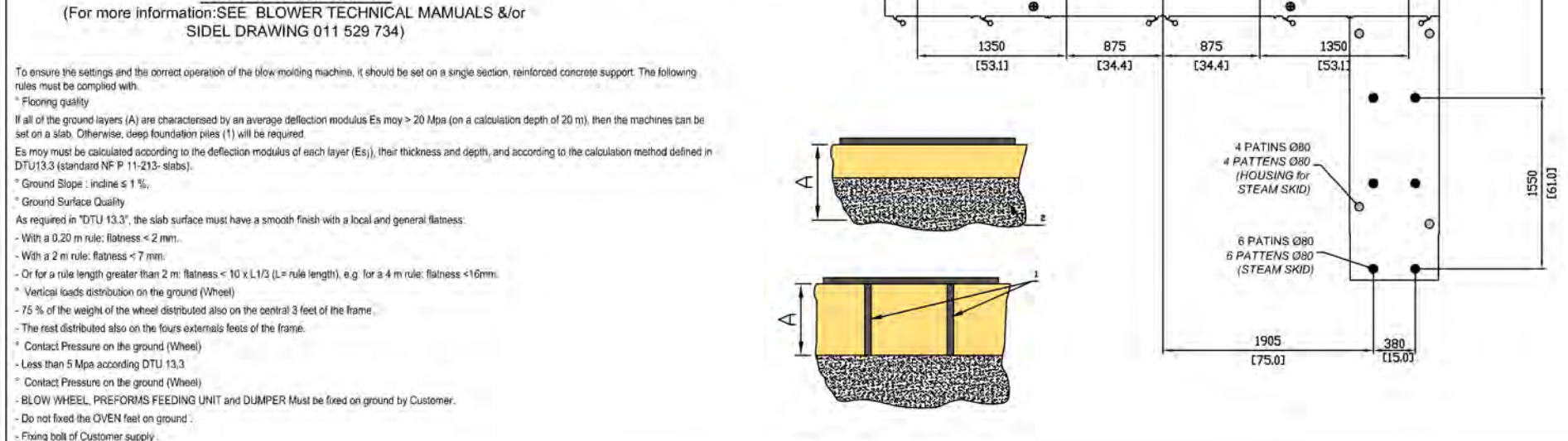
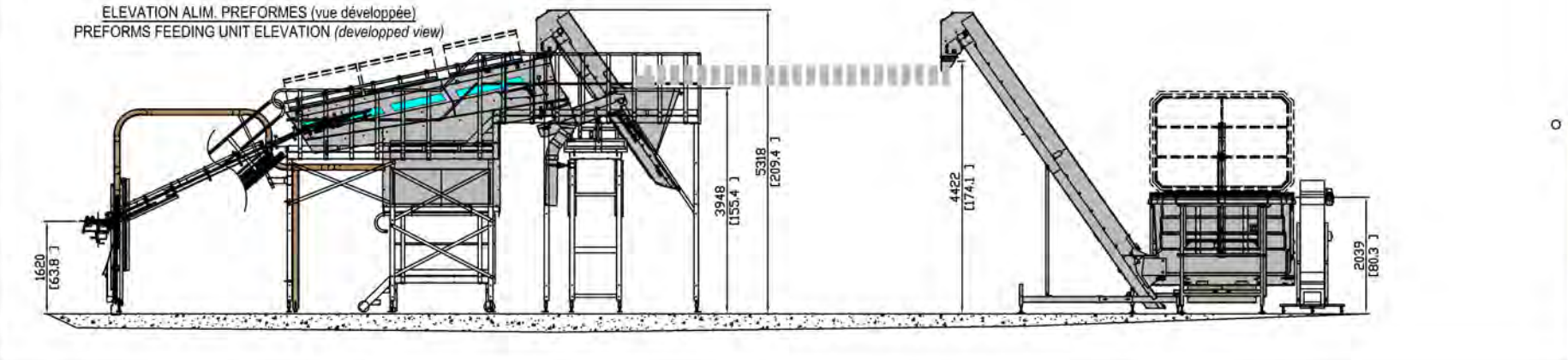


GROUND SPECIFICATION (For more information-SEE BLOWER TECHNICAL MANUALS &/or SIDEL DRAWING 011 529 734)

REF.	DESIGNATION	POIDS WEIGHT
1	11 CALES REGULABLES 250x250 (LEVELING SHIMS)	36 000 Kg
2	12 EQUERRES DE FIXATION (FIXING PLATES)	7 000 Kg
3	19 PATINS Ø80 (HOUSING for the Wheel)	1275 Kg
4	4 PATINS Ø80 (HOUSING for STEAM SKID)	3451 Kg
5	6 PATINS Ø80 (HOUSING for Preeds)	872 Kg
6	4 PATINS Ø150 (PREDS)	2890 Kg

To ensure the settings and the correct operation of the blow molding machine, it should be set on a single station, reinforced concrete support. The following rules must be complied with:

- Flooring quality
- All of the ground layers (A) are characterized by an average deflection modulus E_s may > 20 Mpa (on a calculation depth of 20 mm), then the machines can be set on a slab. Otherwise, deep foundation piles (1) will be required.
- E_s may must be calculated according to the deflection modulus of each layer (E_s), their thickness and depth, and according to the calculation method defined in DTU 13.3 (standard NF P 11-213-sides).
- Ground Slope: index is 1%.
- Ground Surface Quality
- As required in DTU 13.3, the slab surface must have a smooth finish with a local and general flatness:
 - With a 2 m rule: flatness < 2 mm.
 - With a 2 m rule: flatness < 7 mm.
 - Or for a rule length greater than 2 m: flatness < 10 x L/12 (L = rule length), e.g. for a 4 m rule: flatness < 10mm.
- Vertical loads distribution on the ground (Wheel)
 - 75 % of the weight of the wheel distributed also on the central 3 feet of the frame.
 - The rest distributed also on the four external feet of the frame.
- Contact Pressure on the ground (Wheel)
 - Less than 5 Mpa according DTU 13.3.
 - Contact Pressure on the ground (Wheel)
- BLOW WHEEL PREFORMS FEEDING UNIT AND DUMPER Must be fixed on ground by Customer.
 - Do not load the OVEN feet on ground.
 - Flang both of Customer supply.



