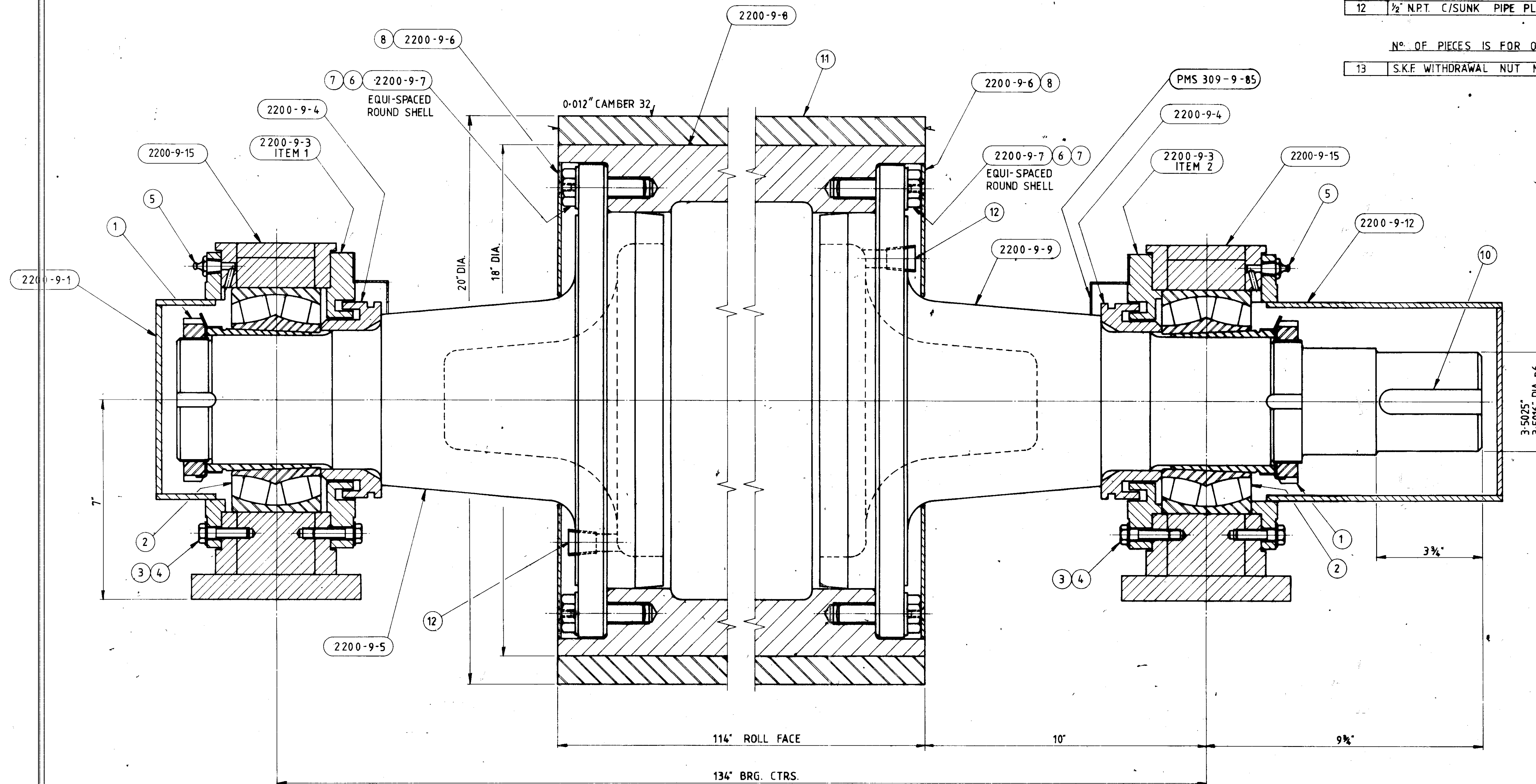


Do Not Scale

ITEM	DESCRIPTION	QTY.
1	S.K.F. LOCK-NUT-KM22 & LOCK-WASHER MB 22	B.O.F. 2
2	S.K.F. SPHERICAL ROLLER BRG. & WITHDRAWAL SLEEVE N° 24126 CK30 + AH24126 (200mm O.D. x115mm I.D.)	B.O.F. 2
3	HEX. HD. BOLT $\frac{3}{8}$ " U.N.C. x $1\frac{1}{2}$ " LG.	ST.ST. 24
4	$\frac{3}{8}$ " WASHER	ST.ST. 24
5	$\frac{1}{2}$ " N.P.T. GREASE NIPPLE	ST. 2
6	HEX. HD. BOLT $\frac{3}{8}$ " U.N.C. x $2\frac{1}{2}$ " LG.	M.S. 24
7	$\frac{3}{8}$ " WASHER	M.S. 36
8	SOC. HD. C/SUNK SCREW $\frac{1}{2}$ " U.N.C. x $\frac{1}{2}$ " LG.	ST.ST. 12
11	SOFT RUBBER COVER, 1" THK. AX. 30 P.&J.	1
12	$\frac{1}{2}$ " N.P.T. C/SUNK PIPE PLUG	ST. 2

Nº OF PIECES IS FOR ONE ROLL

13	S.K.F. WITHDRAWAL NUT N ^o . KM 26	1/M/C.
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DYNAMICALLY BALANCE FOR 200 R.P.M.
ASSEMBLE HEADS WITH PIPE THRDS. 180° APART

LPT# 45M0073-2

MACHINING SHOWN THUS ✓ SURFACE FINISH TO C.L.A. ✓ INDEX No. BSS 1134	5					
	4					
	3					
	2	11.10	CANCELLED			
	1					
GENERAL MACHINING TOLERANCES:	UP TO 200 mm ± 0.13 mm 8 ins ± 0.006 ins		ARRGT. SIZE PRESS ROLL		TITLE	
OVER 200 mm ± 0.25 mm 8 ins ± 0.01 ins	Scale 1:2	Issue 72	Drawn G.W.R.	Date 30-11-77	Checked 72	Order Title LINCOLN P.M. No 5
	Org. No. PMS 901-9-12		Holder Consultants Ltd.			