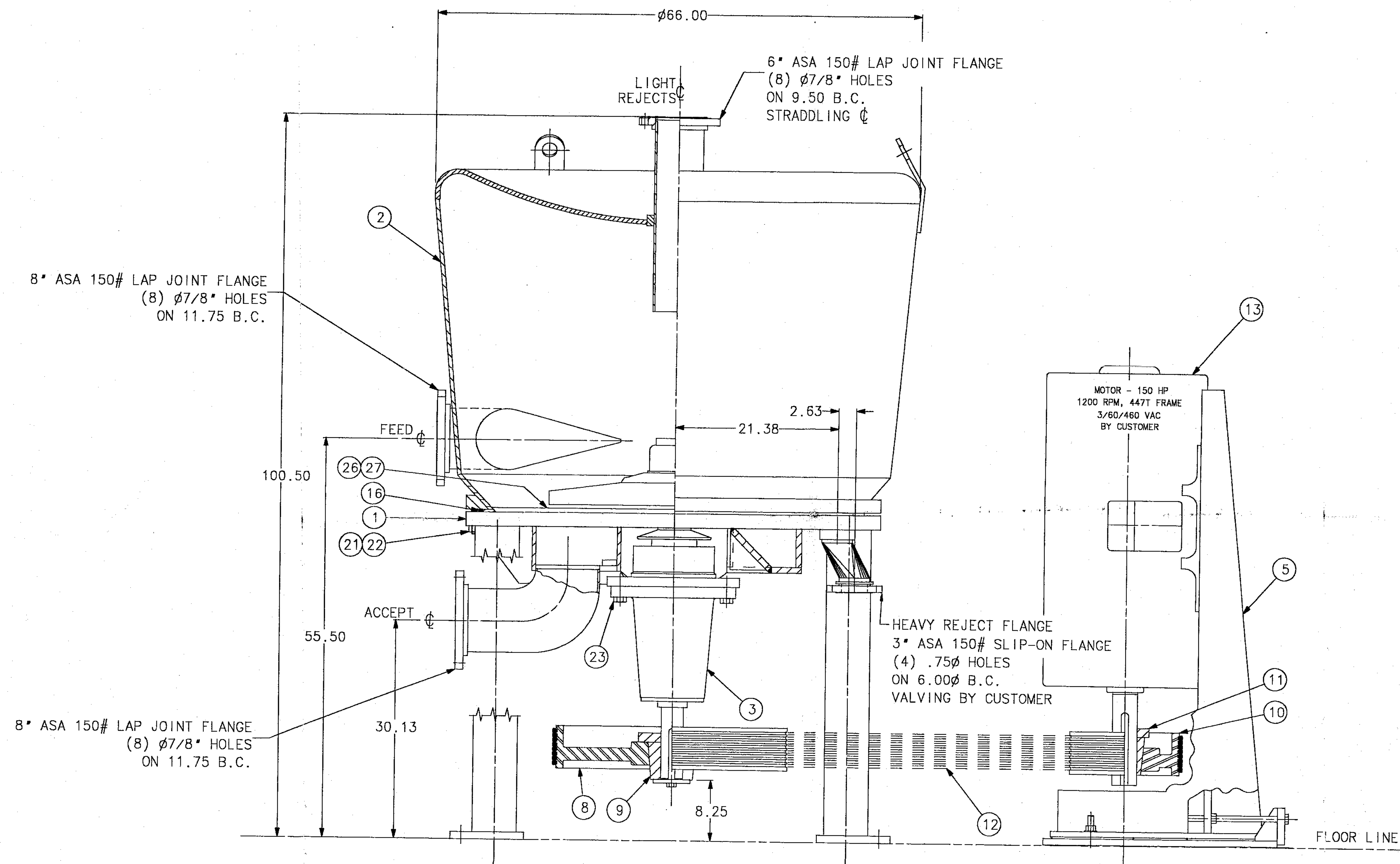


ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
*	*	*	*****	SEE SHEET #3.



TYPICAL ELEVATION
ALL PARTS NOT SHOWN IN TRUE VIEW
REMOVED GUARDS FOR CLARITY

THIS DRAWING IS ISSUED
TO CERTIFY THE DIMENSIONS OF EQUIPMENT
SUPPLIED BY BLACK CLAWSON

CUSTOMER-US GYPSUM COMPANY
MILL JACKSONVILLE, FLORIDA
CUSTOMER ORDER 22522617
SHARTLE ORDER 4871891
SERIAL NUMBER 97-FP-0144

THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 3-24-97

C.A.D. DRAWING DO NOT UPDATE MANUALLY			1		REVISED PER CUSTOMER APPROVAL		3/20/97		MHH		X		
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			No.		REVISION		ZONE		DATE		BY		
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED											SHT. No.		
METRIC			INCH								CHD		
WHOLE NUMBER ±.1			ONE PLACE DECIMAL ±0.04								APPD. BY		
ONE PLACE DECIMAL ±0.3			TWO PLACE DECIMAL ±0.01										
TWO PLACE DECIMAL ±0.15			THREE PLACE DECIMAL ±0.005										
ANGULAR ±0.5°			ANGULAR ±0.5°										
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS													
CONFIDENTIAL													
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In addition, you agree that the modification of the equipment relating to this print, contributes to a defect on such equipment shall relieve The Black Clawson Company of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, to an injury to any person or damages property, you hereby agree to indemnify and hold The Black Clawson Company harmless from any liability or claim resulting therefrom.													
ORDER No. 4871891			REF DRG No. 4003747			SUPERSEDES							
SERIAL No. 97-FP-0144			USED ON			SUPERSEDED BY							
CUSTOMER US GYPSUM			WEIGHT			PATTERN No.							
Black Clawson Company													
SHARTLE DIVISION / STOCK PREP SYSTEMS / PULP MILL PRODUCTS													
MIDDLETOWN, OHIO													
TITLE ASSEMBLY - FOR													
MODEL 150-34 FLOAT PURGER													
DRAWN M. BROWN			DATE 05 FEB 1997			THIRD ANGLE PROJECTION			SCALE				
CHECKED			DATE 3-24-97										
APPROVED			DATE 3-24-97										
750			DRG. No. 48718910-1			REV 1			SHEET 1 OF 3				