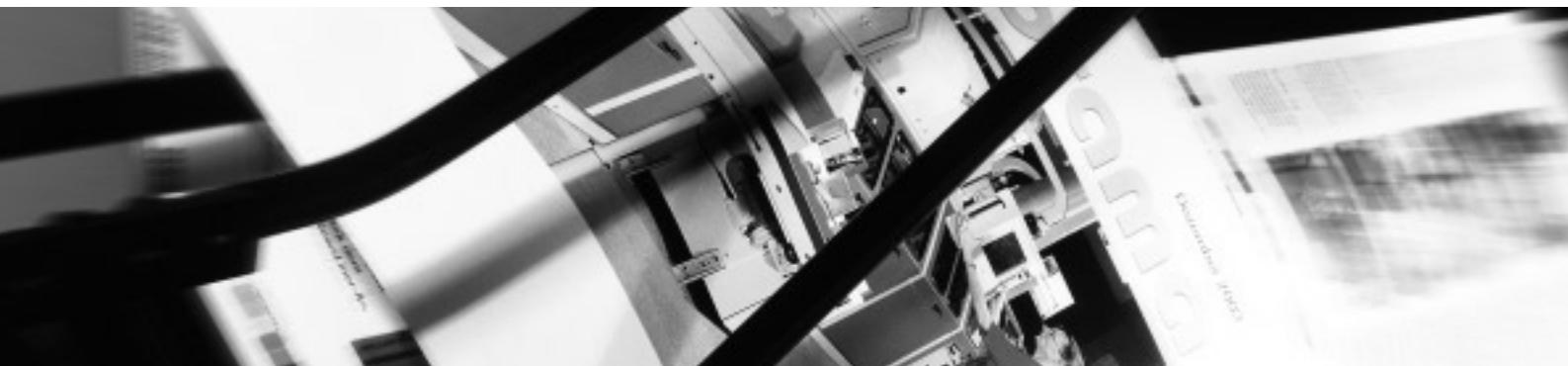
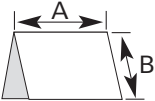
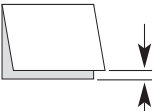
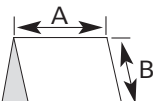
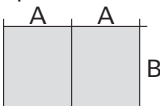


