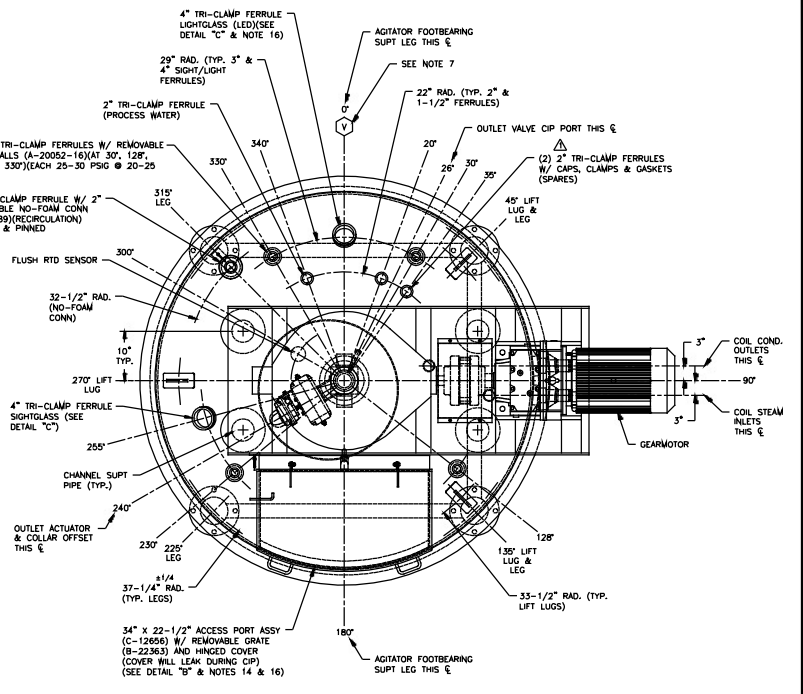


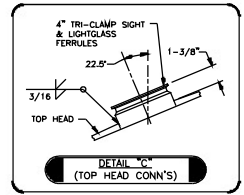
ELEVATION ONLY
(NOTE: HIDDEN PORTION OF PRIMARY AGITATOR NOT SHOWN IN THIS VIEW FOR DRAWING CLARITY ONLY)

ALL WIRING TO JUNCTION BOX & ACCESS PORT SENSOR BY OTHERS

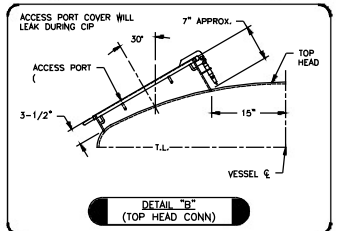
WELDS ON RISERS, CHANNEL/HD SUPPORT PADS & LIFT LUGS TIG AND COLOR CLEANED ONLY NOT GROUND FLUSH (STRUCTURAL)



TRUE ORIENTATION



DETAIL 'C' (TOP HEAD CONN'S)



DETAIL 'B' (TOP HEAD CONN)

REVISION NO.	DESCRIPTION	SHEWBY BY
1	DNW CHANGE (CHANGED WIRING NOTE TO 'BY OTHERS')	4-26-18 JAD
2	CUSTOMER CHANGE (LEGS WERE 61\"/>	10-17-17 JAD
3	APPROVAL CHANGE (CHANGED 1-1/2\"/>	6-28-17 JAD

- GENERAL NOTES**
1. ALL MATERIAL S.S. UNLESS NOTED OTHERWISE.
 2. VESSEL WEIGHT (EMPTY): 8000 LBS APPROX.
 3. VESSEL WEIGHT FULL (1500 GAL. WATER): 20500 LBS.
 4. VESSEL MUST BE BOLTED TO FLOOR BEFORE OPERATING.
 5. ALL FINAL WIRING BY OTHERS (SEE NOTE 16).
 6. AGITATOR ASSY: C-12664.
 7. LEE USES 'V' MARK FOR BOTTOM HEAD / JACKET ALIGNMENT.
 8. LEE RECOMMENDS THE USE OF A LEE APPROVED AC INVERTER TO PREVENT SHOCK LOADING AT START UP AND TO ADD MIXING VERSATILITY.
 9. VESSEL INTERIORS TO BE PASSIVATED (CITRIC).
 10. SUPPLIED W/ A LEE PPE-VALIDATION MANUAL.
 11. VESSEL TO BE UNDERDOW F.A.T.
 12. VESSEL SUPPLIED BY A S.S. JUNCTION BOX.
 13. DRAWING TO SCALE ELECTROSTATICALLY; LEE DOES NOT RECOMMEND SCALING FROM PAPER PRINT FOR PIPING AND/OR OTHER ACCESSORIES.
 14. VESSEL WILL LEAK FROM VESSEL ACCESS PORT (DOWN 'A') AND MAY LEAK SLIGHTLY FROM AGITATOR SHAFT SEAL DURING CIP.
 15. SEE VESSEL SPECIFICATION SHEET FOR VESSEL MATERIALS, DESIGN SPECIFICATIONS, WEIGHT, FINISH, ETC.
 16. MOTOR TO BE WIRED TO ACCESS POINT SENSOR AND THEN WIRED TO S.S. JUNCTION BOX. LIGHTGLASS IS TO BE WIRED TO JUNCTION BOX.

(THE CORROSION RESISTANCE OF THE EQUIPMENT IS NOT THE RESPONSIBILITY OF LEE INDUSTRIES, INC. WITHOUT WRITTEN ACCEPTANCE BASED ON A SPECIFIC SERVICE.)

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PROCESS SYSTEMS & EQUIPMENT DIVISION ■ FLUID TRANSFER DIVISION

TITLE: 1,500 GALLON STYLE 'UGSM' TANK

DRAWING NO.: D-3022 REV NO.: 3

LEE SERIAL NO.: 102109-13 DATE: 5-3-17

DRAWN BY: JAD APPROVED BY: JEB

DNW SCALE: 1" = 1" (SEE NOTE 13) PLOT SCALE: 1" = 12"