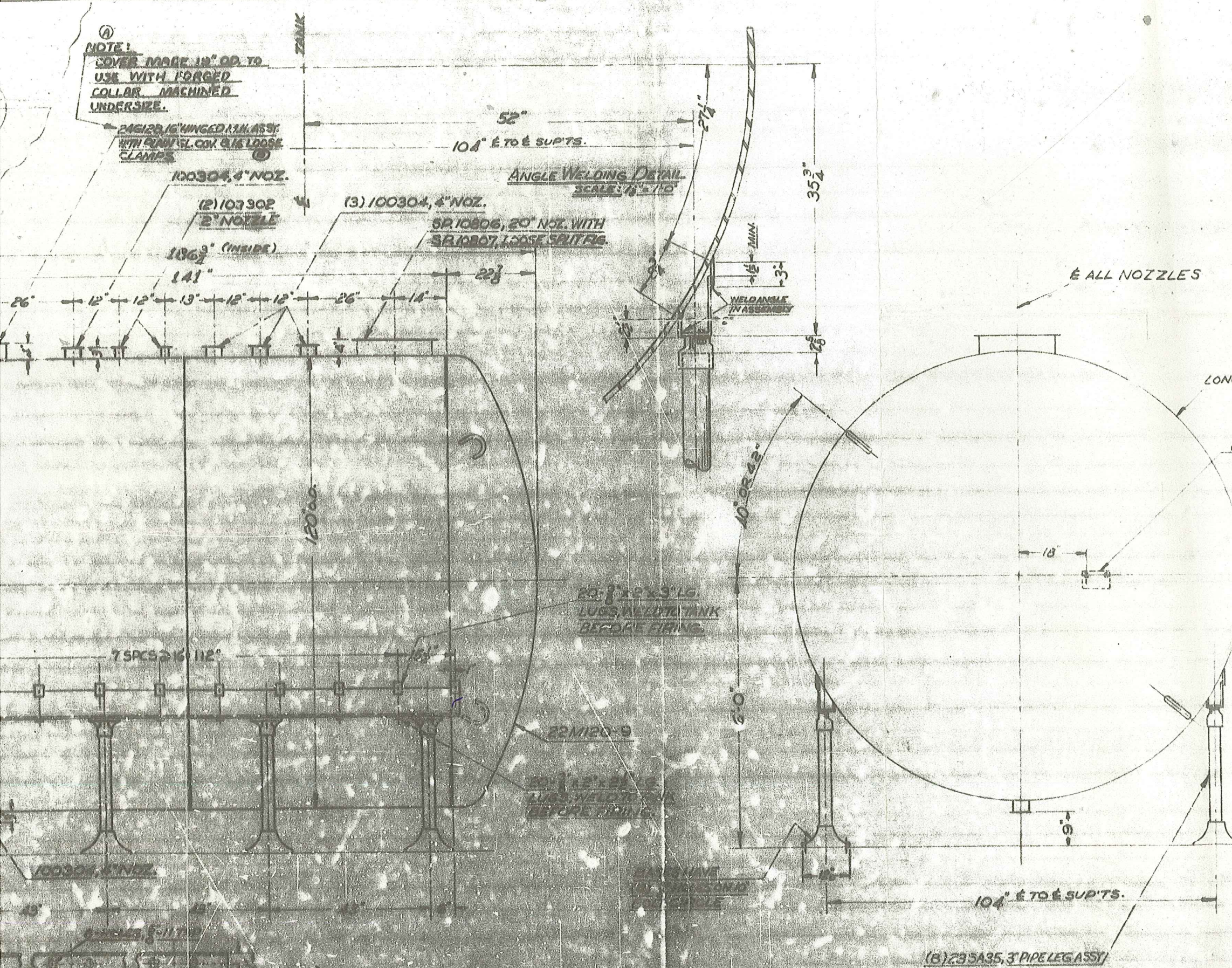


NOTE:
COVER MADE 18" O.D. TO
USE WITH FORGED
COLLAR MACHINED
UNDERSIZE.



MATERIAL		
TANK, MATL. SPEC	A285-53T, GR 6 (FLS)	
JKT. MATL. SPEC		
SEALER MATL. SPEC		
THK. TYPE - FRONT HD	TANK	JACKET
THK. TYPE - REAR HD	3/16"	
THK. OF SHELL	9/16"	
THK. TYPE - SEALER	5/8"	
SPECIFICATIONS		
DESIGN PRES. PSI	TANK	JACKET
	25	
DESIGN TEMP. °F OF STEEL	500	
CUST. WKG. PRES. PSI	0	
CUST. WKG. TEMP. °F		
CODE - A.S.M.E. DIV.	PAR U-69	
STAMP REQ'D.	YES	
HAMMER TEST, PSI		
HYDRO TEST, PSI	25	
RADIOGRAPH		
HEAT TREAT. TEMP. °F		
HEAT TREAT. TIME		
QUENCH		
FV - FULL VACUUM W FV - WITH FV IN TANK GLASS 53 GENERAL TYPE NO. GASKETS CLT PLUGS, MATL. HAST-B PAINT BUST BOND GLASS AREA 570 PRIMER ONE COAT RATED CAP 5, 50 GAL. FIRING WT. LBS 3, 300 TOTAL SQ. FT. 570 WT. W. JKT. LBS		
FINISH		
TANK, INSIDE	MATERIAL	WELDS
TANK, OUTSIDE		
JACKET, INSIDE		
JACKET, OUTSIDE		
REFERENCES 458'S		
REVISIONS DADDED NOTE 10-27-55 C.R. Stady R.H. WAS MARKED SWING CLAMPS BY MISTAKE 2-19-55 R.H.		

8,150 GALLON
120" O.D. x 145" H.W.

NO. REQ'D. 1
NOTE:

SCALE 3/4" = 1'-0"

DRAWN A. HEINDELL
CHECKED F.J.K.

SENT TO CUSTOMER FOR APPROVAL

NAME R. W. Marks
DATE 6-7-55

THE **DeWalt** COMPANY
ROCHESTER, N. Y.