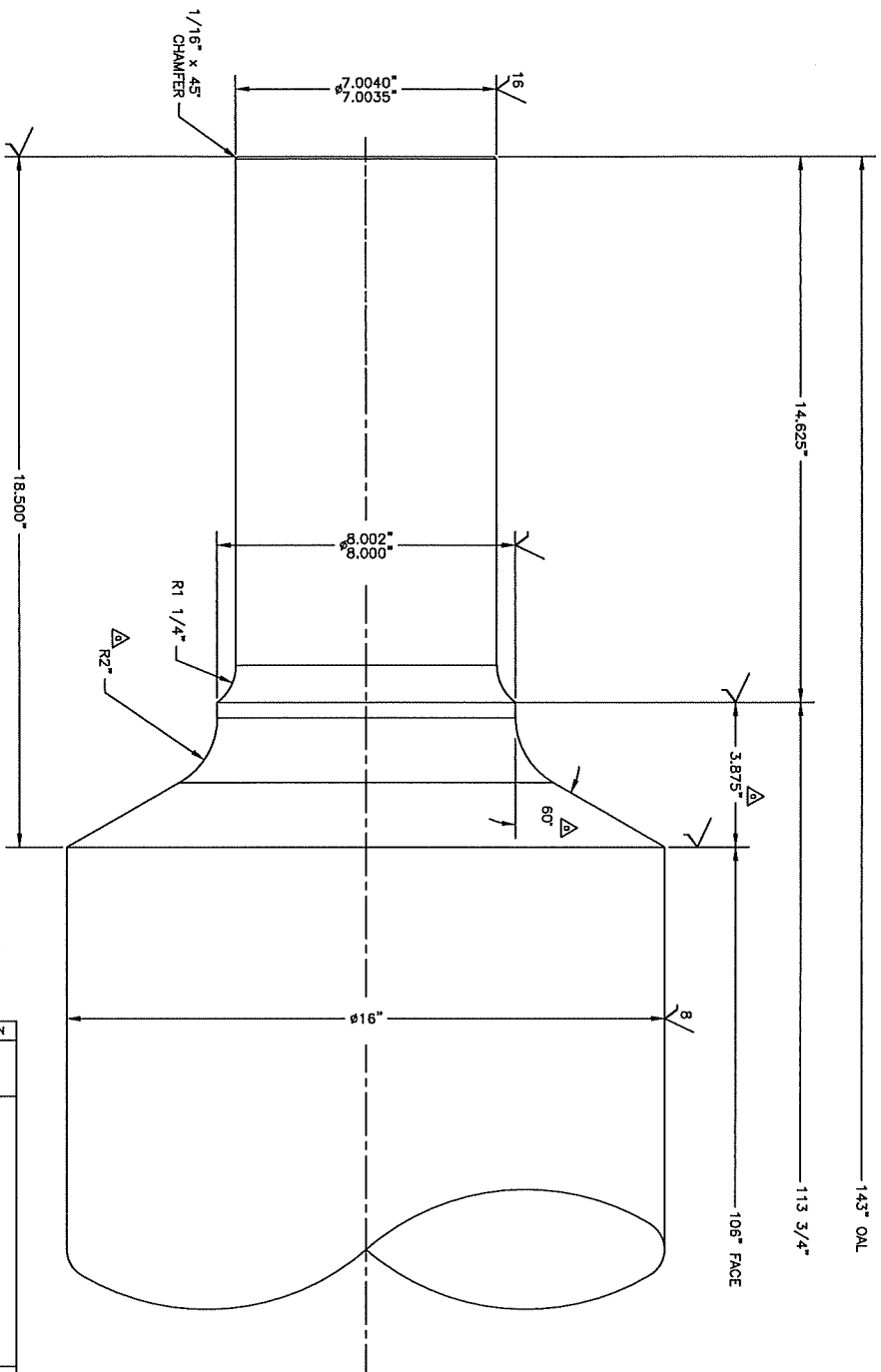


ITEM No.	DRAWING No.	QUANTITY	DESCRIPTION
1		1	CHILLED IRON CALENDER ROLL WITH INTERNAL JOURNALS T1K 20, 74-78 SHORE C FOR WATERBOX APPLICATION CHIL DEPTH 15-20 mm



- NOTES:
1. ROLL TO BE DYNAMICALLY BALANCED TO 500 ft./min.
 2. FINAL GRIND WITH A .001 CROWN.
 3. WATER PH 4.5-5.

No. REQ'D -
Est. Fin. Wt. = 6245#

REVISION		DATE		REMARKS	
1	4-13-04	1	4-13-04	ADDED R2, ANGLE & DIA; CORRECTED B/L	S

SCALE: 1/2" = 1"

DATE: 4/3/04

TITLED: CALENDER ROLL 16" DIA

QUEEN ROLL #3 P.M. C-5013-23