



Product information

CHC eco

Sharpening machine for face and top grinding
of TCT circular saw blades

CHC eco

Economic sharpening has a name: CHC eco

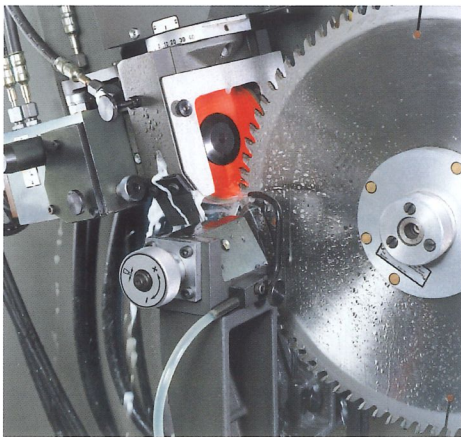
Sharpening machines of the CHC series have long been a model of success world-wide when it comes to "cutting-edge" precision. And the eco version offers a terrific price-performance ratio.

The machine concept for speedy sharpening of TCT circular saw blades up to 810 mm in diameter. With automatic bevel grinding control for saw blades for cutting wood and plastic, steel and non-ferrous metals. The changing rotatio-

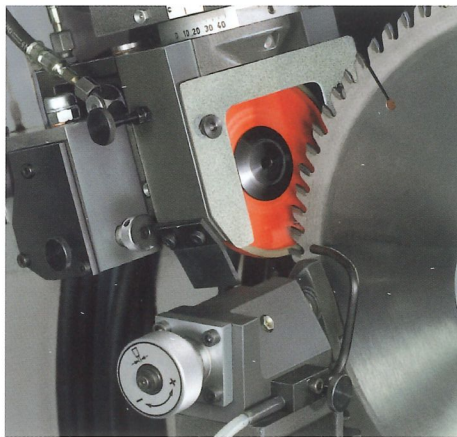
nal direction of the grinding wheel leads to higher quality cutting edges, with short cycle times and ancillary times.

The VOLLMER PMC multiprocessor control creates all the right conditions for high quality in a variety of tooth shapes. All the main functions can be easily programmed and activated at the central control desk, and the LCD display with clear-text prompting keeps the operator informed of the operating status. A diagnostic program is also provided.

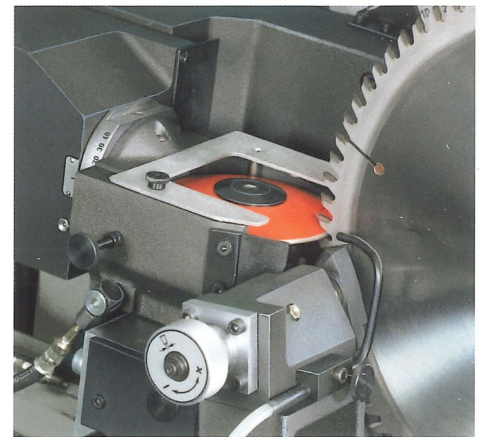
Versatile in application



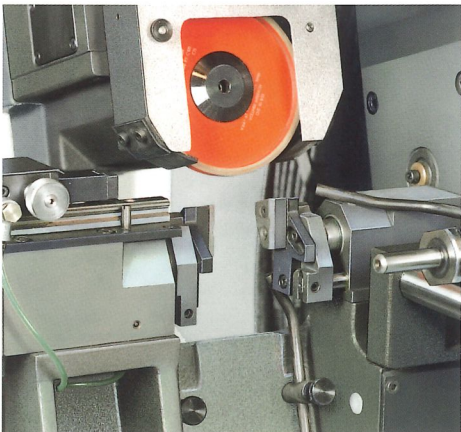
Saw blade holding fixture with optional magnetic clamping flange for accurate positioning of the saw blade



