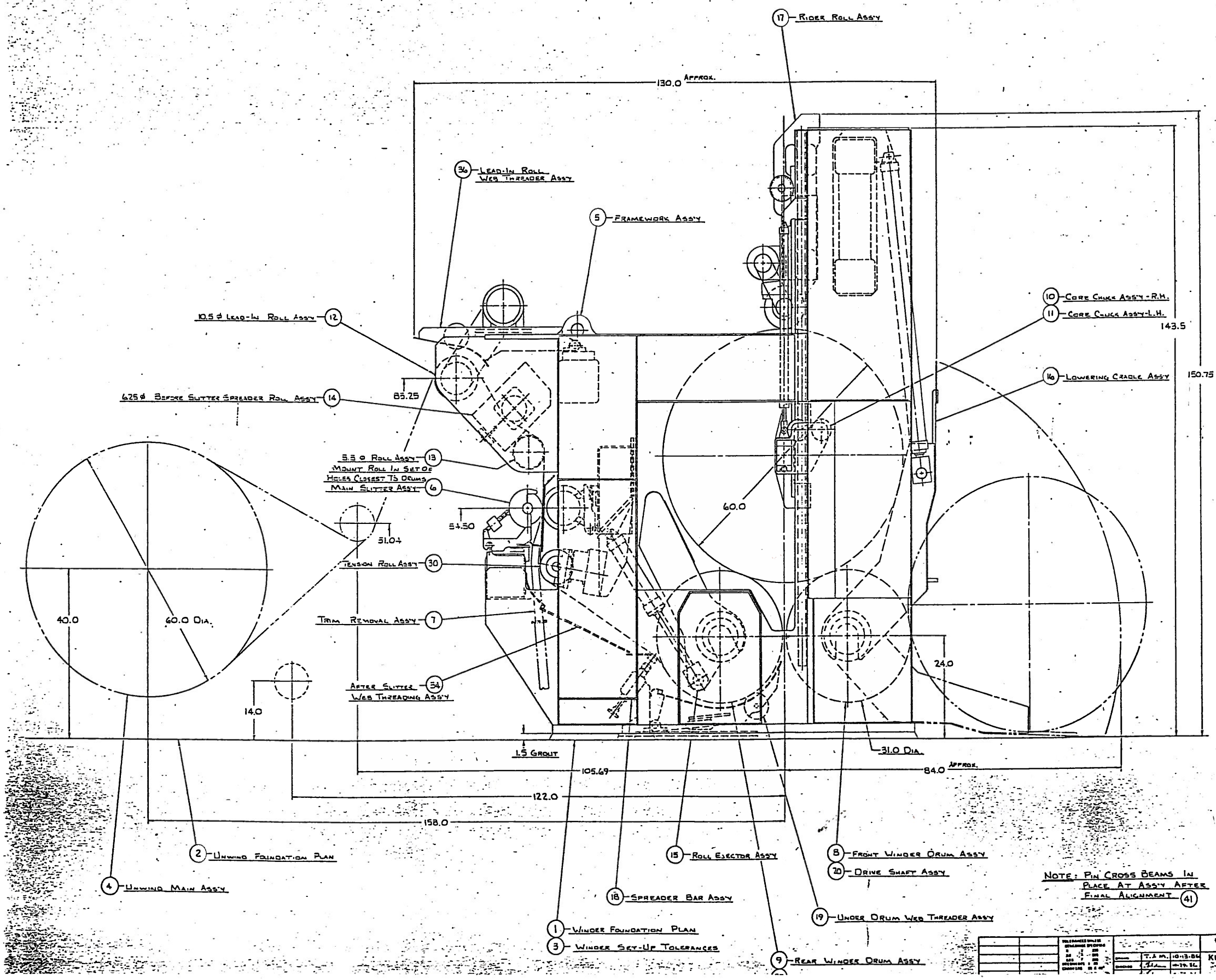
17 Rider Roll Assy
130.0 Approx.
36 Lead-In Roll Web Threader Assy
5 Framework Assy
10.5 ø Lead-In Roll Assy 12
625 ø Before Slitter Spreader Roll Assy 14
85.25
3.3 ø Roll Assy 13
Mount Roll In Set of Holes Closest To Drums
Main Slitter Assy 6
54.50
31.04
Tension Roll Assy 30
Trim Removal Assy 7
After Slitter Web Threading Assy 34
40.0
60.0 Dia.
14.0
60.0
10 Core Chuck Assy - R.H.
11 Core Chuck Assy - L.H.
143.5
16 Lowering Cradle Assy
150.75 Max.
24.0
1.5 Grout
31.0 Dia.
105.69
84.0 Approx.
122.0
158.0
2 Unwind Foundation Plan
4 Unwind Main Assy
15 Roll Ejector Assy
18 Spreader Bar Assy
1 Winder Foundation Plan
3 Winder Set-Up Tolerances
9 Rear Winder Drum Assy
8 Front Winder Drum Assy
20 Drive Shaft Assy
19 Under Drum Web Threader Assy
Note: Pin Cross Beams In Place At Ass'y After Final Alignment 41
3 Winder Set-Up Tolerance
21 KL-200 Control System
22 Main Console Ass'y
23 Wiring Ass'y - T.S.
24 Wiring Ass'y - D.S.
25 Pneumatic Piping & Layout - T.S.
26 Pneumatic Piping & Layout - D.S.
27 Hydraulic Piping - T.S.
28 Hydraulic Piping - D.S.
29 Tension Control System
31 Paint Specification
32 Cross Brace Ass'y
33 Crating
35 Serial Number Plate
37 Bar Guard Ass'y
39 Special Tools
40 Warning Signs
Wartsila-Appleton, Inc.
KL-200 Main Ass'y
T.J.M.
10-13-86