



REMARKS

300

ASME BPVC SECTION VIII DIVISION I 2021 EDITION

ASME STAMP

WELDING ROD TYPE

YES,WITH U DESIGNATOR FOR JACKET ONLY AS PER WPS

DESIGN DATA SHEET

LUID PERFORMANCE

Non lethal WELDING REGULATION

NOTE 2

41-115

UW-52

Technical Requirement

filler metals conforming to sfa-5.9. 1.Having a carbon content not exceeding 0.10% and produced with

- be welded as per the wps designated by jic; Finished longitudinal pressure parts are of full penetration type, continuous, and shal 2.Unless otherwise specified,all the groove welding joints for
- and circumferential joints conform to UW-35. 3.Unless otherwise specified, does not indicate the size tolerance
- 4.Interior finish : Ra0.8,Exterior finish: Ra0.8, and see the program file Q/HD-PD-03-2011.
- pipe system connected to this tank, and to ensure the pressure in 5.The user shall be in charge for installing safety devices in outer 6.This equipment's packing and transportation shall conform to the the tank not exceeding its MAWP pressure;
- Packing] ,JB4711-2003. regulation of [Pressure Vessel Coating and Transportation

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