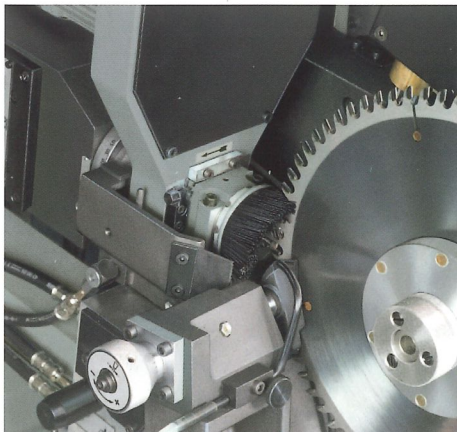
Top grinding



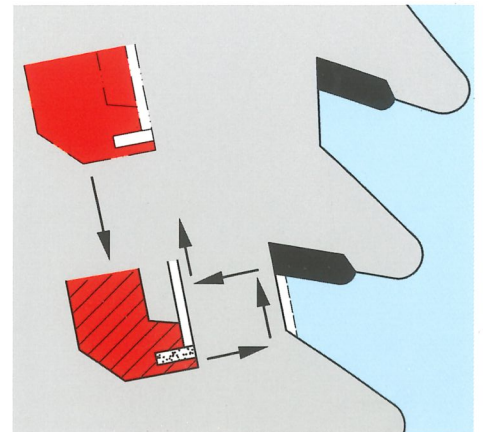
Face grinding



Wide-opening, sturdy blade clamp as optional extra

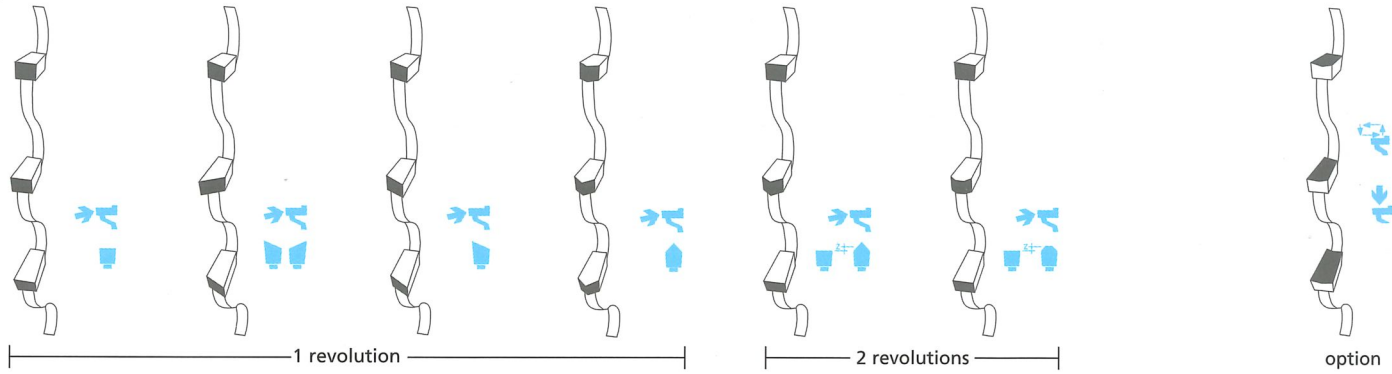


Hollow face grinding device as optional extra



Program for relief-grinding of blade body

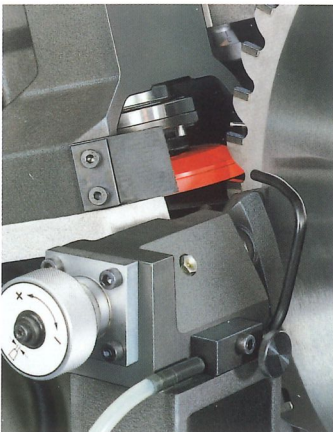
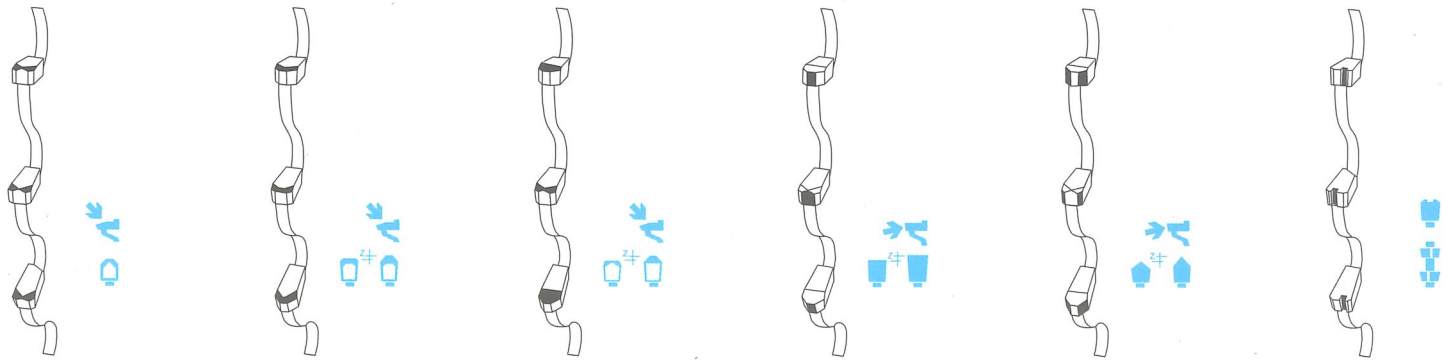
Precision for all kinds of tooth shapes



