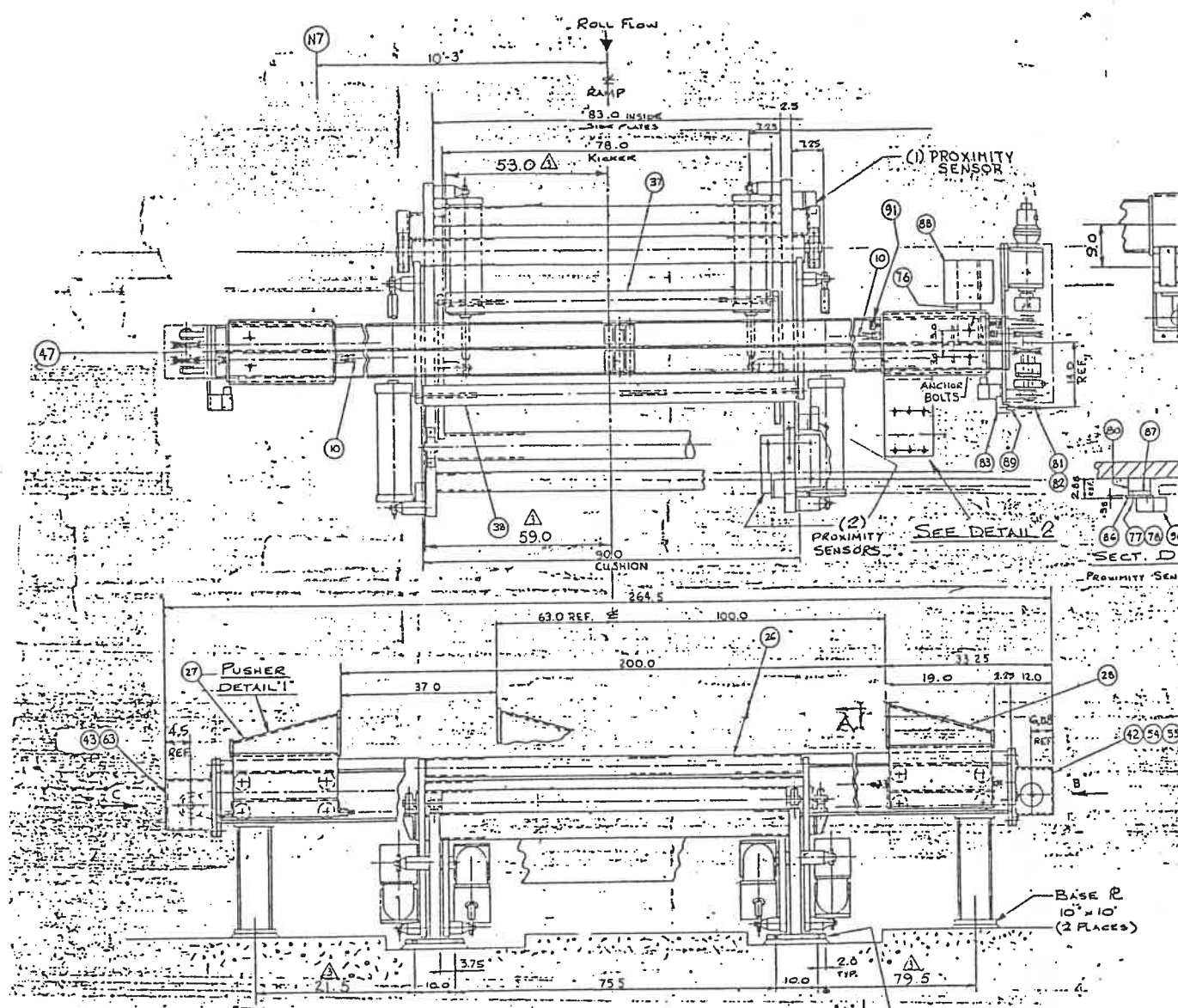
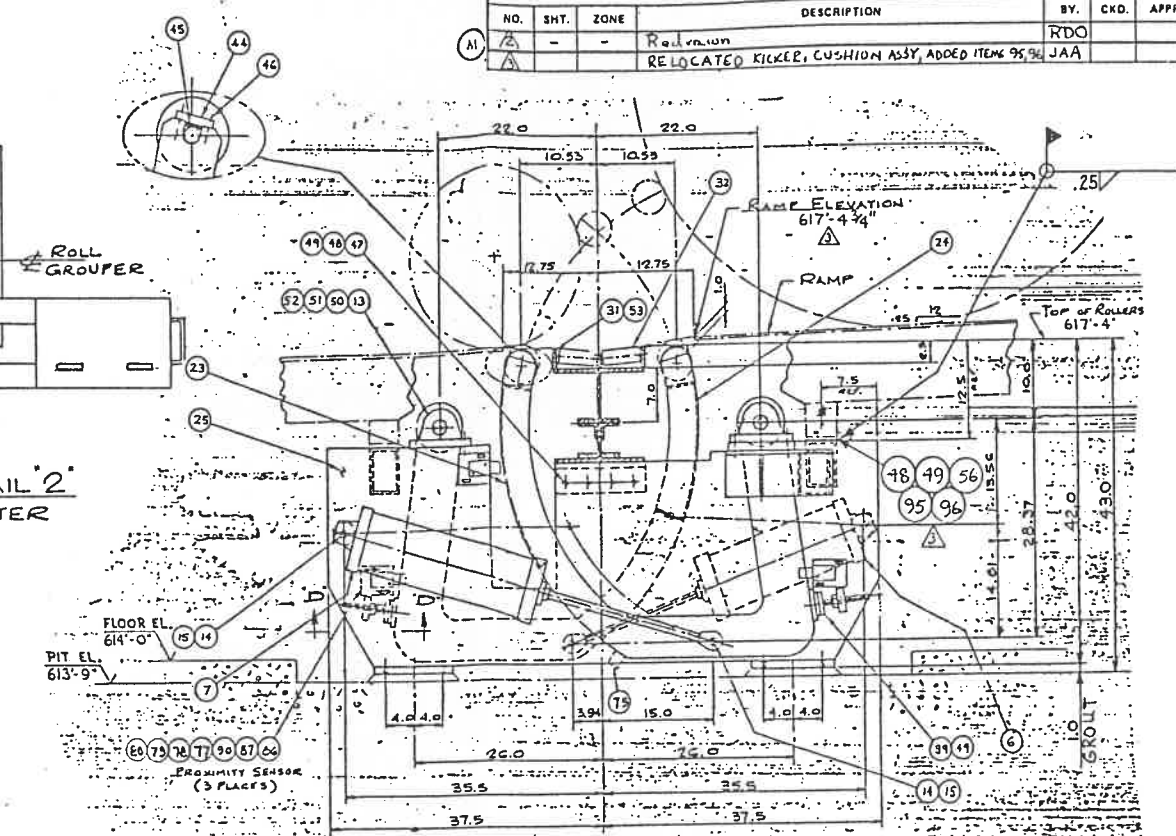


