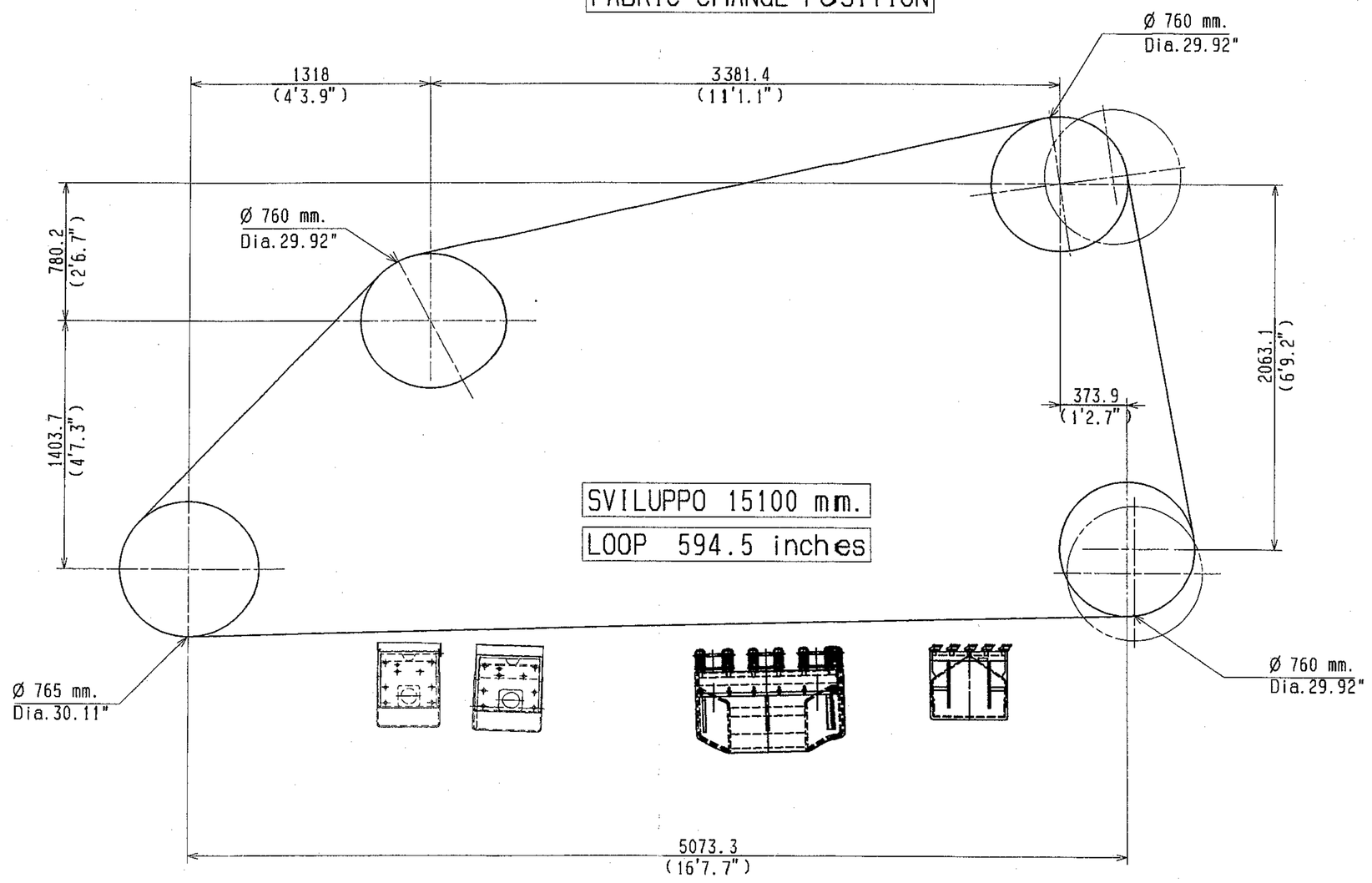
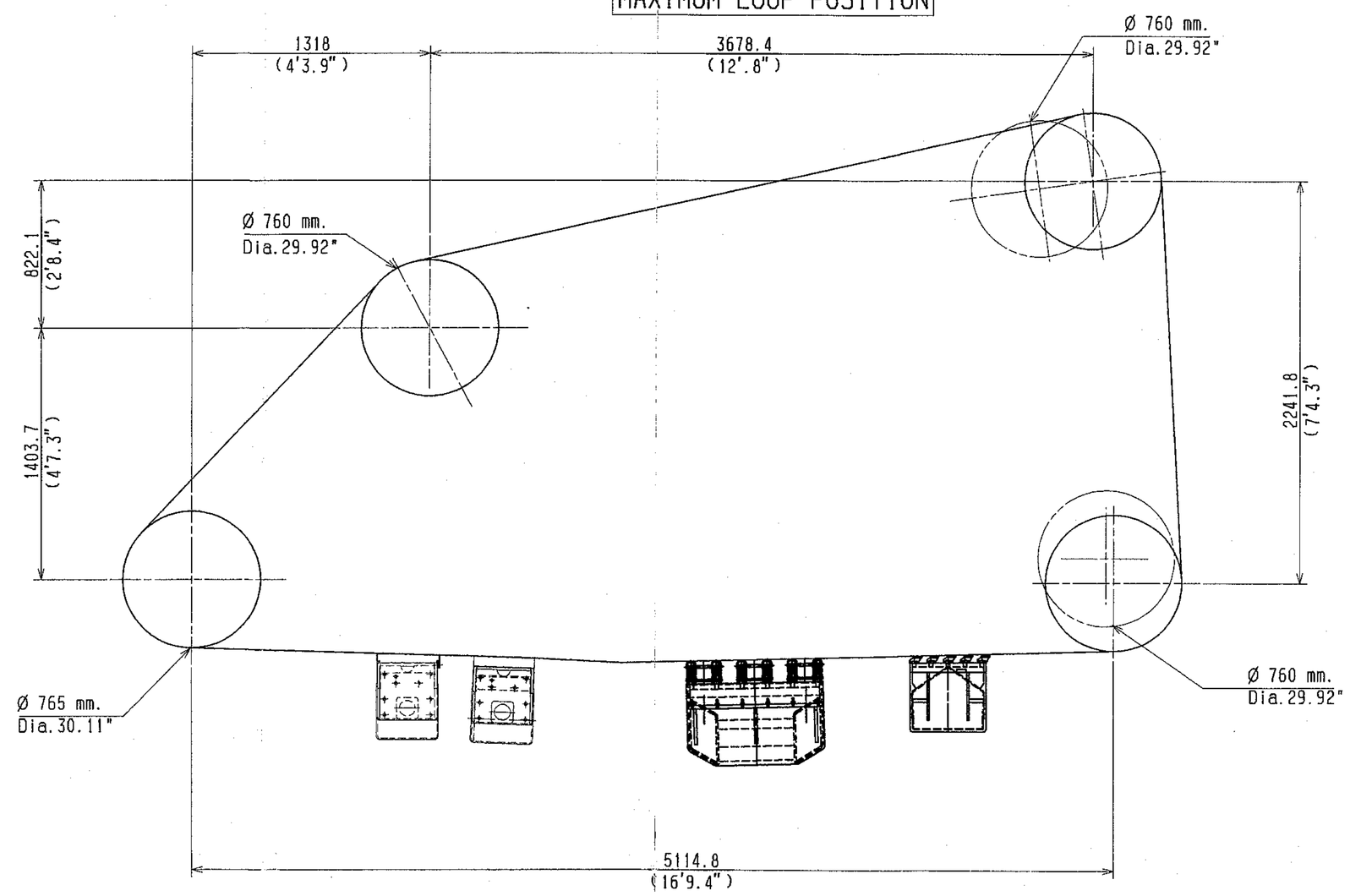