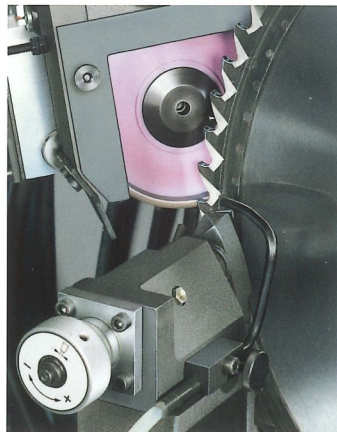
Further functions: sharpening of newly soldered saw teeth and skipping of individual missing teeth

Re-sharpening of saw blades for metal cutting

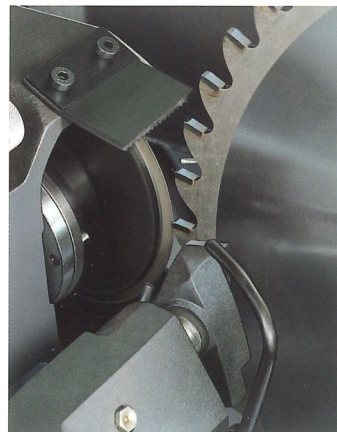
The CHC eco can also be used to grind the tooth geometries of steel-cutting saw blades at the tool top or face.



For tooth shapes with negative hook angles of up to 20°



Grinding of roughing and finishing tooth chamfers on HSS saw blades



Option: grinding of a chip breaker groove of TCT or HSS saw blades



Option: grinding of a chip breaker groove for small tooth pitches from 7 mm

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Technical data at a glance:

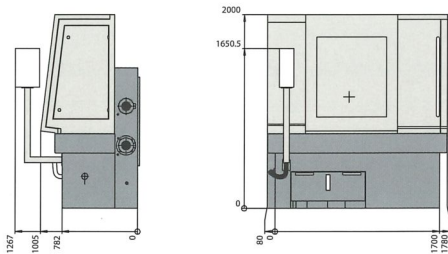
• Circular saws	
Outer diameter	from 80 to 810 mm
Bore diameter	from 10 mm
Blade thickness	up to 5 mm
Tooth pitch	from 7 to 100 mm
Hook angle	from -20° to +40°
Clearance angle	from 6° to 45°
• Bevel grinding	
Tooth top	up to 45°
Tooth face	up to 15°
Tooth height difference	up to 2 mm
• Grinding path	up to 20 mm
• Grinding speed	
continuously variable	from 0.5 to 6 mm/s
Working speed	up to 20 teeth/min
• Grinding wheel	
Outer diameter	125 mm
Bore diameter	32 mm
Peripheral speed	27 m/s
• Coolant pump delivery rate	50 l/min
Coolant tank capacity	approx. 85 l
• Connected load	approx. 3.0 kVA/2.5 kW
• Weight (incl. covering)	approx. 930 kg

Advantages of the CHC eco:

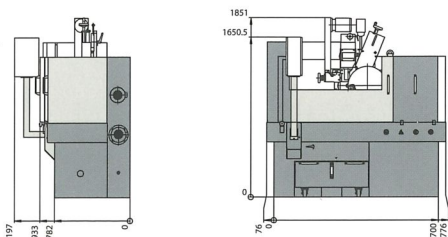
- Short grinding times, reduced ancillary times, excellent grinding results.
- Easy to operate (all main functions set and activated at control desk).
- Comprehensive software integrated.
- Numerous tooth shapes can be ground at the face or top in a single revolution.
- Easy loading and unloading of machine.
- Versatile application, including hollow face grinding and relief grinding of blade body.

Dimensions

With full enclosure



Without full enclosure



The CHC eco is also available with a splash guard instead of full enclosure for some markets. The technical parameters are the same as for the fully enclosed version.

We reserve the right to make design alterations in the interests of technical improvement.

VOLLMER WERKE Maschinenfabrik GmbH
 Ehinger Str. 34 · D-88396 Biberach/Riss
 Phone +49 (0)73 51/571-0 · Telefax +49 (0)73 51/571-130
 www.vollmer.de · info-vobi@vollmer.de