


PARTS LIST							
ITEM	QTY	MATERIAL	PART NUMBER	DESCRIPTION	NEW	RE-USE	BY CUST.
1	1	S.S.	550-D-1659	BODY (REPAIRED)		X	
2	1	Stainless Steel	550-D-1457	ROTOR HOUSING		X	
3	1	Stainless	550-C-853	STUFFING BOX		X	
6	1	Cast Iron	550-C-858	HOUSING, STUFFING BOX		X	
7	1		550-D-1454	ASSEMBLY, DRIVE (REBUILT)		X	
10	1	Steel	550-C-857	GUARD, BELT	X		
11	1	Steel, Carbon	550-C-1054	MOTOR MOUNT/SUPPORT BRACKET (REPAIRED)		X	
16	1			MOTOR, 364T FRAME			X
30	10	Steel		WASHER, 16MM	X		
31	6	Steel		H.H.C.S., M16 X 2 X 35MM LG	X		
35	4	Stainless		THREADED ROD, 1"-8 X 12" LG	X		
36	16	Steel		HEX NUT, 1"-8	X		
37	16	Steel		FLAT WASHER FOR 24MM BOLT	X		
45	2	Stainless Steel		BULKHEAD FTG - 1/8"-27 FEMALE NPT TO 7/16"-20 MALE JIC	X		

- NOTES:
- 1) WEIGHT EMPTY - 8,400
 - 2) WEIGHT OPERATING - 12,800
 - 3) ALL VALVE OPERATORS TO BE INDEPENDENTLY SUPPORTED.
 - 4) ALL FLANGES 150# DRILLING.
 - 5) THE MACHINE CAN BE SUPPORTED FROM ABOVE OR BELOW.
 - 6) ALL CONNECTING WIRING AND PIPING BY CUSTOMER.
 - 7) ALL SUPPORTS BY CUSTOMER.
 - 8) PRECAUTIONS MUST BE TAKEN TO ASSURE INTERNAL PRESSURE NEVER EXCEEDS 15 P.S.I. - HIGHER PRESSURE MAY CAUSE DAMAGE TO MACHINE.

REF. FIBERPREP INSTALLATION DWG. #D SJC2-2513
REF. FIBERPREP DRIVE ASSY DWG. #D SJC2-0961

CONFIDENTIAL		 New Components - Rebuilds - Repairs							
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WEIGHT (pounds): 5744.734 lbmass		TITLE SCAVENGER II - FIBERPREP CONTINUOUS							
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED									
ONE (1) DECIMAL DIM. +/- 0.050" ANGLES +/- 1/2"									
TWO (2) DECIMAL DIM. +/- 0.010" UNFINISHED SURFACES +/- 0.125"									
THREE (3) DECIMAL DIM. +/- 0.005" FRACTIONAL DIM. +/- 1/32"									
<input checked="" type="checkbox"/> NO FINISH NORMALLY REQUIRED, CLEAN UP ONLY TO MAINTAIN DIMENSIONAL STABILITY OR TO REMOVE UNUSUAL SURFACE IRREGULARITIES.		DRAWN BY Dan Miller	DRAWN DATE 7/23/2019	CHK BY	CHK DATE	DWG. NO. 550-D-1660	REV.		