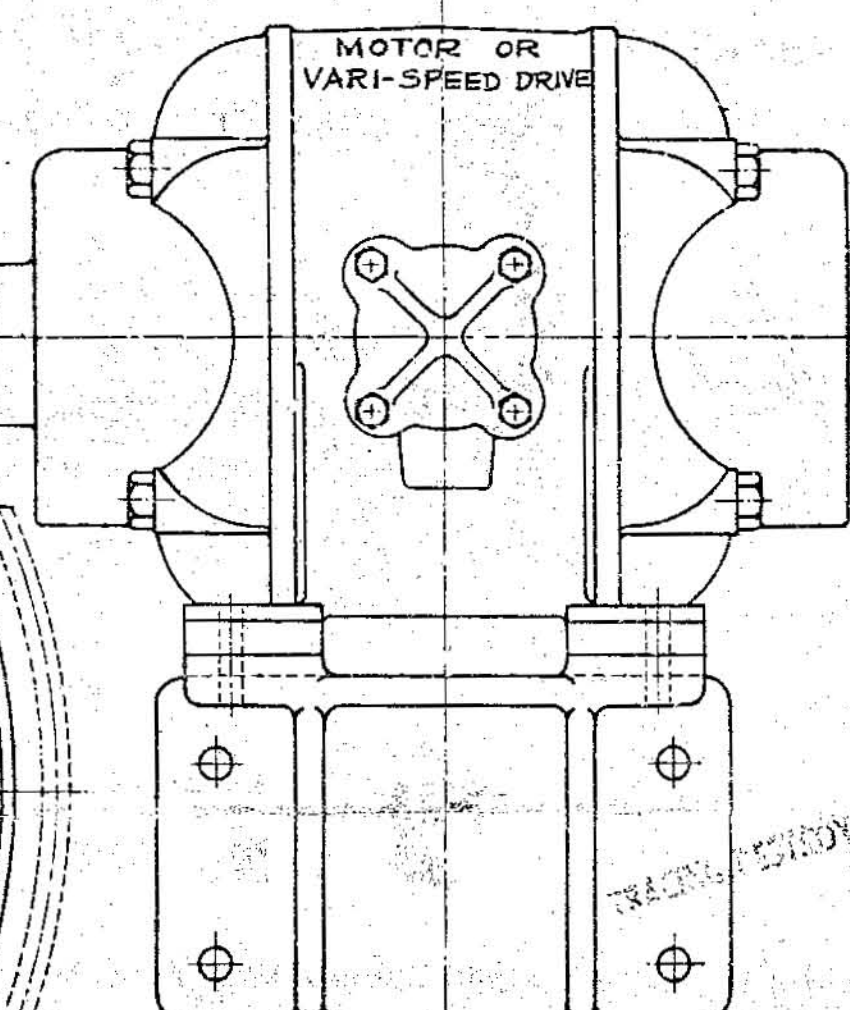
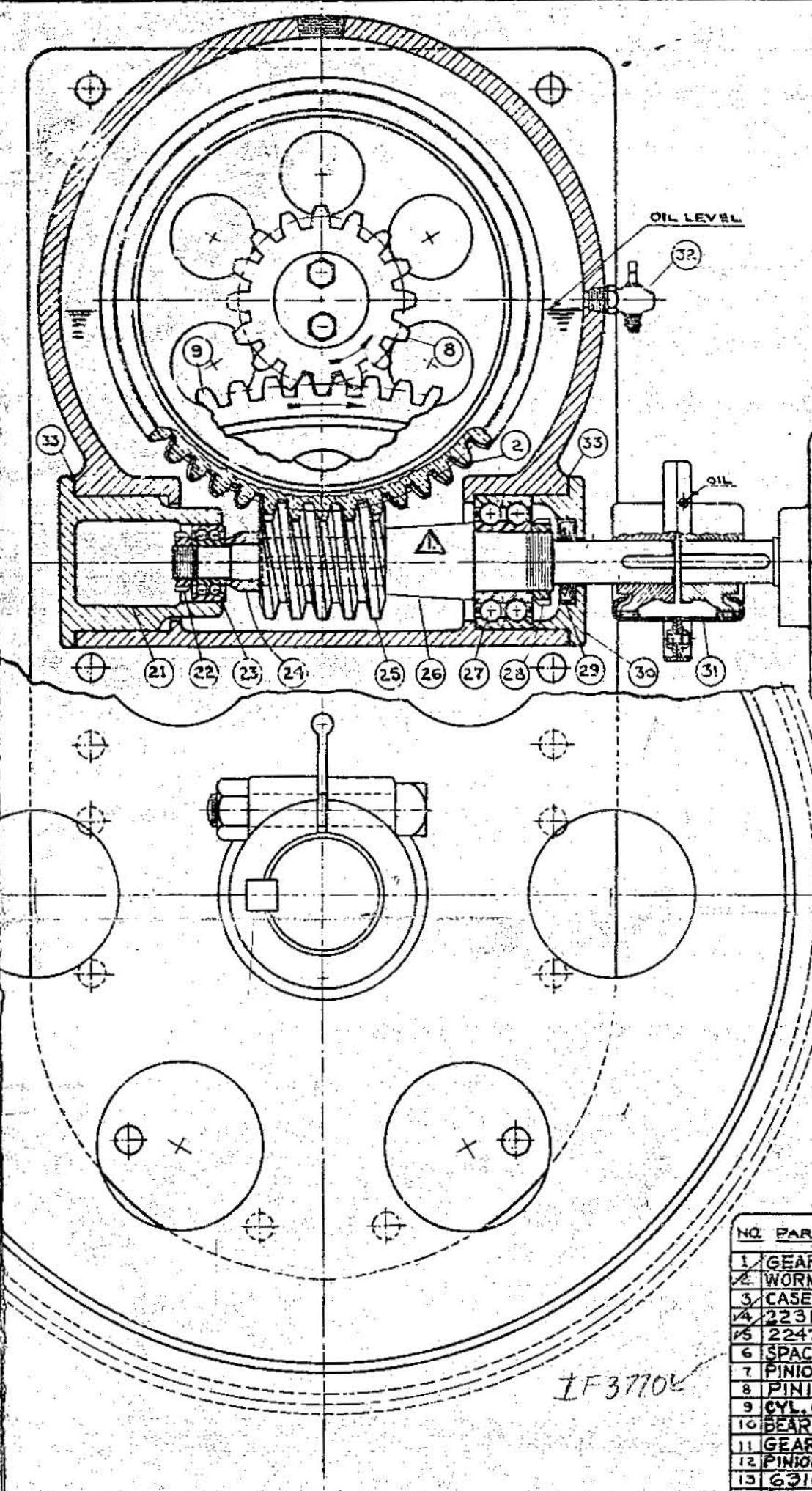
