A.C-343-B

THE MANCHESTER MACHINE CO.

ITEM	QUAN.	DESCRIPTION	MATERIAL	SOURCE
1	8	PARKER FTG. # 4-4 YBTX	BRASS	
2	1	TEE - 1/4" STANDARD	BRASS	
3	1	CROSS - 3/8" STANDARD	BRASS	
4	3	PARKER FTG. # 6-6 FBTX	BRASS	
5	4	PARKER PIPE THD. RED. - 3/8 x 1/4	BRASS	
6	12'-0"	3/8" O.D. TUBING	COPPER	
7	12'-0"	1/4" O.D. TUBING	COPPER	
8	8'-6"	3/4" O.D. TUBING	COPPER	
9	1	PARKER FTG. # 12 DBTX	BRASS	
10	1	NIPPLE - STD. 3/4" x 2 1/2 LG.	BRASS	
11	1	TEE - 3/4" STANDARD	BRASS	
12	1	PARKER FTG. # 12-8 DBTX	BRASS	
13	1	NIPPLE - STD. - 1/2" x 4 1/2" LG.	BRASS	
14	1	PARKER FTG. # 6-6 DBTX	COPPER	
15	1	NIPPLE - STD. - 3/8" x 4 1/2" LG.	BRASS	

NOTE! SHOWER PIPING AS SHOWN IS FOR CLOCKWISE ROTATION ONLY

SHOWER PIPING TO BE ON OPPOSITE SIDE FOR COUNTER CLOCKWISE ROTATION

DIRECTION OF ROTATION

TO SEALING WATER CONNECTION SEE SECTION "B" BELOW

FRONT END OF ROLL

TO SHOWER WATER CONNECTION SEE SECTION "B" BELOW

3/8 O.D. COPPER TUBE FOR SEALING WATER

TUBE CLIPS

3/4" O.D. COPPER TUBE FOR SHOWER WATER

3/32 DRILL THRU - 3-HOLES RELATIVE TO HOLES IN SHOWER TIPS

SHOWER PIPE HOLES TO BE RADIAL FROM ℄ OF SUCTION BOX

#CC-343 - 36

#CC-400 -149

℄ SUCTION BOX TOP VIEW OF SUCTION BOX

#CC-343 - 36

IN SEALING STRIP HOLDER

REF. 1/4" N.P.T. IN SEALING STRIP HOLDER

1/4" O.D. COPPER TUBE

SECTION A-A

CONNECTION FOR SEALING WATER TUBE

CONNECTION FOR SHOWER WATER TUBE

#CC-400 - 50

#CC-400 - 51

SECTION B THRU FRONT HEAD AND BOX SUPPORT

SUCTION DRUM

FOR 30 x 115 SUC. DRUM ROLL

FOR SUCTION BOXES WITH LENGTHS BETWEEN 97-144

THE MANCHESTER MACHINE CO.
MIDDLETOWN, OHIO

TITLE: SEALING & SHOWER WATER PIPING ASSEMBLY FRONT SUCTION - (2 SEALING WATER CONNECTIONS)

THIS DRAWING, ITS PRINTS, AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT.

SCALE | EXCEPT WHERE NOTED, TOLERANCES ON DIMENSIONS ARE: FRACTIONAL ± 1/64" DECIMAL ± .005" ANGULAR ± 1/2°

DWG. NO. AC-343-B

NO. | DATE | BY | DESCRIPTION REVISIONS

DRAWN BY: | CH'D. | APP. | DATE FINISH.

DAYTON BLUE PRINT CO.