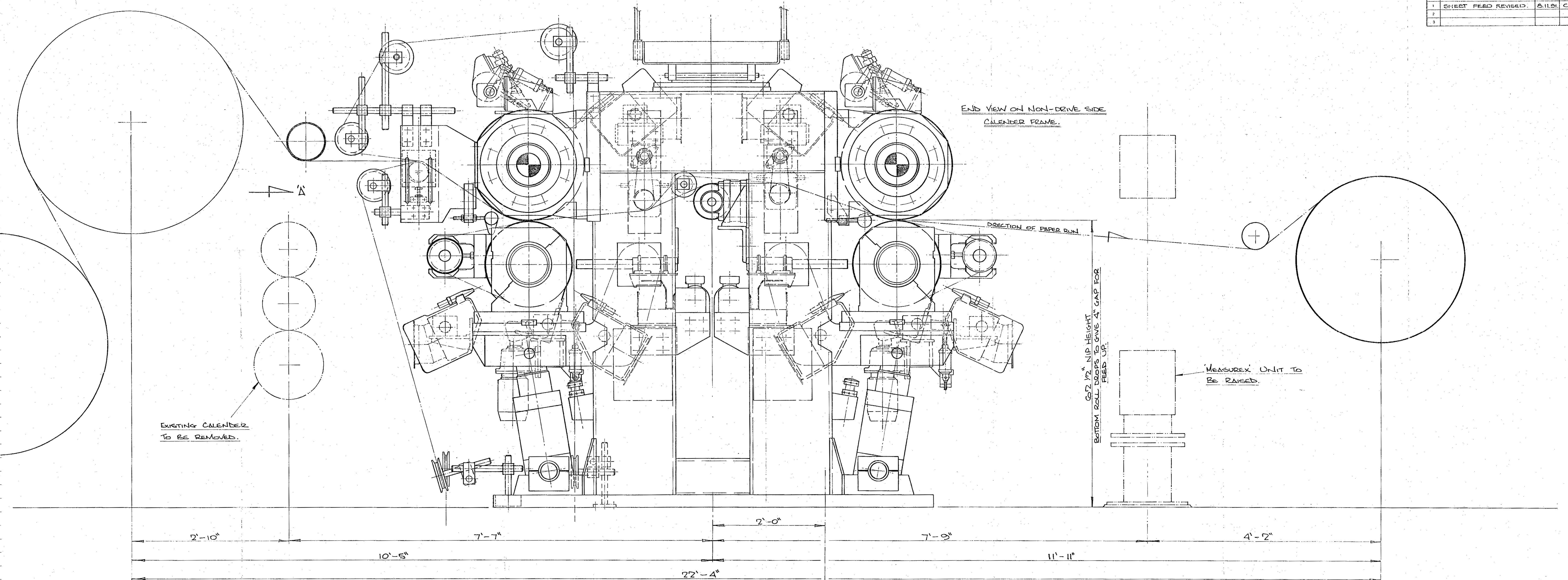


No.	REVISION	DATE	SIG.
1	SHEET FEED REVISED.	21.10.01	CS.
2			
3			



MACHINE PARTICULARS.	
SHEET WEIGHTS	: 30-100 lbs / 3300 sq. ft.
SHEET WIDTH	: 63" (MIN) - 106" (MAX)
ROLL FACEWIDTH	: 112"
FRAME AND BEARING CENTRES	: 147 1/2"
MAXIMUM NIP PRESSURE	: 1200 P.L.I.
OPERATING SPEED	: 1000 FT/MIN
BALANCING SPEED	: 1500 FT/MIN
DRIVE ROLL DIAMETER	: 24"
SWIMMING ROLL DIAMETER	: 19.3" OVER COVER
POWER REQUIREMENTS	: N.R.L. - 20 HP PER NIP : R.D.C. - 30 HP PER NIP
SWIMMING ROLL HELPER DRIVE	: N.R.L. - 20 HP PER S.ROLL : R.D.C. - 30 HP PER S.ROLL

2x2 ROLL BACK TO BACK SOFT COMPACT CALENDER.

FRONT ELEVATION ON ARROW 'A' SEE DRAWING NO X77004

SHEET NO 2

REF.	DESCRIPTION	NO. OFF.

MACHINING SYMBOLS UNLESS OTHERWISE STATED		ALL BURRS & SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED	
ROUGH	✓ (≤ 10 μm)		
MEDIUM	▽ (≤ 2.5 μm)		
FINE	▽▽ (≤ 0.63 μm)		

Tolerances for dimensions to machined surfaces not otherwise tolerance.											
Nominal Size	over		over		over		over		over		over
	mm	in	mm	in	mm	in	mm	in	mm	in	
0-10	± 0.2	± 0.008	10-30	± 0.3	± 0.012	30-100	± 0.5	± 0.020	100-300	± 0.8	± 0.031

© This document is the property of Hunt & Moscrop Limited, Macclesfield, Cheshire, England and is supplied in confidence. It must not be used for any purpose other than that for which it is supplied, and must not be reproduced without permission in writing from the owner. Copyright is the property of Hunt & Moscrop Limited.

HUNT & MOSCROP
GENERAL ARRANGEMENT OF
2x2 ROLL BACK TO BACK SOFT COMPACT
CALENDER (SHEET NO 1)

DRAWN BY: **ROBINSON**

SCALE: **1:7.5**

DATE: **25th JUNE 91**

JOB NUMBER: **11610410375**

APPROVED BY: **[Signature]**

PROJECTION: **[Symbol]**

REV. A

X.77004 SHEET NO 1