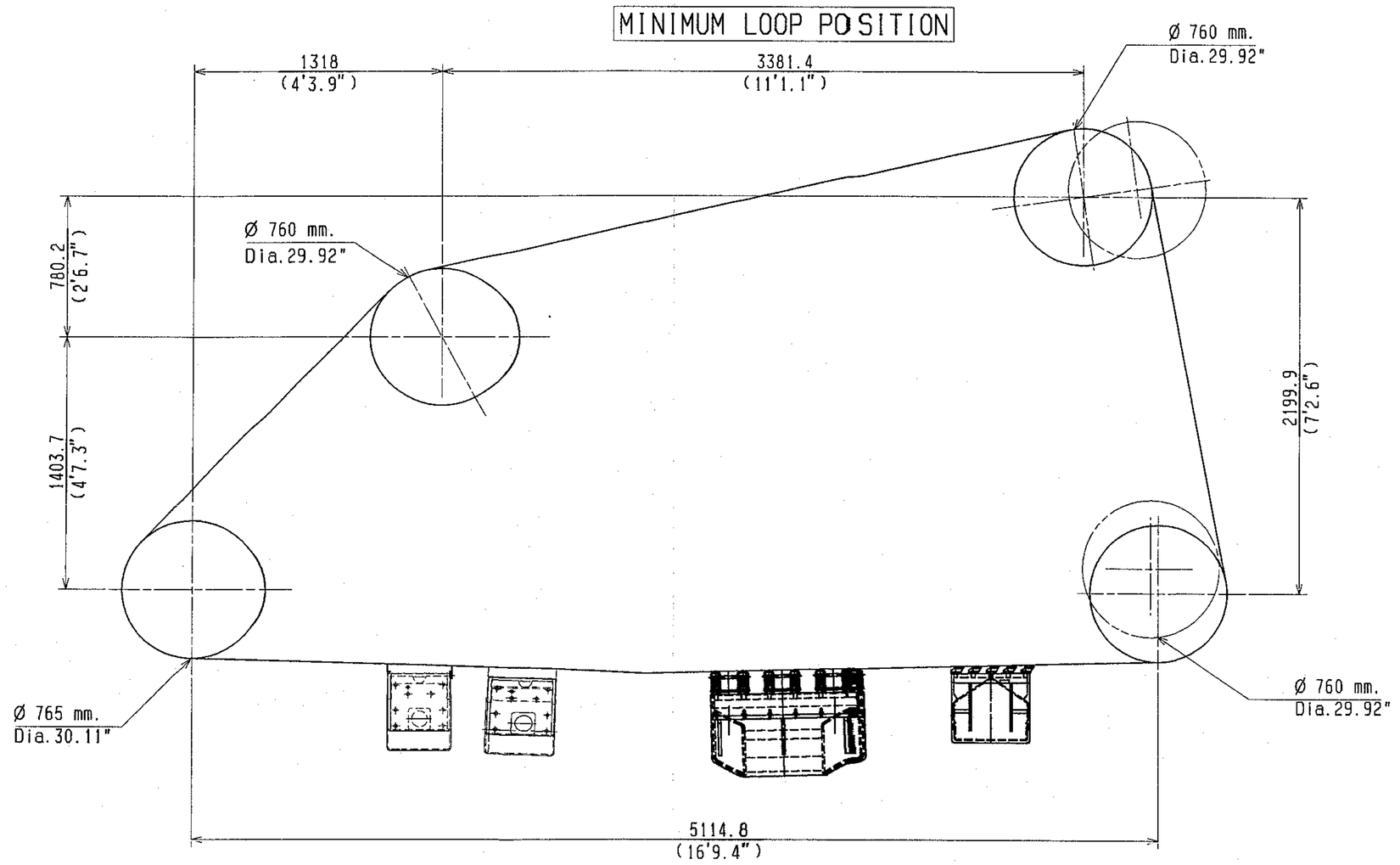
POSIZIONE DI CAMBIO TELA
FABRIC CHANGE POSITION