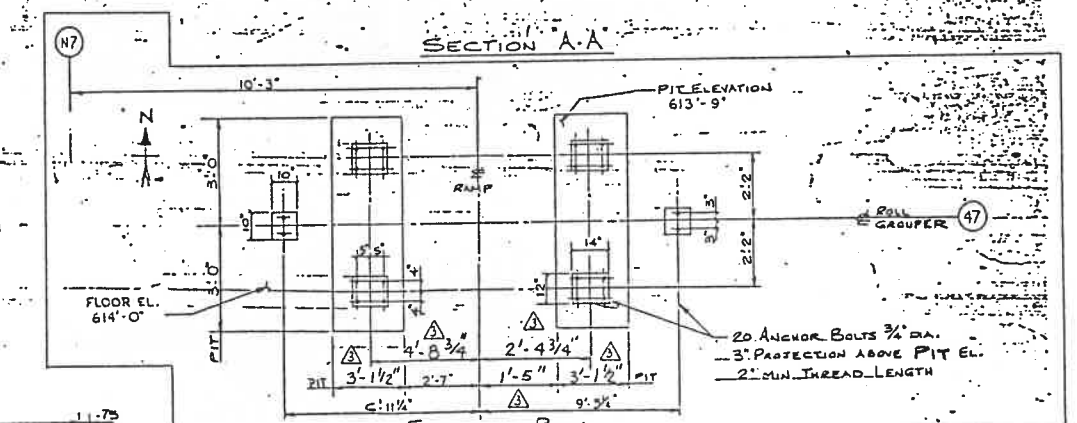
REVISIONS						
NO.	BY	CHKD.	DATE	DESCRIPTION		
1	RDO		1-14-87	RELOCATED KICKER, CUSHION ASSY, ADDED ITEM 95, 96		
2	JAA		4-1-87			