Valore Saddle Stitcher

Specifications

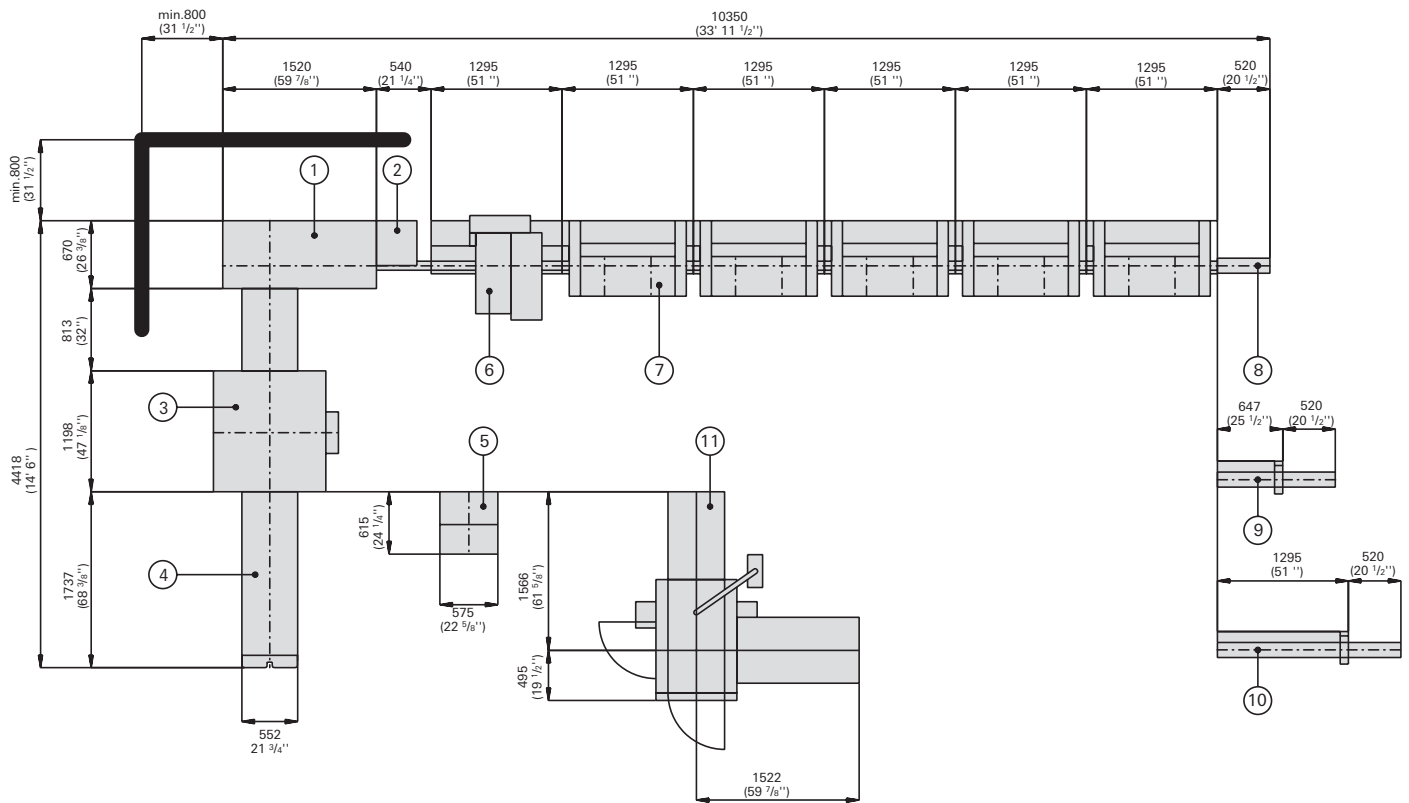


Mechanical speed	17" chain pitch	max. 6000 cycles per hour			
Number of twin feeders		max. 6			
Product sizes, untrimmed		mm and (=inches)	A	B	
	high folio lap	max.	365 (14 ³ / ₈ "	305	(12")
		min.	105 (4 ¹ / ₈ "	105	(4 ¹ / ₈ ")
		with accessories	80 (3 ¹ / ₈ "	80	(3 ¹ / ₈ ")
	low folio lap	max.	365 (14 ³ / ₈ "	305	(12")
		min.	105 (4 ¹ / ₈ "	105	(4 ¹ / ₈ ")
		with accessories	80 (3 ¹ / ₈ "	80	(3 ¹ / ₈ ")
	without lap	max.	350 (13 ³ / ₄ "	290	(11 ³ / ₈ ")
	(vacuum opening)	min.	105 (4 ¹ / ₈ "	105	(4 ¹ / ₈ ")
		with accessories	80 (3 ¹ / ₈ "	80	(3 ¹ / ₈ ")
	lap	max.	15 (9/ ₁₆ "		
		min.	6 (1/ ₄ "		
	High folio, low folio, vacuum opening	standard			
Product size, stitching unit		max.	365 (14 ³ / ₈ "	305	(12")
		min.	145 (5 ¹¹ / ₁₆ "	100	(3 ¹⁵ / ₁₆ ")
Stitching heads	HK 75	max.	4 heads		
	HK 45	max.	6 heads		
	eyelet stitching head	max.	4 heads		
Trim cut-off		(in mm)			
	head/foot trim	max.	50	(2")	
	front trim	max.	35	(1 ³ / ₈ ")	
Product thickness		(in mm)			
	standard	max.	10	(3/ ₈ ")	
	center cut, punch cut	max.	6	(1/ ₄ ")	
	center cut, split cut	max.	6	(1/ ₄ ")	

Product sizes, trimmed			A (in mm)	B (in mm)
1-up products 	standard	max.	360(14 ³ / ₁₆ "	300 (11 ³ / ₄ "
	small size	min.	140 (5 ¹ / ₂ "	75 (3"
	with accessories		98 (3 ⁷ / ₈ "	60 (2 ³ / ₈ "
Center cut (4th and 5th knife)	split cut 	max.	180 (7 ¹ / ₁₆ "	275 (10 ¹³ / ₁₆ "
		min.	145 (5 ¹¹ / ₁₆ "	75 (3"
		with accessories	105 (4 ¹ / ₈ "	60 (2 ³ / ₈ "
	punch cut 	max.	177 (6 ¹⁵ / ₁₆ "	275 (10 ¹³ / ₁₆ "
		min.	140 (5 ¹ / ₂ "	75 (3"
		with accessories	105 (4 ¹ / ₈ "	60 (2 ³ / ₈ "
Folder feeder	1528	max.	310(12 ³ / ₁₆ "	600 (23 ⁵ / ₈ "
		min.	90 (3 ¹ / ₂ "	165 (6 ¹ / ₂ "
Power consumption	with trimmer	3,7 kW		
	without trimmer	1,5 kW		
Pressure-vacuum pumps	up to 2 twin feeders*	1 x KTA	80/4 kW	
	up to 4 twin feeders*	2 x KTA	80/4 kW	
	up to 6 twin feeders*	2 x KTA	100/4 kW	
Blow air consumption	per twin feeder*	17 Nm ³ /h at 0,6 bar (10 cfm at 9 psi)		
Vacuum consumption	per twin feeder*	16 m ³ /h at 60 %		

*One folder feeder 1528 counts as one twin feeder.

- 6** Cover folder feeder 1528
- 7** Twin feeder 1559
- 8** Chain tensioner
- 9** Short hand station
- 10** Long hand station



Sales and Service

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