

CODE	ASME BPVC SECTION VIII DIVISION I 2025 EDITION
------	--

ASME<锅炉及压力容器规范>第VIII卷第一篇<压力容器建造规范>, 2025版

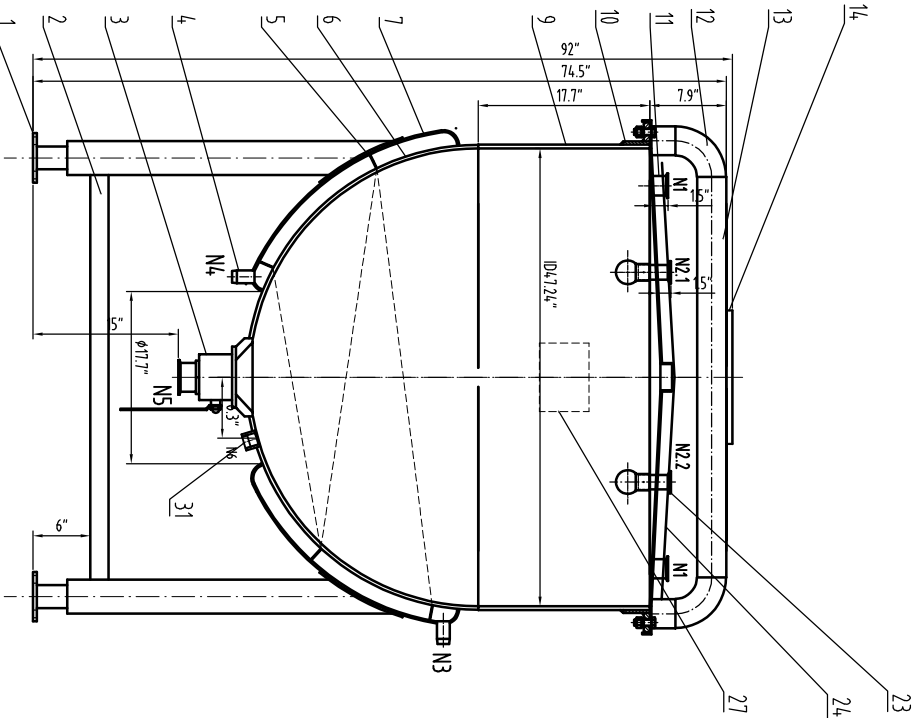
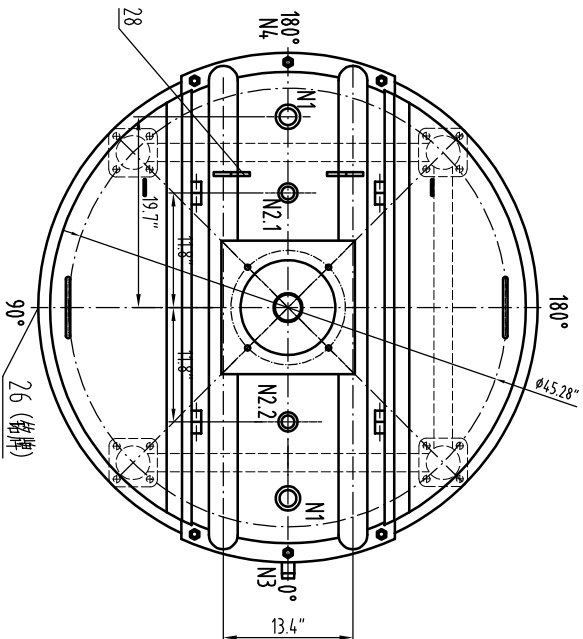
[illegible]