CONDITIONS DE LIVRAISON DELIVERY CONDITIONS

Les machines sont livrées en état de marche et sont prêtes à fonctionner. Nous nous réservons le droit de modifier nos machines sans préavis et sans responsabilité. Les machines sont livrées en état de marche et sont prêtes à fonctionner. Nous nous réservons le droit de modifier nos machines sans préavis et sans responsabilité.

THESE MACHINE IS DELIVERED IN WORKING ORDER AND IS READY TO OPERATE. WE RESERVE THE RIGHT TO MODIFY OUR MACHINES WITHOUT NOTICE AND WITHOUT LIABILITY. THESE MACHINE IS DELIVERED IN WORKING ORDER AND IS READY TO OPERATE. WE RESERVE THE RIGHT TO MODIFY OUR MACHINES WITHOUT NOTICE AND WITHOUT LIABILITY.

NO	REF.	AD.	DESCRIPTION	QUANTITE	UNIT
1	11.02.015	AD.	CALES REGULABLES 250x250	11	PC
2	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
3	19.02.014	AD.	PATINS Ø80	19	PC
4	04.02.014	AD.	PATINS Ø80	4	PC
5	06.02.014	AD.	PATINS Ø80	6	PC
6	04.02.015	AD.	PATINS Ø150	4	PC
7	10.02.014	AD.	PATINS Ø110	10	PC
8	08.02.014	AD.	PATINS Ø150	8	PC
9	08.02.015	AD.	PATINS Ø150	8	PC
10	11.02.014	AD.	PATINS Ø150	10	PC
11	11.02.015	AD.	PATINS Ø150	10	PC
12	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
13	19.02.014	AD.	PATINS Ø80	19	PC
14	04.02.014	AD.	PATINS Ø80	4	PC
15	06.02.014	AD.	PATINS Ø80	6	PC
16	04.02.015	AD.	PATINS Ø150	4	PC
17	10.02.014	AD.	PATINS Ø110	10	PC
18	08.02.014	AD.	PATINS Ø150	8	PC
19	08.02.015	AD.	PATINS Ø150	8	PC
20	11.02.014	AD.	PATINS Ø150	10	PC
21	11.02.015	AD.	PATINS Ø150	10	PC
22	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
23	19.02.014	AD.	PATINS Ø80	19	PC
24	04.02.014	AD.	PATINS Ø80	4	PC
25	06.02.014	AD.	PATINS Ø80	6	PC
26	04.02.015	AD.	PATINS Ø150	4	PC
27	10.02.014	AD.	PATINS Ø110	10	PC
28	08.02.014	AD.	PATINS Ø150	8	PC
29	08.02.015	AD.	PATINS Ø150	8	PC
30	11.02.014	AD.	PATINS Ø150	10	PC
31	11.02.015	AD.	PATINS Ø150	10	PC
32	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
33	19.02.014	AD.	PATINS Ø80	19	PC
34	04.02.014	AD.	PATINS Ø80	4	PC
35	06.02.014	AD.	PATINS Ø80	6	PC
36	04.02.015	AD.	PATINS Ø150	4	PC
37	10.02.014	AD.	PATINS Ø110	10	PC
38	08.02.014	AD.	PATINS Ø150	8	PC
39	08.02.015	AD.	PATINS Ø150	8	PC
40	11.02.014	AD.	PATINS Ø150	10	PC
41	11.02.015	AD.	PATINS Ø150	10	PC
42	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
43	19.02.014	AD.	PATINS Ø80	19	PC
44	04.02.014	AD.	PATINS Ø80	4	PC
45	06.02.014	AD.	PATINS Ø80	6	PC
46	04.02.015	AD.	PATINS Ø150	4	PC
47	10.02.014	AD.	PATINS Ø110	10	PC
48	08.02.014	AD.	PATINS Ø150	8	PC
49	08.02.015	AD.	PATINS Ø150	8	PC
50	11.02.014	AD.	PATINS Ø150	10	PC
51	11.02.015	AD.	PATINS Ø150	10	PC
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55	06.02.014	AD.	PATINS Ø80	6	PC
56	04.02.015	AD.	PATINS Ø150	4	PC
57	10.02.014	AD.	PATINS Ø110	10	PC
58	08.02.014	AD.	PATINS Ø150	8	PC
59	08.02.015	AD.	PATINS Ø150	8	PC
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97	10.02.014	AD.	PATINS Ø110	10	PC
98	08.02.014	AD.	PATINS Ø150	8	PC
99	08.02.015	AD.	PATINS Ø150	8	PC
100	11.02.014	AD.	PATINS Ø150	10	PC
101	11.02.015	AD.	PATINS Ø150	10	PC
102	12.02.014	AD.	EQUERRES DE FIXATION	12	PC
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105	06.02.014	AD.	PATINS Ø80	6	PC
106	04.02.015	AD.	PATINS Ø150	4	PC
107	10.02.014	AD.	PATINS Ø110	10	PC
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