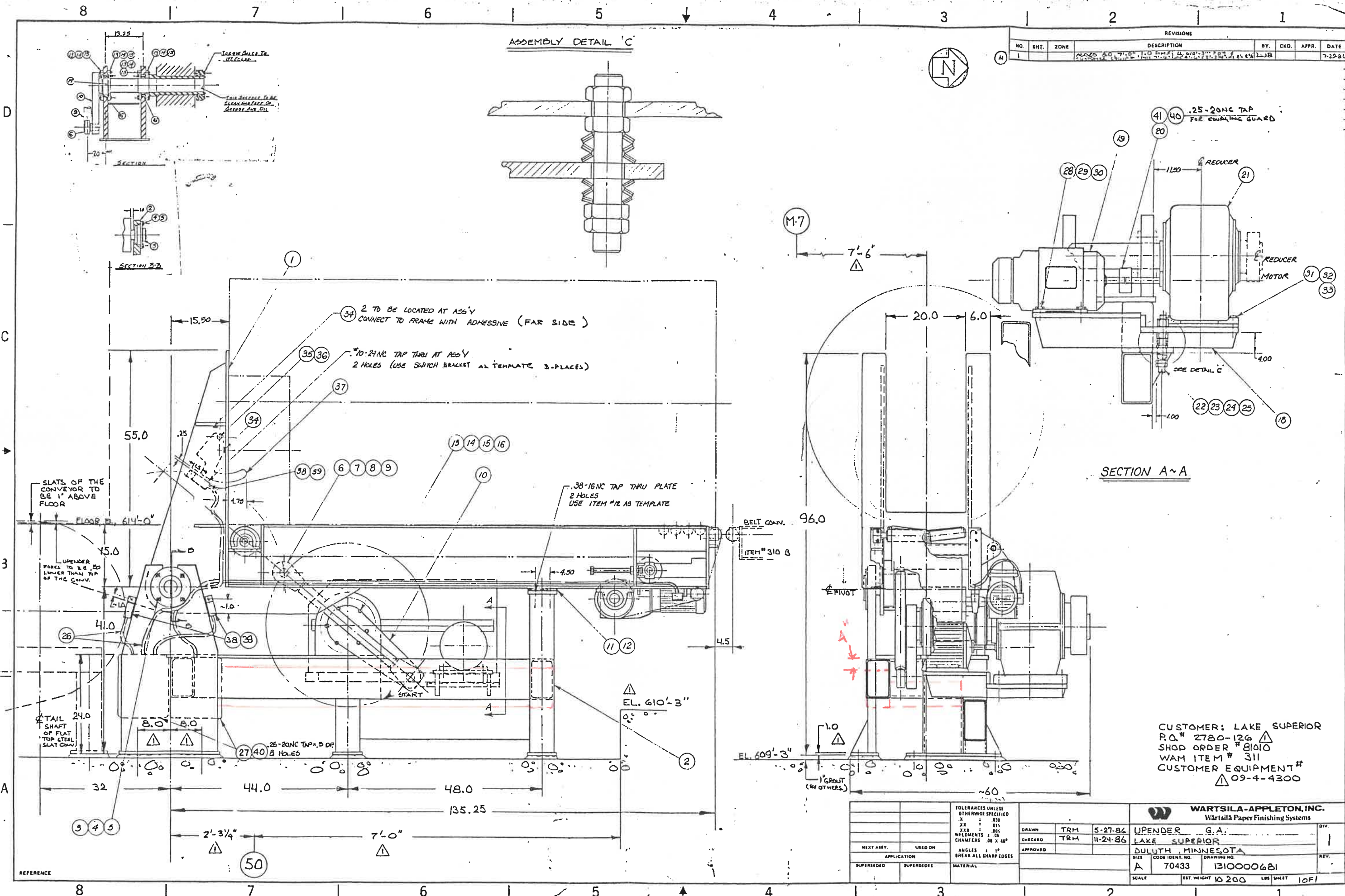




REVISIONS						
NO.	ENT.	ZONE	DESCRIPTION	BY	CKD.	APPR. DATE
1			ADDED 40 7'-6" 1.0 DIA. HOLE FOR COUNTER GUARD			7-25-86

CUSTOMER: LAKE SUPERIOR
P.O. # 2780-126
SHOP ORDER # 81010
WAM ITEM # 311
CUSTOMER EQUIPMENT #
09-4-4300

TOLERANCES UNLESS OTHERWISE SPECIFIED				WARTSILA-APPLETON, INC.			
.XX ± .015				Wartsila Paper Finishing Systems			
.XX ± .015				DRAWN TRM 5-27-86			
WELDMENTS 1/8				CHECKED TRM 11-24-86			
CHAMFERS .06 X 45°				APPROVED			
ANGLES 1°				NEXT ASSY. USED ON			
BREAK ALL SHARP EDGES				APPLICATION			
MATERIAL				SUPERSEDED SUPERSEDES			
				SIZE CODE IDENT. NO. DRAWING NO.			
				A 70433 1310000681			
				SCALE EST. WEIGHT 10 200 LBS SHEET 10/1			