	Engraving cycle CYCLE60 (SW 6.4 and later).....	3-259
<b>Turning cycles</b>		<b>4-269</b>
4.1	General notes.....	4-270
4.2	Preconditions .....	4-271
4.3	Grooving cycle – CYCLE93.....	4-274
4.4	Undercutting cycle – CYCLE94.....	4-283
4.5	Stock removal cycle – CYCLE95 .....	4-287
4.6	Thread undercut – CYCLE96.....	4-300
4.7	Thread cutting – CYCLE97 .....	4-304
4.8	Thread chaining – CYCLE98 .....	4-311
4.9	Thread recutting .....	4-317
4.10	Extended stock removal cycle - CYCLE950 .....	4-319
<b>Error messages and error handling</b>		<b>5-341</b>
5.1	General notes.....	5-342
5.2	Error handling in cycles .....	5-342
5.3	Overview of cycle alarms .....	5-343
5.4	Cycle messages.....	5-349
<b>Appendix</b>		<b>A-351</b>
A	Abbreviations.....	A-352
B	Definition of Terms .....	A-361
C	References .....	A-381
D	Identifiers.....	A-393
E	Index .....	I-397
F	Commands, identifiers .....	I-399