

SECOND Auto-Bake cup cake used line (YEAR:2009)CAPACITY:41,417/PCS/HR

S.NO	NAME OF MACHINE	QTY	MANUFACTURER NAME	REMARKS
1	10 Meter feeding conveyor	1	AUTO-BAKE Company	
2	Thermal Heating Oven (MK 120-11 baking oven)	1	AUTO-BAKE company	
3	Vertical Tray Transfer System	1	AUTO-BAKE company	
4	MK 122-4 ambient cooler tray transfer conveyor	1	AUTO-BAKE company	
5	Vertical tray transfer unit	1	AUTO-BAKE company	
6	Over head tray transfer conveyor	1	AUTO-BAKE company	
7	Accessway	1	AUTO-BAKE company	
8	Tray washer& Dryer unit	1	AUTO-BAKE company	
9	11 Meters out feed section-including drive unit	1	AUTO-BAKE company	
10	Pre-Release Unit	1	AUTO-BAKE company	
11	Tray Pre clean unit	1	AUTO-BAKE company	
12	Knife take off& transfer system	1	AUTO-BAKE company	
13	Tray greasing units (DUBOR),Oil Spray	1	DUBOR company	
14	Depositors unit	1	COMAS company	
15	Injections unit	1	COMAS company	
16	Thermal Heating oil system BABCOCK	1	BABCOCK , company &system	

AUTO-BAKE AUTOMATIC CUP CAKE LINE SECOND USED PLANT DESCRIPTION

17	Robotic product transfer unit(IRB 6600)	1	ABB company	Trough AUTO-BAKE
18	Wolf Germany Flow wraps(packaging Machines)	5	WOLF GERMANY	
19	Electrical control panel Siemens	1	Auto-Bake company	
20	Electrical panel for depositor system	1	COMAS company	
21	Electrical panel for injection system	1	COMAS company	
22	Electrical pannel board oven 1	1	AUTO-BAKE company	
23	Cartons Erectors Duples boxes	1	ECNO-PACK Germany	
24	Carton Sealer Angle closer&Glue machine NORDSON	1	ECNO-PACK Germany	
25	<u>SPARE PARTS</u>		AUTO-BAKE company	
26	Carriers New	626 pcs	AUTO-BAKE Company	
27	Bearing For Carrier Frame / End Assembly New	398 pcs	AUTO-BAKE Company	
28	Belt For End conveyor New	1 pcs	AUTO-BAKE Company	
29	Chain for Carrier New	45 pcs	AUTO-BAKE Company	
30	MOULD USED	330 pcs	AUTO-BAKE Company	
	<u>BOOKS/MANNUALS</u>			
1	Auto-Bake Operation Mannual	2 Pcs	AUTO-BAKE Company	
2	Auto-Bake Electrical Mannual	1 pcs	AUTO-BAKE Company	
3	Thermal Oil Heater(BABCOCK) Mannual	1 pc	BABCOCK Company	
4	Comas Depositor Mannuals	2 pcs	COMAS Company	

5	<i>Comas Injection Mannuals</i>	<i>2pcs</i>	<i>COMAS Company</i>
6	<i>Robot System Mannuals</i>	<i>4 pcs</i>	<i>ABB Company</i>
7	<i>ECONO-PAK Mannual</i>	<i>1 pc</i>	<i>ECONO-PAK Company</i>
8	<i>Nordson Glue Mannual</i>	<i>1 pcs</i>	<i>NORDSON Company</i>

OPTIONAL

BY PURCHASE NEW PANS THE PRODUCTS CAN BE PRODUCED ON SAME MACHINE AS

1:TWINKIE CAKE,DEPOSIT WEIGHT:30 Grams,PRODUCTION RATE:66,905/Per Hour

2:POUND CAKE:DEPOSIT WEIGHT PER UNIT:227.7 G,PRODUCTION RATE:8,283/Per Hour

3:SLICE CAKE:DEPOSIT WEIGHT PER UNIT:43.3 G,PRODUCTION RATE:43,200/Per Hour

4:CUP CAKE L.S:DEPOSIT RATE PER UNIT:44.5 G,PRODUCTION RATE:41,417/Per Hour

5:CUP CAKE(S.S, DEPOSIT RATE PER UNIT:44.5 G,PRODUCTION RATE:48,320/Per Hour