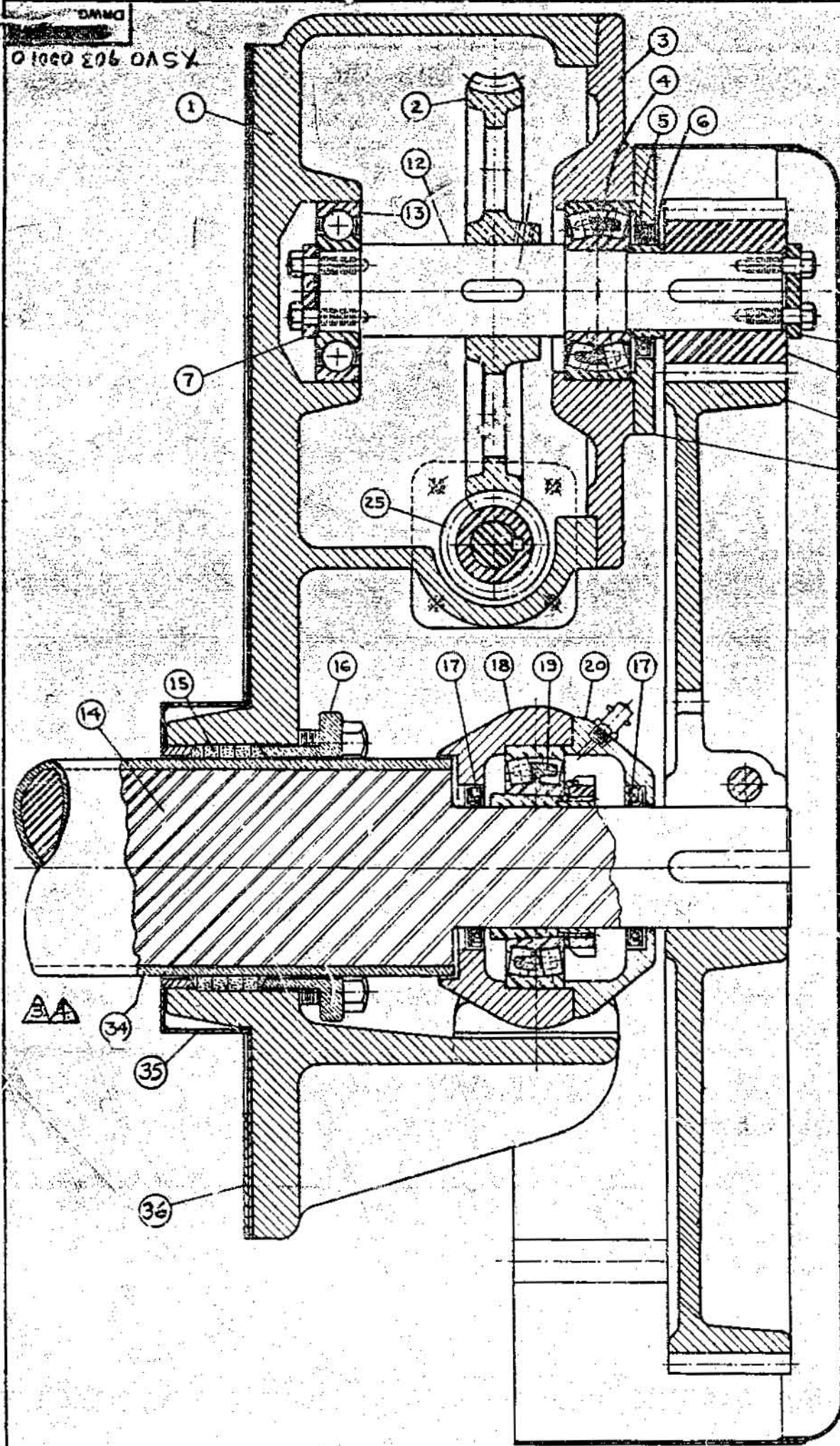