NOZZLE SCHEDULE	管口表
-----------------	-----

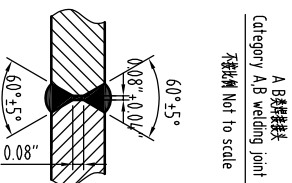
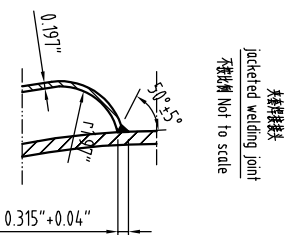
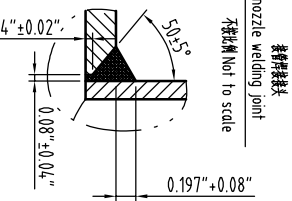
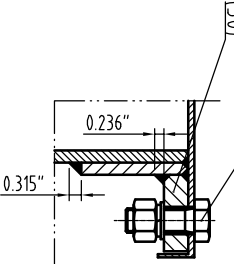
ORDER NO.	MODEL NO.	QTY	CONNECTING SIZE AND STANDARD	FACE TO FACE DIMENSION	SERVICE	REMARKS
订货号	型号	数量	连接尺寸及标准	面-面尺寸	服务内容	备注
M1	Z"	2	3A	TC	INLET	
M2	15"	2	3A	CP		
M3	15"	1		MP7	STEAM INLET	
M4	15"	1		MP7	STEAM OUTLET	
M5	3"	1	3A	TC	OUTLET	
M6	1 1/4"	1		UNK	Temperature sensor	

14	HD34-001-04	ENGINE BASE FLANGE	1	530408
13		材料: 鐵鋼 規格: 3.38 X 3.8 X 0.63	1	530408
12		PE 規格: 3.37 X 0.26 / 1.76 X 3.7	1	530408
11		ELBOW 90° 45° 30° X 0.236"	4	530408
10		FEERULE + 螺絲 7 / 1.18"	2	530603
9		REINFORCING RING 3.361" I-D 3.35" I=2.75"	1	530408
		SHELL 3.00 X 1.7 X 0.38 X 7 I=7"	1	5A-240 390L

PART NUMBER	DWG. NO.	DISPOSITION	QTY	MATERIAL	UNIT	REMARKS
8		Spherical head JACKET	1	SA-240 304		
7		Spherical head JACKET	1	SA-240 304		
6		Spherical head JACKET	1	SA-240 304		
5		Spherical head JACKET	1	SA-240 304		
4		Spherical head JACKET	2	SA-240 304		
3		Spherical head JACKET	1	SA-240 304		
2		Spherical head JACKET	3	SA-240 304		
1		Spherical head JACKET	4	SA-240 304		

[illegible]

(29) I DETAIL 详图
NOT TO SCALE 不按比例



3. Technical Requirements

The used fire metal shall be conformed to SFA-5.9 with carbon content not exceeding 0.10%.

2. 使用的金属应符合 SFA-5.9，碳含量不得超过 0.10%。

Unless otherwise specified, All the groove welding joints for pressure parts are of full penetration type, continuous and shall be welded as per the WPS designated by JC; finished longitudinal and circumferential joints conform to UW-55.

除非另有规定，所有承压部件的坡口焊接接头均为全熔透型，连续焊，并按 JC 指定的工艺规程进行施焊；纵向和环向焊接接头符合 UW-55 的要求。

3. 焊缝形式、位置及尺寸应符合 GB/T6971-2011。

Unless otherwise specified, does not indicate the size tolerance and see the program file Q/AH-PJ-03-2011.

除非另有规定，不标注公差要求，并参见程序文件 Q/AH-PJ-03-2011。

4. 外观质量：A、B、C 级 PA、BA、interior finish：Inl.6，Exterior finish：Inl.8

5. 在制造过程中应严格执行《特种设备安全技术规范》中的相关要求。

The use shall be in charge for installing safety devices in/out or pipe system connected to this tank, and for ensure the pressure in the tank not exceeding its MAWP pressure.

负责安装与本罐相连或进出本罐管路上的安全装置，并确保本罐压力不超过其设计工作压力。

6. 本罐的安全附件应符合 GB/T12243《压力容器安全阀》的要求。

This equipment's packing and transportation shall conform to the regulation of [Pressure Vessel Coding at Transportation Packing]. JB4711-2013.

该设备的包装及运输应符合《压力容器运输包装》JB4711-2013 的规定。

[illegible]