



TNC

Contouring Controls

Programming Examples

Plain language programming

```
PROGRAMME 400 TEST1.M  
L1  
O1 CYCL DEF 15.0 DEF 45.000  
DEF1= 40.000  
O2 CYCL DEF 15.0 DEF 45.000  
F500 F5000=1.000  
O3 CYCL CALL  
O4 CYCL LCL 1 FFF  
-----  
PRTL 2 = 100.000 2 = 24.500  
3 = 20.000 4 = 100.000  
5 = 3.000
```



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