MOTOR-1800 R.P.M.
GEAR CASE RATIO-50:1
PINION GEAR RATIO-6:1
L.H. ASSEMBLY SHOWN
R.H. DRIVE ON OPPOSITE SIDE

BEARINGS - SKF
SEALS - CHICAGO RAWHIDE
*USE 29316
(A) 5 PCS. $\frac{3}{8} \times \frac{3}{8} \times 1\frac{7}{8}$

NO.	PART NAME	NO.	PART NAME	NO.	PART NAME	NO.	PART NAME
1	GEAR CASE	17	29371 SEAL	33	CAP GASKET		
2	WORM GEAR-50T	18	CYL. BRG. HSNB.	34	SHAFT SLEEVE		
3	CASE COVER	19	22217 CRY BRG.	35	LINER		
4	22310 BRG.	20	CYL. BRG. CAP	36	GASKET		
5	22477 SEAL	21	BRG. ADAPTER				
6	SPACER	22	NO4 SKF NUT				
7	PINION PLATE	23	5204 BRG.				
8	PINION - 16T	24	BRG. SPACER				
9	CYL. GEAR-96T	25	WORM-SINGLE				
10	BEARING CAP	26	WORM SHAFT				
11	GEAR GUARD	27	5307 BRG.				
12	PINION SHAFT	28	NO7 SKF NUT				
13	6310 BRG.	29	10156 SEAL				
14	CYL. SHAFT	30	BEARING CAP				
15	PACKING	31	COUPLINE				
16	ISLAND	32	1/8" COCK				

28277		1/72		UPDATE - ADD 26 & 34		DRAWN BY STOKK		BIRD MACHINE COMPANY	
3458		1/72		FROM THE BIRD MACHINE CO. RAK		CHECKED BY		SOUTH WALPOLE, MASS.	
				100 RAYOS		TRACED BY		4A, 5A, & 6A SAYEALL GEAR UNIT	
				ALFRED W. W. GARY		CHECKED BY		XSVO 903 00010	
						APPROVED BY		DATE 3-6-59	
E.C.N.		DATE		REVISIONS		NAME, LOC.		SALES ORDER NO.	
								SCALE 6"=1'-0"	

MAR 2 1972