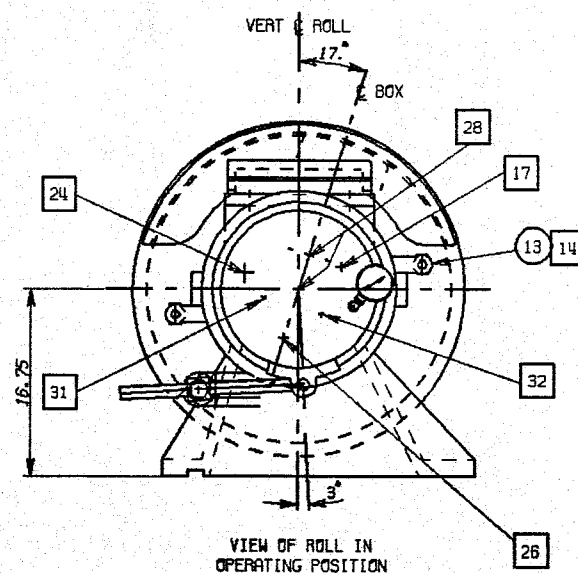
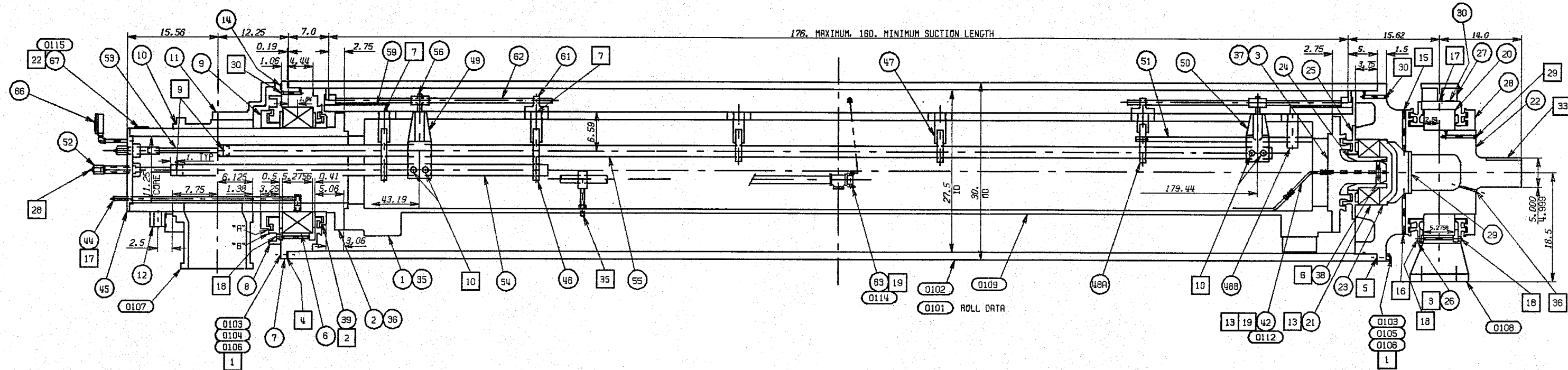


BOLT DKL ADJ RODS & DKL ADJ BRKTS TO PIPES AND  
PEEN ENDS OF CAPSCREWS.

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| <p>14 1/16 INCH THRU PIPE, USE DKL ADJ BKKT AS TEMPLATE AND LOCATE PER DIMENSIONS SHOWN BEFORE INSTALLING INTO SUCT BOX. DIM IS TO FR END OF PIPE.</p> <p>11 RELIEVE TOP OF END PACKING TO GIVE .018 TO .022 CLEARANCE WITH I.D. OF SHELL.</p> <p>12 FILE END PACKING TO GIVE .004 TO .005 CLEARANCE WITH LONGITUDINAL PACKING TO PREVENT BINDING WHEN PACKING SHELLS.</p> <p>13 BACK INTERNAL BEARING MUST BE PACKED WITH GREASE AT ASSEMBLY. GREASE MUST PENETRATE BOTH ROLLER RACEWAYS. THE GREASE LINE MUST BE FILLED THROUGH TO JOURNAL END BEFORE ASSEMBLING BOX TO SHELL.</p> <p>14 ERECT ROLL AT MILL WITH SHIPPING BRACKETS IN PLACE. BRACKETS MUST BE REMOVED BEFORE ROTATING ROLL. ASSEMBLE SHIPPING BRACKET AND SPACER AT BELOIT SO THAT SURFACES "A" AND "B" ARE FLUSH. IF NECESSARY CHANGE LENGTH OF PIPE SPACER TO SUIT.</p> <p>15 1/4 PT - AIR RELIEF</p> <p>16 1/4 PT - HYD BK INTAL BRG REMOVAL</p> <p>17 1/8 ALEMITE - GREASE TO BRG</p> <p>18 1/2 PT - BRG GREASE DRAINAGE</p> <p>19 CUT &amp; BEND TUBING TO SUIT</p> <p>20 BRAZE PKG HLDR END PLATES TO HOLDER • BELOIT ASSY</p> <p>21 INSTALL SHIELD UNDER SHOWER STRAPS. (4) 1/2 TAP IN BOX. LOCATE FROM SHIELD</p> <p>22 SHIPPING FLOOR TO STRAP ACTUAL WEIGHT ON WEIGHT PLATE BEFORE SHIPPING</p> <p>23 PIPE TO FRONT END OF BOX</p> | <p>24 AIR TO PACKING 1/2 HOSE STEM</p> <p>25 WELD SHOWER STRAPS TO SHOWERS WITH CONTINUOUS FILLET ALL AROUND • BELOIT ASSY</p> <p>26 1/8 ALEMITE - GREASE TO BK INTAL BRG</p> <p>27 (1) 1/8 PIPE TAP • BELOIT ASSY</p> <p>28 1/8 ALEMITE - GREASE TO DECKLE ADJ SCREW</p> <p>29 1/4 P.T. - HYD BEARING REMOVAL</p> <p>30 1/4 P.T. - HYD HEAD REMOVAL</p> <p>31 1-1/2" CLEAN SHOWER, 1-1/2" ELBOW</p> <p>32 1" FOG SHOWER AND WATER TO PKG, 1" ELBOW</p> <p>33 1-1/4 X .44 X 6. LG KEYWAY</p> <p>34 THIS DIMENSION MUST BE CHECKED BY INSPECTION DEPARTMENT WHEN SURFACES "A" &amp; "B" ARE FLUSH</p> <p>35 INSTALL SHOWER SUPPORT HARDWARE BEFORE INSTALLING SHOWER INTO BOX</p> <p>36 1/4 DR - VENT (DO NOT PLUG)</p> |
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| <p>1 THRU 3 ORDERED PER THIS DRAWING</p> <p>8 THRU 14 ORDERED PER 27-7112-0010-0-004</p> <p>20 THRU 30 ORDERED PER 27-7151-0005-0-003</p> <p>35 THRU 68 ORDERED PER 27-7511-0008</p> | <p>ITEMS ORDERED PER LC-1366-27-3-0 (02781)</p> <p>ITEMS ORDERED PER LC-1366-27-3-3 (0270)</p> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|

SHEET 1 OF 2

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|--|--|--|--|--|--|------------------------|
|  |  |  |  |  |  | SHEET 2 OF 2           |
|  |  |  |  |  |  | SYMBOL<br>27-2610-0021 |