POSIZIONE TELA MASSIMA
MAXIMUM LOOP POSITION



POSIZIONE TELA MINIMA
MINIMUM LOOP POSITION



LUNGHEZZA D'ORDINE ORDER LENGTH	= 15225 mm = 599.5 inches
LUNGHEZZA MINIMA MINIMUM LOOP	= 15145 mm = 596.2 inches
LUNGHEZZA MASSIMA MAXIMUM LOOP	= 15450 mm = 608.2 inches
ALLUNGAMENTO TOTALE ELONGATION	= 1,5 % = 1,5 %
LARGHEZZA TELA WIRE WIDTH	= 4826 mm = 190 inches

TOLLERANZE GENERALI / GENERAL TOLERANCES	DIMENSIONI DIMENS.	≤500	>500 ≤1500	>1500 ≤4000	>4000
	SUPERF. LAV. MACHINED SURFACES	±0.2	±0.4	±0.6	±0.9
	SUPERF. GREZZA UNMACHINED SURFACES	±1	±1.5	±2	±3.5

RUGOSITA' SUPERFICI UNI 4600 Ra mu — SURFACE FINISH ISO 1302 Ra mu

RUGOSITA' FINISH

PROGETTO PROJECT: 200003 APPLETON PAPER

DIS. COMPLESSIVO ASSEMBLY DWG.

MODELLO PATTERN

PESO MISURATO WEIGHT MEAS. kg

DIS. RIF. REFERENCE

QUANTITA' Q.TY

PESO CALC. WEIGHT CALC. kg

metso paper

PROIEZIONE PROJECTION: ISO

SCALA SCALE: 1:20

MICROFILM MICROFILMED

			DATA DATE
PROG. DA DESIGN BY	LST		28-12-01
DIS. DA DRAWN BY	LST		28-12-01
CONTR. DA CHKD BY	LST		28-12-01
APPR. DA APPD BY			

TITOLO TITLE: SVILUPPO TELA / WIRE LENGTH

PRODOTTO PRODUCT: SYMFORMER MB

GRUPPO GROUP: MONTAGGIO TELA FABRIC CHANGE

CARTELLA REGISTER: 75

SOSTITUITO/REPLACED BY — MATERIALE MATERIAL

SOSTITUISCE/SUPERSEDES — COMMESSA JOB ORDER N.

FOGLIO SHEET: /

DISEGNO DRAWING N.: ND.1.0.0.0.0.0.1 — 000.000 — COM128940 0

REV.REVIS.

REVIS. REVISION	MOTIVO REVISIONE REVISION REASON	PROGETTO JOB ORDER	DATA DATE	NOME NAME	APPR. DA APPD BY
03					
02					
01					

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