DETAIL 2
PRINTER

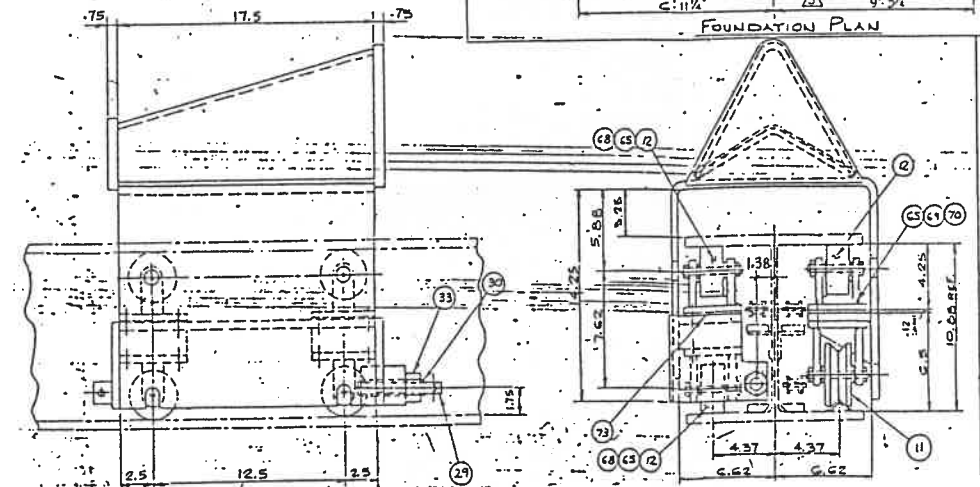
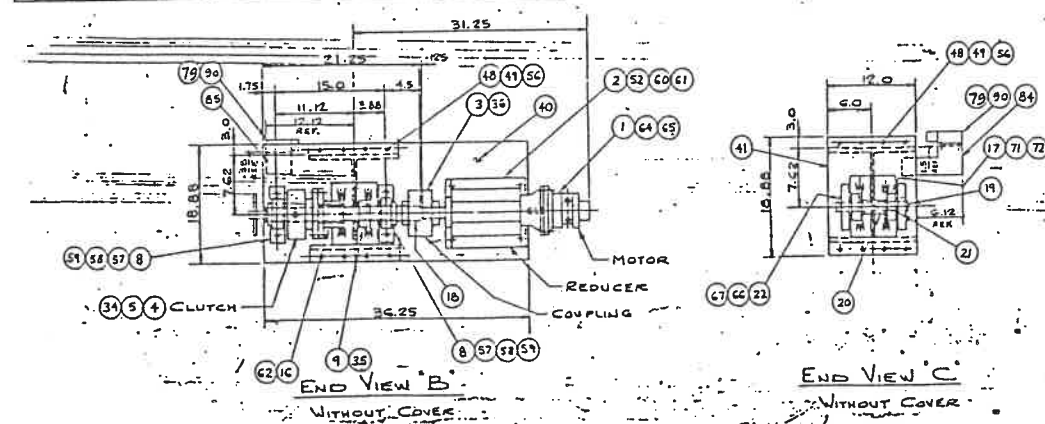


SECTION A-A



DESIGN DATA
MOTOR: VANE AIR MOTOR (REVERSIBLE) BOSTON AXLE
1/4 HP, 115V, 50/60 HZ, 1725 RPM, NEMA MOUNTING 145TC
AIR CONSUMPTION: 30 CFM
REDUCER: IN LINE, HELICAL GEAR REDUCER, BOSTON
FG43-50-BT 2HP, 140TC, RATIO 52:1
COUPLING: FALK GOT 10
CLUTCH: PILOT MOUNT CLUTCH, HORTON SH 50P
C/W HUB COLLAR, OPERATING PRESSURE GOSIG
CHAIN & SPROCKETS: #80-1 1ST 1" PITCH
KICKER: TWO AIR CYLINDERS PARKER 8" BORE
1 3/8" ROD DIA. - 16" STROKE, AIR CONSUMPTION: 10CFM
CUSHION: TWO AIR CYLINDERS PARKER 8" BORE
1 3/8" ROD DIA. - 21.25 STROKE, AIR CONSUMPTION: 13CFM

ELEVATION
(N.T.S.)
* PRESSURE SETTING MAX. GOSIG



TECHNICAL DATA
ROLL DIAMETER: MAX. 60" MIN. 36"
ROLL WIDTH: MAX. 120" MIN. 15"
ROLL WEIGHT: MAX. 10000"
ROLLS GROUPE: MAX. WIDTH 35"
ONLY GROUP TWO CONSECUTIVE ROLLS

CUSTOMER: LAKE SUPERIOR
DULUTH, MINNESOTA
CUSTOMER P.O. 2780-126
WAM S.O. # 81010
WAM ITEM # 138
CUSTOMER'S EQUIP. N. # 09-5-2605

- (92) ELECTRICAL EQUIPMENT (REF.)
- (93) CABLE SUB ASSY
- (94) FLEX. CONDUIT

TOLERANCES UNLESS OTHERWISE SPECIFIED				WARTSILA-APPLETON, INC.			
XX	XXX	XXX	XXX	Wartsila Paper Finishing Systems			
XX	XXX	XXX	XXX	ROLL GROUPE W/PRINTER			
XX	XXX	XXX	XXX	LAKE SUPERIOR			
XX	XXX	XXX	XXX	DULUTH, MINNESOTA			
XX	XXX	XXX	XXX	SIZE 1			
XX	XXX	XXX	XXX	CODE IDENT. NO. 70433			
XX	XXX	XXX	XXX	DRAWING NO. 1310000667			
XX	XXX	XXX	XXX	SCALE NTS			
XX	XXX	XXX	XXX	EST. WEIGHT			
XX	XXX	XXX	XXX	LWS SHEET 1 OF 1			