

MAIN NOZZLE SIZE		QTY	CONNECTING SIZE AND STANDARD	FIG. NO.	SERVICE	REMARKS
NO.	SIZE			NO.	TYPE	
M1	2"	2	3A	TC	INLET	
M2	15"	2		TC	CIP	
M3	15"	1		15"WP	STEAM INLET	
M4	15"	1		15"WP	STEAM OUTLET	
M5	3"	1	3A	TC	OUTLET	
M6	1 1/4"	1		UNC	Temperature sensor	



Technical Requirements

1.填充金属符合SFA-5.9,含碳量不超过0.10%

The used filler metal shall be conformed to SFA-5.9 with carbon content not exceeding 0.10%.

2. 除非另有说明, 所有接口及连接接头均为标准形式。连接棒, 并应采用镀锌钢板卡 (JIC) 上规定的 WPS 规格。完工时, 所有连接接头符合 JIC-35 的要求。

Unless otherwise specified, All the groove welding joints for pressure parts are of full penetration type, continuous, and shall be welded as per the WPS designated by JIC;

Finished longitudinal and circumferential joints conform to UW-35

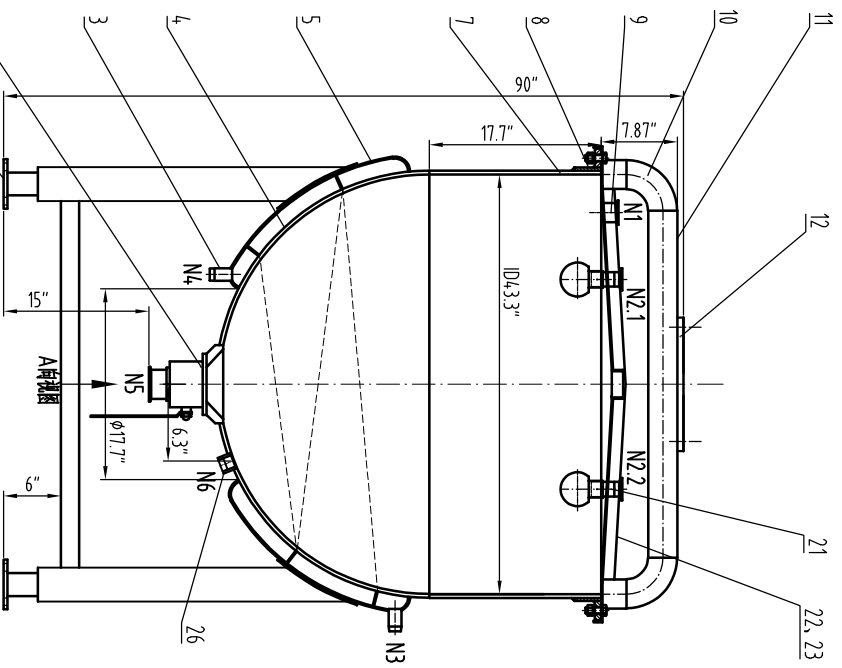
Unless otherwise specified, does not indicate the size tolerance and see the program file Q/HD-PD-03-2011.

4. 防腐漆: RA 0.6 外漆: RA 0.8. Interior finish: Ra0.6, Exterior finish: Ra0.8

The user shall be in charge for installing safety devices in outer pipe system connected to this tank, and to ensure the pressure in the tank not exceeding its MAWP pressure;

6 本设备的包装运输,应符合 JB4711-2003《压力容器涂覆与运输包装》的规定。

29	HDZLA-028-1L	protective screening	2	SA3603				
28	HDZLA-028-13	FLAME 阻燃板	2	SA0408				
27		FLAME 阻燃板	6	A2-70				数量备注:
26	HDZLA-028-12	Temperature sensor	1	SA3603				
25	HDZLA-028-11	COVER LOCK	2	SA0408				
24	HDZLA-028-10	NAMEPLATE	4	SA-200-200				

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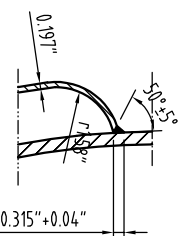
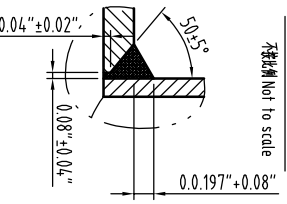
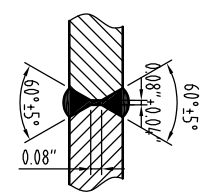
I DETAIL 详图

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(78)

接管焊接头
nozzle welding joint

A B 类焊接头	Category A, B welding joint
不按比例 Not to scale	



3									
2									
1									
材料号	规格			重量	日期				
REV NO.	DESCRIPTION			REV NO.	DATE				
 陕西宏达实业有限公司 SHANXI HONGDA INDUSTRY CO. LTD									
PREPARED BY	设计	ISOLC SPHERICAL TANK		PROJECT NUMBER	24-0072-03-HA				
CHECK BY	审核	150加仑球罐		DRAWING NO.	HD24-028-00				
APPROVED BY	批准	SCALE 1:7		重量					
		比例	WEIGHT						
			(kg/mm)						
				REV	0	TOTAL	日期		
				版数		PAGE	第	1	